

Quindos Measuring Report



3D-Application Center

Description	SPRT ADAPTER WELD	Customer	P. CUTINO
Drawing Number	SA-380-513-48	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25117-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	15-SEP-2009, 10:21:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9253-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_4P500		PLA					
Z		-4.50079	4.50000	0.00500	-0.00500	0.00079	
PAR		PLA					
PARALL		0.00408	0.00000	0.00197	0.00000	0.00408	
DIA_1P000(1)		CIR					
DM		1.00358	1.00000	0.00500	-0.00500	0.00358	
X		0.99700	1.00000			-0.00300	
Y		-2.99804	3.00000			-0.00196	
DIA_1P000(2)		CIR					
DM		1.00604	1.00000	0.00500	-0.00500	0.00604	
X		1.00274	1.00000			0.00274	
Y		-16.99784	17.00000			-0.00216	
DIA_1P000(3)		CIR					
DM		1.00265	1.00000	0.00500	-0.00500	0.00265	
X		22.99579	23.00000			-0.00421	
Y		-16.98852	17.00000			-0.01148	
DIA_1P000(4)		CIR					
DM		1.00352	1.00000	0.00500	-0.00500	0.00352	
X		22.99400	23.00000			-0.00600	
Y		-2.99238	3.00000			-0.00762	
DIA_P625(1)		CIR					
DM		0.62995	0.62500	0.00500	-0.00500	0.00495	
X		29.70696	29.71900			-0.01204	
Y		-9.94404	10.00000			-0.05596	
DIA_P625(2)		CIR					
DM		0.62988	0.62500	0.00500	-0.00500	0.00488	
X		8.97254	8.96900			0.00354	
Y		-14.74337	14.75000			-0.00663	
DIA_P625(3)		CIR					
DM		0.62939	0.62500	0.00500	-0.00500	0.00439	
X		8.94771	8.96900			-0.02129	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 15-Sep-09, 10:21:29		NO\$NAME				Page 1 of 2	

Date: 15-Sep-09, 10:21:29			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P625(3) **CIR** ◀

Y		-5.24352	5.25000			-0.00648	
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PAR_PLATES **AXI**

PARALL		0.05101	0.00000	0.00197	0.00000	0.05101	
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DIST_4P750 **AXI**

DY		4.70066					
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DIST_4P750(1) **AXI**

DY		-4.79920					
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DIST_9P500 **AXI**

DY		9.49986					
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PT(1) **POI**

X		29.74040	0.00000	0.00197	-0.00197	29.74040	
Y		-4.44239	0.00000	0.00197	-0.00197	4.44239	
Z		-0.19193	0.00000	0.00197	-0.00197	0.19193	

PT(2) **POI**

X		19.67399	0.00000	0.00197	-0.00197	19.67399	
Y		-4.46782	0.00000	0.00197	-0.00197	4.46782	
Z		-0.24049	0.00000	0.00197	-0.00197	0.24049	

PT(3) **POI**

X		8.98400	0.00000	0.00197	-0.00197	8.98400	
Y		-4.49383	0.00000	0.00197	-0.00197	4.49383	
Z		-0.23809	0.00000	0.00197	-0.00197	0.23809	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 15-Sep-09, 10:21:29			NO\$NAME			Page 2 of 2	