

Quindos Measuring Report



3D-Application Center

Description	PUMP CHAMBER ASSY	Customer	D. PETERSWRIGHT
Drawing Number	SA-341-401-21 (PRE-FIR	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24938-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-JUL-2009, 11:32:32
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00096	0.00000			0.00096	
DAT\$INTPT_B		POI					
X		-3.55787	3.56400			-0.00613	
Y		0.00003	0.00000			0.00003	
Z		0.00045	0.00000			0.00045	
DAT\$INTPT_C		POI					
X		3.57758	3.56400			0.01358	
Y		0.00008	0.00000			0.00008	
Z		0.00101	0.00000			0.00101	
SQRNS_AB		AXI					
SQRNES		0.00121	0.00000	0.00400	0.00000	0.00121	
SQRNS_AC		AXI					
SQRNES		0.00111	0.00000	0.00400	0.00000	0.00111	
PAR_BC		AXI					
PARALL		0.00230	0.00000	0.00400	0.00000	0.00230	
DAT\$FLG_8IN		CIR					
FORM		0.00721					
DM		7.97540					
X		-0.00054					
Y		0.00108					
PLA_5P437		PLA					
FORM		0.00267					
X		5.42273	5.43700			-0.01427	
FLG_6IN		CIR					
FORM		0.00163					
DM		5.96747					
Y		0.00003	0.00000			0.00003	
Z		-3.69700	3.69400			0.00300	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 17-Jul-09, 11:32:33			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_6P772			PLA				
	FORM	0.00052	0.00000			0.00052	
	Z	-6.76837	6.77200			-0.00363	
PLA_6P772			PLA				
	FORM	0.00052	0.00000			0.00052	
	Z	-6.76837	6.77200			-0.00363	
PLA_8P814			PLA				
	FORM	0.00017					
	X	8.78909	8.81400			-0.02491	
PLA_5P437_Y			PLA				
	FORM	0.00387					
	Y	5.37764	5.38700			-0.00936	
FLG_ROT_6IN			CIR				
	FORM	0.00220					
	DM	4.73872					
	X	-0.01320	0.00000			0.01320	
	Z	-4.51728	4.52400			-0.00672	
PLA_5P442			PLA				
	FORM	0.00154					
	X	-5.44663	5.44200			0.00463	
FLG_4P5IN			CIR				
	FORM	0.00082					
	DM	4.46733					
	Y	0.00275	0.00000			0.00275	
	Z	-4.67559	4.69400			-0.01841	
PLA_7P800			PLA				
	FORM	0.03133	0.00000			0.03133	
	Z	-7.78512	7.80000			-0.01488	
DIA_7P000			CIR				
	FORM	0.00912					
	DM	6.90676					
	X	-0.01610					
	Y	0.00773					
ID_ZN			CIR				
	FORM	0.01465					
	DM	5.75359					
	X	-0.02706					
	Y	-0.00321					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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