

Quindos Measuring Report



3D-Application Center

Description	ZERO LG REDUCER, 8	Customer	R. ATKINSON
Drawing Number	SA-391-211-80 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24396-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-FEB-2009, 08:34:24
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	sa39121180

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_5P16(1)		POI					
X		-5.14625	5.16000	0.02000	-0.02000	-0.01375	
THRD(1)		CIR					
X		-4.70398	4.72600			-0.02202	
Y		0.01155	0.00000			0.01155	
POS_THRD(1)		POI					
POSITN		0.04972	0.00000	0.12000	0.00000	0.04972	
SYMPT_2P00		POI					
Y		0.01619	0.00000	0.05000	-0.05000	0.01619	
DIST_P25		POI					
Z		-0.23877	0.25000	0.02000	-0.02000	-0.01123	
DIST_P25(2)		POI					
Z		-0.25189	0.25000	0.02000	-0.02000	0.00189	
SYMPT_2P00(2)		POI					
Y		0.00894	0.00000	0.05000	-0.05000	0.00894	
THRD(2)		CIR					
X		4.72770	4.72600			0.00170	
Y		0.00649	0.00000			0.00649	
POS_THRD(2)		POI					
POSITN		0.01341	0.00000	0.12000	0.00000	0.01341	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
4x .75 x 45°	-----	OK	ACCEPTABLE
2x R 4.01	-----	OK	ACCEPTABLE
4x 1.25	-----	OK	ACCEPTABLE
2x 3/8-16 UNC	-----	OK	ACCEPTABLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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