

# Quindos Measuring Report





3D-Application Center

Description	TANK FINAL ASSY	Customer	E. BONG
Drawing Number	SA-391-740-04	Serial Number	1001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24585-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-JUN-2009, 10:48:14
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	SA39174004

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>THRD_51618(1)</b>		<b>CIR</b>					
X		2.19113	2.15000			0.04113	
Y		2.17097	2.20000			-0.02903	
<b>POS_51618(1)</b>		<b>POI</b>					
POSITN		0.10070	0.00000	0.01500	0.00000	0.10070	0.08570 ◀
<b>THRD_51618(2)</b>		<b>CIR</b>					
X		2.16049	2.15000			0.01049	
Y		-2.19456	2.20000			-0.00544	
<b>POS_51618(2)</b>		<b>POI</b>					
POSITN		0.02364	0.00000	0.01500	0.00000	0.02364	0.00864 ◀
<b>THRD_51618(3)</b>		<b>CIR</b>					
X		-7.08934	7.15000			-0.06066	
Y		-2.20812	2.20000			0.00812	
<b>POS_51618(3)</b>		<b>POI</b>					
POSITN		0.12241	0.00000	0.01500	0.00000	0.12241	0.10741 ◀
<b>THRD_51618(4)</b>		<b>CIR</b>					
X		-7.10547	7.15000			-0.04453	
Y		2.18659	2.20000			-0.01341	
<b>POS_51618(4)</b>		<b>POI</b>					
POSITN		0.09301	0.00000	0.01500	0.00000	0.09301	0.07801 ◀
<b>DX_9P300(1)</b>		<b>AXI</b>					
DX		-9.29661	9.30000			-0.00339	
<b>DX_9P300(2)</b>		<b>AXI</b>					
DX		-9.24983	9.30000			-0.05017	
<b>DY_4P400(1)</b>		<b>AXI</b>					
DY		-4.36553	4.40000			-0.03447	
<b>DY_4P400(2)</b>		<b>AXI</b>					
DY		-4.39470	4.40000			-0.00530	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>PROF(1)</b>		<b>PLA</b>					
Z		-0.00889	0.00000	0.00500	-0.00500	0.00889	0.00389 ◀
<b>PROF(2)</b>		<b>PLA</b>					
Z		0.00254	0.00000	0.00500	-0.00500	0.00254	
<b>PROF(3)</b>		<b>PLA</b>					
Z		0.02956	0.00000	0.00500	-0.00500	0.02956	0.02456 ◀
<b>PROF(4)</b>		<b>PLA</b>					
Z		0.02055	0.00000	0.00500	-0.00500	0.02055	0.01555 ◀
<b>DAT\$CIR_C</b>		<b>CIR</b>					
FORM		0.00186					
DM		13.23699					
X		-2.51191	2.50000			0.01191	
Z		-6.82010	6.88000			-0.05990	
<b>DZ_10P60(1)</b>		<b>PLA</b>					
FORM		0.00006	0.00000	0.00197	0.00000	0.00006	
Z		-10.57715	10.60000	0.01000	-0.01000	-0.02285	-0.01285 ◀
<b>PAR_10P60(1)</b>		<b>PLA</b>					
PARALL		0.00487	0.00000	0.01000	0.00000	0.00487	
<b>DZ_10P60(2)</b>		<b>PLA</b>					
Z		-10.56504	10.60000	0.01000	-0.01000	-0.03496	-0.02496 ◀
<b>PAR_10P60(2)</b>		<b>PLA</b>					
PARALL		0.00751	0.00000	0.01000	0.00000	0.00751	
<b>DX_1P750(1)</b>		<b>PLA</b>					
X		1.76295	1.75000	0.00500	-0.00500	0.01295	0.00795 ◀
<b>DX_1P750(2)</b>		<b>PLA</b>					
X		-1.72743	1.75000	0.00500	-0.00500	-0.02257	-0.01757 ◀
<b>DX_3P500</b>		<b>AXI</b>					
DX		-3.49037	3.50000	0.00500	-0.00500	-0.00963	-0.00463 ◀
<b>DZ_P375(1)</b>		<b>POI</b>					
Z		-0.36245	0.37500	0.00500	-0.00500	-0.01255	-0.00755 ◀
<b>DZ_P375(2)</b>		<b>POI</b>					
Z		-0.41311	0.37500	0.00500	-0.00500	0.03811	0.03311 ◀
<b>DZ_5P15(1)</b>		<b>POI</b>					
Z		-5.13594	5.15000	0.01000	-0.01000	-0.01406	-0.00406 ◀
<b>DZ_5P15(2)</b>		<b>POI</b>					
Z		-5.11215	5.15000	0.01000	-0.01000	-0.03785	-0.02785 ◀
<b>DZ_6P88(1)</b>		<b>AXI</b>					
DZ		6.81121	6.88000	0.02000	-0.02000	-0.06879	-0.04879 ◀
<b>DZ_6P88(2)</b>		<b>AXI</b>					
DZ		6.82264	6.88000	0.02000	-0.02000	-0.05736	-0.03736 ◀
<b>DZ_6P88(3)</b>		<b>AXI</b>					
DZ		6.84966	6.88000	0.02000	-0.02000	-0.03034	-0.01034 ◀

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>DZ_6P88(4)</b>		<b>AXI</b>					
DZ		6.84065	6.88000	0.02000	-0.02000	-0.03935	-0.01935 ◀

<b>DZ_5P52(1)</b>		<b>CIR</b>					
Z		-5.51112	5.52000	0.01000	-0.01000	-0.00888	

<b>DZ_5P52(2)</b>		<b>CIR</b>					
Z		-5.48605	5.52000	0.01000	-0.01000	-0.03395	-0.02395 ◀

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