

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR HOUSING	Customer	R. ATKINSON
Drawing Number	SA-391-225-01 R0	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-MAR-2009, 12:56:32
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	sa39122501

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_8P420		AXI					
DZ		8.39327	8.42000	0.00500	-0.00500	-0.02673	-0.02173 ◀
DIST_4P47		AXI					
DY		4.74110	4.47000	0.02000	-0.02000	0.27110	0.25110 ◀
DIST_5P71(1)		CIR					
Z		-5.69786	5.71000	0.02000	-0.02000	-0.01214	
PLA_45(1)		PLA					
PA_PYMX		45.20203	45.00000	0.50000	-0.50000	0.20203	
DIST_4P375(1)		AXI					
DXY		4.38856	4.37500	0.04000	0.00000	0.01356	
Z		-5.69132	5.71000	0.02000	-0.02000	-0.01868	
PLA_45(2)		PLA					
PA_PXPY		45.40172	45.00000	0.50000	-0.50000	0.40172	
DIST_4P375(2)		AXI					
DXY		4.37459	4.37500	0.04000	0.00000	-0.00041	-0.00041 ◀
Z		-5.70341	5.71000	0.02000	-0.02000	-0.00659	
PLA_75		PLA					
PA_PZPY		74.69587	75.00000	0.50000	-0.50000	-0.30413	
DIST_3P69		POI					
Z		-3.68914	3.69000	0.02000	-0.02000	-0.00086	
DIST_5P37		AXI					
DYZ		5.42288	5.37000	0.02000	-0.02000	0.05288	0.03288 ◀
POS		CIR					
XY		2.27317					
PP_PXPY		45.74346	45.00000			0.74346	