

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR HOUSING	Customer	R. ATKINSON
Drawing Number	SA-391-225-01 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	03-MAR-2009, 10:26:37
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	sa39122501

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_8P420		AXI					
DZ		8.39133	8.42000	0.00500	-0.00500	-0.02867	-0.02367 ◀
DIST_4P47		AXI					
DY		4.73820	4.47000	0.02000	-0.02000	0.26820	0.24820 ◀
DIST_5P71(1)		CIR					
Z		-5.71389	5.71000	0.02000	-0.02000	0.00389	
PLA_45(1)		PLA					
PA_PYMX		45.50435	45.00000	0.50000	-0.50000	0.50435	0.00435 ◀
DIST_4P375(1)		AXI					
DXY		4.39272	4.37500	0.04000	0.00000	0.01772	
Z		-5.73833	5.71000	0.02000	-0.02000	0.02833	0.00833 ◀
PLA_45(2)		PLA					
PA_PXPY		45.38389	45.00000	0.50000	-0.50000	0.38389	
DIST_4P375(2)		AXI					
DXY		4.37369	4.37500	0.04000	0.00000	-0.00131	-0.00131 ◀
Z		-5.69643	5.71000	0.02000	-0.02000	-0.01357	
PLA_75		PLA					
PA_PZPY		75.06251	75.00000	0.50000	-0.50000	0.06251	
DIST_3P69		POI					
Z		-3.69537	3.69000	0.02000	-0.02000	0.00537	
DIST_5P37		AXI					
DYZ		5.29504	5.37000	0.02000	-0.02000	-0.07496	-0.05496 ◀
POS		CIR					
XY		2.28818					
PP_PXPY		45.76732	45.00000			0.76732	