

Quindos Measuring Report



3D-Application Center


Description	CELL 4	Customer	L. GARCIA
Drawing Number	PF-701-250-12	Serial Number	014
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	728731	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-MAR-2010, 09:30:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00007	0.00000	0.00010	0.00000	0.00007	
DATUM_B		CYL					
	FORM	0.00014					
	DM	1.74983	1.75000	0.00000	-0.00050	-0.00017	
DATUM_C(1)		CIR					
	DM	0.15845	0.15800	0.00500	-0.00500	0.00045	
	Z	-0.15248	0.15000			0.00248	
DATUM_C(2)		CIR					
	DM	0.15878	0.15800	0.00500	-0.00500	0.00078	
	Z	-0.15247	0.15000			0.00247	
SQRNS_AB		AXI					
	SQRNES	0.00002	0.00000	0.00200	0.00000	0.00002	
PLA_P113		PLA					
	FORM	0.00005					
	Z	-0.11260	0.11300	0.00400	-0.00400	-0.00040	
MINMAX_P113		PLA					
	MIN_DIS	0.11255	0.11300	0.00400	-0.00400	-0.00045	
	MAX_DIS	0.11266	0.11300	0.00400	-0.00400	-0.00034	
PLA_P2344		PLA					
	FORM	0.00003					
	Z	-0.23447	0.23440			0.00007	
CYL_P8499		CYL					
	FORM	0.00004					
	DM	0.84984	0.84990	0.00020	-0.00020	-0.00006	
	X	-0.00001	0.00000			0.00001	
	Y	0.00000	0.00000			0.00000	
POS_P8499		POI					
	POSITN	0.00001	0.00000	0.00200	0.00000	0.00001	

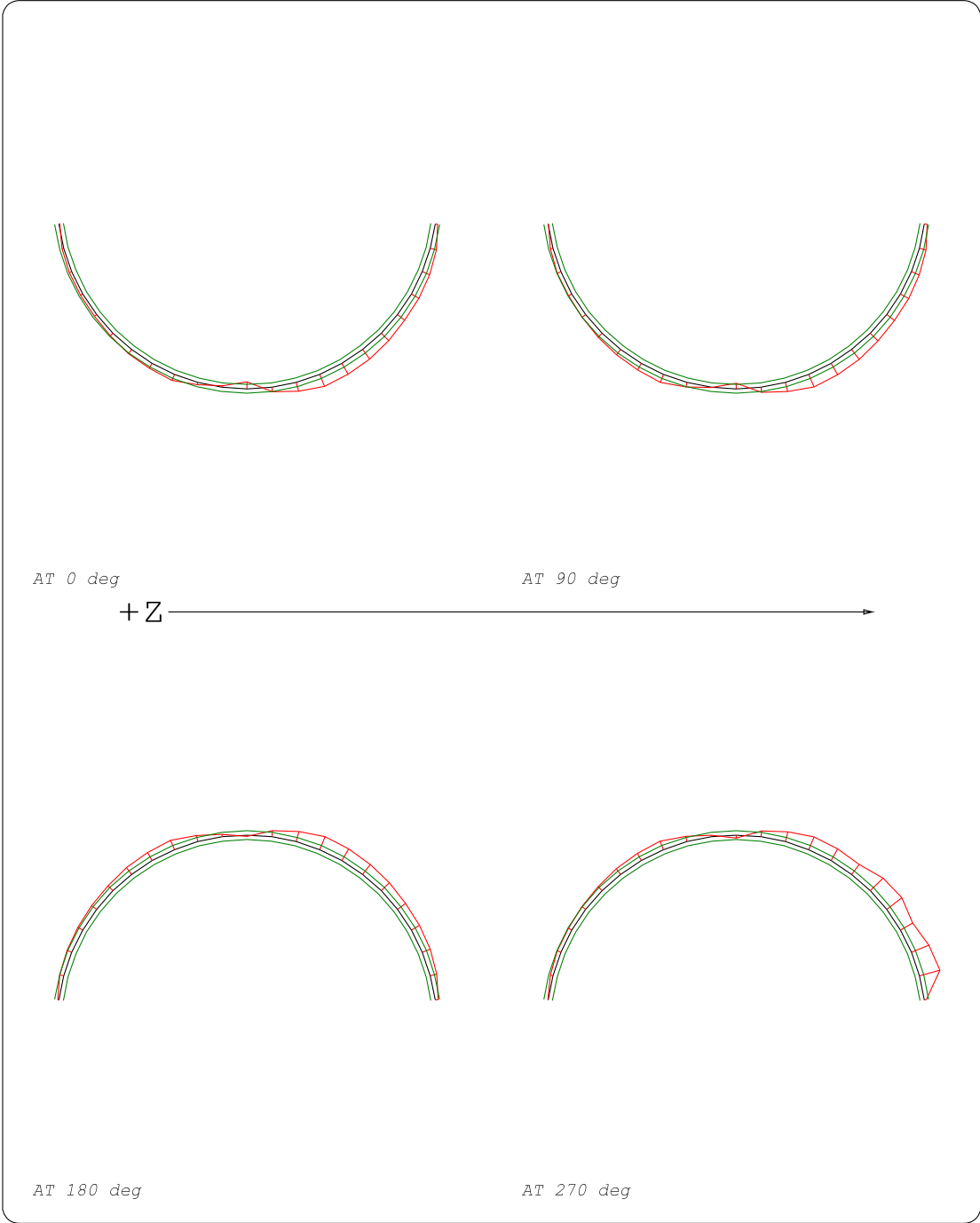
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Mar-10, 09:30:53		NO\$NAME				Page 1 of 4	

Date: 24-Mar-10, 09:30:53			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_P3444		PLA					
FORM		0.00007					
Z		-0.34433	0.34440	0.00200	-0.00200	-0.00007	
MINMAX_P3444		PLA					
MIN_DIS		0.34423	0.34440	0.00200	-0.00200	-0.00017	
MAX_DIS		0.34444	0.34440	0.00200	-0.00200	0.00004	
PAR_P3444		PLA					
PARALL		0.00014	0.00000	0.00010	0.00000	0.00014	0.00004 ◀
DIST_P1100		AXI					
DZ		0.10986	0.11000	0.00050	-0.00050	-0.00014	
MINMAX_P1100		PLA					
MIN_DIS		0.10979	0.11000	0.00050	-0.00050	-0.00021	
MAX_DIS		0.10994	0.11000	0.00050	-0.00050	-0.00006	
PLA_P414		PLA					
FORM		0.00005					
Z		-0.41423	0.41400	0.00500	-0.00500	0.00023	
DIA_1P7505		CIR					
FORM		0.00741					
DM		1.75121	1.75050	0.00050	0.00000	0.00071	0.00021 ◀
X		0.00049	0.00000			0.00049	
Y		0.00006	0.00000			0.00006	
POS_1P7505		POI					
POSITN		0.00099	0.00000	0.00200	0.00000	0.00099	
DIA_1P950		CIR					
FORM		0.00003					
DM		1.94973	1.95000	0.00500	-0.00500	-0.00027	
X		0.00003	0.00000			0.00003	
Y		0.00000	0.00000			0.00000	
POS_1P950		POI					
POSITN		0.00006	0.00000	0.00200	0.00000	0.00006	
RAD_P125(1)		CIR					
RA		0.12099	0.12500	0.00500	-0.00500	-0.00401	
Y		-0.00075	0.00000			0.00075	
Z		-0.48431	0.48500			-0.00069	
RAD_P125(2)		CIR					
RA		0.12094	0.12500	0.00500	-0.00500	-0.00406	
Y		0.00045	0.00000			0.00045	
Z		-0.48451	0.48500			-0.00049	
ACNO(1)							
MIN		-0.00016	0.00000	0.00020	-0.00020	0.00016	
MAX		0.00029	0.00000	0.00020	-0.00020	0.00029	0.00009 ◀
ACNO(2)							
MIN		-0.00013	0.00000	0.00020	-0.00020	0.00013	
MAX		0.00031	0.00000	0.00020	-0.00020	0.00031	0.00011 ◀
ACNO(3)							
MIN		-0.00002	0.00000	0.00020	-0.00020	0.00002	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 24-Mar-10, 09:30:53			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ACNO(3)							
	MAX	0.00032	0.00000	0.00020	-0.00020	0.00032	0.00012 ◀
ACNO(4)							
	MIN	-0.00007	0.00000	0.00020	-0.00020	0.00007	 0.00029 ◀
	MAX	0.00049	0.00000	0.00020	-0.00020	0.00049	0.00029 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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MESSTECHNIK WETZLAR



CELL 4, IRIS PROFILE
 DRAWING #: PF-701-250-12 REV 0
 SERIAL #: 014

BLK = NOMINAL
 RED = DEVIATIONS
 GRN = +/- .0002 TOL
 DATE: 24-MAR-2010