

Quindos Measuring Report



3D-Application Center

Description	PUMP CHAMBER ASSY	Customer	D. PETERSWRIGHT
Drawing Number	SA-341-401-21 (POST-FI	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24938-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	28-JUL-2009, 08:56:09
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00073	0.00000			0.00073	
SQRNS_AB		AXI					
	SQRNES	0.00118	0.00000	0.00400	0.00000	0.00118	
SQRNS_AC		AXI					
	SQRNES	0.00114	0.00000	0.00400	0.00000	0.00114	
PAR_BC		AXI					
	PARALL	0.00230	0.00000	0.00400	0.00000	0.00230	
DAT\$FLG_8IN		CIR					
	FORM	0.00780					
	DM	7.97540					
	X	-0.00059					
	Y	0.00102					
PLA_5P437		PLA					
	FORM	0.00221					
	X	5.43428	5.43700			-0.00272	
FLG_6IN		CIR					
	FORM	0.00184					
	DM	5.96751					
	Y	-0.00095	0.00000			0.00095	
	Z	-3.68725	3.69400			-0.00675	
PLA_6P772		PLA					
	FORM	0.00046	0.00000			0.00046	
	Z	-6.76050	6.77200			-0.01150	
PLA_8P814		PLA					
	FORM	0.00028					
	X	8.79919	8.81400			-0.01481	
PLA_5P437_Y		PLA					
	FORM	0.00412					
	Y	5.37677	5.38700			-0.01023	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 28-Jul-09, 08:56:09			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

FLG_ROT_6IN

CIR

FORM	0.00233					
DM	4.73906					
X	-0.00164	0.00000				0.00164
Z	-4.51669	4.52400				-0.00731

PLA_5P442

PLA

FORM	0.00162					
X	-5.43506	5.44200				-0.00694

FLG_4P5IN

CIR

FORM	0.00087					
DM	4.46720					
Y	0.00301	0.00000				0.00301
Z	-4.68547	4.69400				-0.00853

PLA_7P800

PLA

FORM	0.02969	0.00000				0.02969
Z	-7.78432	7.80000				-0.01568

DIA_7P000

CIR

FORM	0.00977					
DM	6.90618					
X	0.01100					
Y	0.00687					

ID_ZN

CIR

FORM	0.01508					
DM	5.75341					
X	-0.00073					
Y	-0.00400					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 28-Jul-09, 08:56:09			NO\$NAME			Page 2 of 2	