










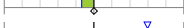


Quindos Measuring Report



3D-Application Center

Description	VAC CHAMBER PULSE	Customer	M. CAMPPELL
Drawing Number	SA-391-900-10 R1	Serial Number	003
Remarks		Article Number	
Supplier	CUSTOMER-OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	9120547	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-APR-2010, 12:49:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10091
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PORT(2)		POI					
	XY	3.77985	3.70900	0.02000	-0.02000	0.07085	0.05085 ◀
	Z	4.52505	4.50000	0.02000	-0.02000	0.02505	0.00505 ◀
	PP_MYPX	75.26811	75.00000			0.26811	
PORT(3)		POI					
	XY	4.31831	4.30000	0.02000	-0.02000	0.01831	
	Z	4.56704	4.50000	0.02000	-0.02000	0.06704	0.04704 ◀
PORT(4)		POI					
	XY	3.68868	3.70900	0.02000	-0.02000	-0.02032	-0.00032 ◀
	Z	3.93512	3.92400	0.02000	-0.02000	0.01112	
	PP_MYPZ	76.24885	75.00000			1.24885	
PORT(5)		POI					
	XY	4.31357	4.30000	0.02000	-0.02000	0.01357	
	Z	7.19866	7.18500	0.02000	-0.02000	0.01366	
PORT(6)		POI					
	XY	4.30191	4.30000	0.02000	-0.02000	0.00191	
	Z	7.92259	7.93500	0.02000	-0.02000	-0.01241	
PORT(7)		POI					
	XY	4.32099	4.30000	0.02000	-0.02000	0.02099	0.00099 ◀
	Z	8.69539	8.68500	0.02000	-0.02000	0.01039	
	PP_MYPX	125.66722	126.70000			-1.03278	
PORT(8)		POI					
	XY	4.31358	4.30000	0.02000	-0.02000	0.01358	
	Z	9.43681	9.43500	0.02000	-0.02000	0.00181	
PORT(9)		POI					
	XY	4.30814	4.30000	0.02000	-0.02000	0.00814	
	Z	10.14995	10.18500	0.02000	-0.02000	-0.03505	-0.01505 ◀
	PP_MYPX	233.42512	233.30000			0.12512	
PORT(10)		POI					
	XY	4.29723	4.30000	0.02000	-0.02000	-0.00277	
	Z	10.94694	10.93500	0.02000	-0.02000	0.01194	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PORT(11)		POI					
XY		4.30786	4.30000	0.02000	-0.02000	0.00786	
Z		11.66685	11.68500	0.02000	-0.02000	-0.01815	
PORT(12)		POI					
XY		4.30085	4.30000	0.02000	-0.02000	0.00085	
Z		12.41464	12.43500	0.02000	-0.02000	-0.02036	-0.00036 ◀
PP_MYPX		125.76248	126.70000			-0.93752	
PORT(13)		POI					
XY		4.30533	4.30000	0.02000	-0.02000	0.00533	
Z		13.16423	13.18500	0.02000	-0.02000	-0.02077	-0.00077 ◀
PORT(14)		POI					
XY		4.30472	4.30000	0.02000	-0.02000	0.00472	
Z		13.90192	13.93500	0.02000	-0.02000	-0.03309	-0.01309 ◀
PP_MYPX		233.15454	233.30000			-0.14546	
PORT(15)		POI					
XY		4.29087	4.30000	0.02000	-0.02000	-0.00913	
Z		15.42185	15.43500	0.02000	-0.02000	-0.01315	
PORT(16)		POI					
XY		4.31359	4.30000	0.02000	-0.02000	0.01359	
Z		15.40926	15.43500	0.02000	-0.02000	-0.02574	-0.00574 ◀
DIST_4P875		AXI					
X		-4.83562	4.87500	0.02000	-0.02000	-0.03938	-0.01938 ◀
DIST_2P625		AXI					
DZ		-2.65943	2.62500	0.02000	-0.02000	0.03443	0.01443 ◀
PAR_C		PLA					
PARALL		0.00502	0.00000	0.01000	0.00000	0.00502	
PAR_A		PLA					
PARALL		0.00626	0.00000	0.02000	0.00000	0.00626	
TB1		SPH					
FORM		0.00053					
DM		0.50008					
X		4.29470					
Y		3.32625					
Z		4.55414					
TB2		SPH					
FORM		0.00148					
DM		0.49750					
X		0.05429					
Y		3.32289					
Z		0.28612					
TB3		SPH					
FORM		0.00175					
DM		0.48879					
X		-6.45838					
Y		3.32994					
Z		2.01373					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

TB4 **SPH**

FORM	0.00179
DM	0.49177
X	-6.46689
Y	3.32955
Z	7.01322

TB5 **SPH**

FORM	0.00150
DM	0.48789
X	-3.84150
Y	0.00402
Z	18.27746

TB6 **SPH**

FORM	0.00036
DM	0.48847
X	0.04657
Y	3.83420
Z	16.03227

TB7 **SPH**

FORM	0.00279
DM	0.48384
X	3.84548
Y	-0.09134
Z	18.27977

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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