

Quindos Measuring Report




3D-Application Center

Description	CELL 4	Customer	L. GARCIA
Drawing Number	PF-701-250-12	Serial Number	011
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	728731	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	23-MAR-2010, 14:39:41
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

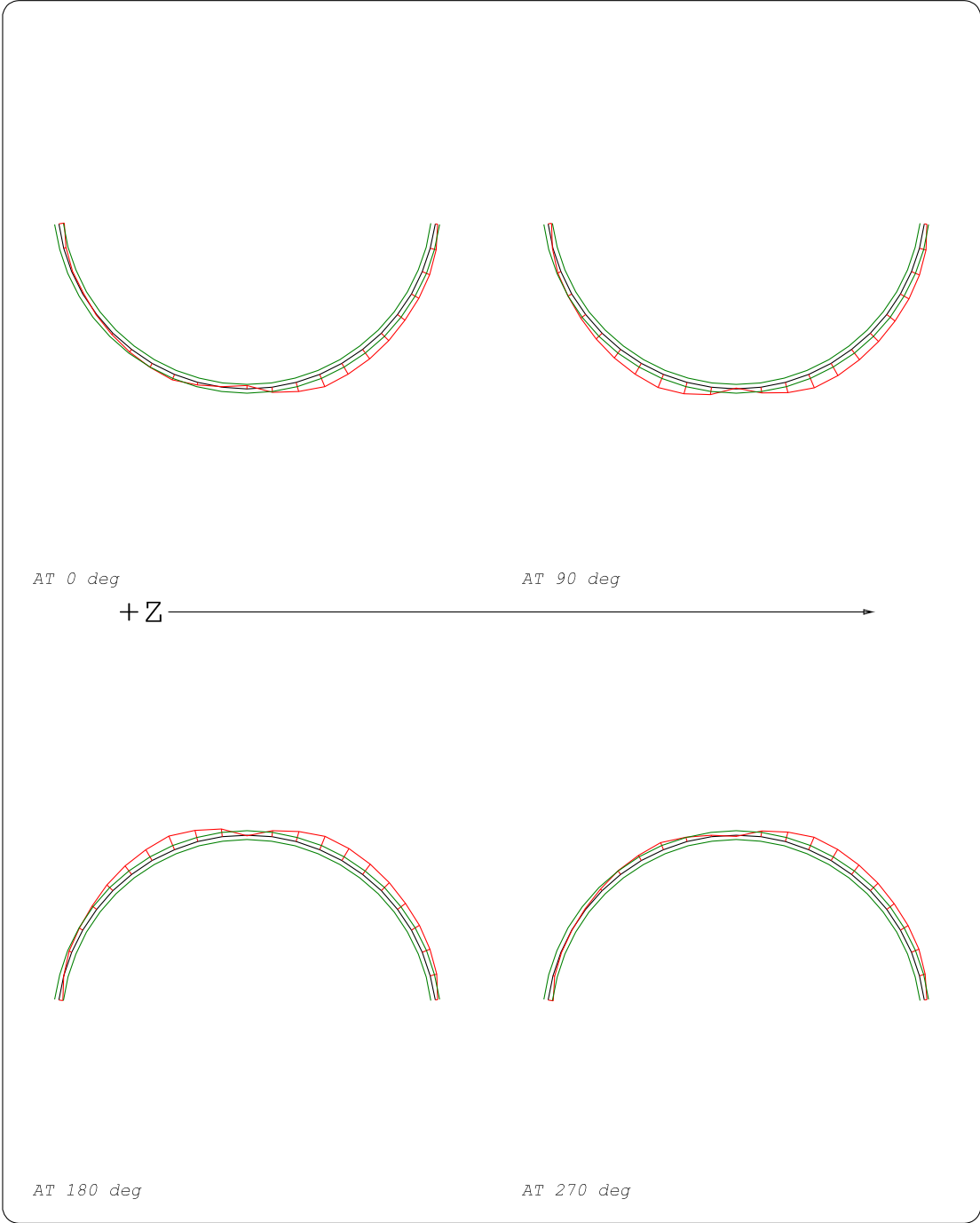
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00003	0.00000	0.00010	0.00000	0.00003	
DATUM_B		CYL					
	FORM	0.00005					
	DM	1.74984	1.75000	0.00000	-0.00050	-0.00016	
DATUM_C(1)		CIR					
	DM	0.15839	0.15800	0.00500	-0.00500	0.00039	
	Z	-0.15179	0.15000			0.00179	
DATUM_C(2)		CIR					
	DM	0.15883	0.15800	0.00500	-0.00500	0.00083	
	Z	-0.15101	0.15000			0.00101	
SQRNS_AB		AXI					
	SQRNES	0.00000	0.00000	0.00200	0.00000	0.00000	
PLA_P113		PLA					
	FORM	0.00004					
	Z	-0.11261	0.11300	0.00400	-0.00400	-0.00039	
MINMAX_P113		PLA					
	MIN_DIS	0.11258	0.11300	0.00400	-0.00400	-0.00042	
	MAX_DIS	0.11264	0.11300	0.00400	-0.00400	-0.00036	
PLA_P2344		PLA					
	FORM	0.00001					
	Z	-0.23447	0.23440			0.00007	
CYL_P8499		CYL					
	FORM	0.00004					
	DM	0.84985	0.84990	0.00020	-0.00020	-0.00005	
	X	0.00000	0.00000			0.00000	
	Y	-0.00001	0.00000			0.00001	
POS_P8499		POI					
	POSITN	0.00002	0.00000	0.00200	0.00000	0.00002	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Mar-10, 14:39:41		NO\$NAME				Page 1 of 4	

Date: 23-Mar-10, 14:39:41			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_P3444		PLA					
FORM		0.00008					
Z		-0.34420	0.34440	0.00200	-0.00200	-0.00020	
MINMAX_P3444		PLA					
MIN_DIS		0.34413	0.34440	0.00200	-0.00200	-0.00027	
MAX_DIS		0.34429	0.34440	0.00200	-0.00200	-0.00011	
PAR_P3444		PLA					
PARALL		0.00013	0.00000	0.00010	0.00000	0.00013	0.00003 ◀
DIST_P1100		AXI					
DZ		0.10973	0.11000	0.00050	-0.00050	-0.00027	
MINMAX_P1100		PLA					
MIN_DIS		0.10967	0.11000	0.00050	-0.00050	-0.00033	
MAX_DIS		0.10981	0.11000	0.00050	-0.00050	-0.00019	
PLA_P414		PLA					
FORM		0.00005					
Z		-0.41409	0.41400	0.00500	-0.00500	0.00009	
DIA_1P7505		CIR					
FORM		0.00893					
DM		1.75117	1.75050	0.00050	0.00000	0.00067	0.00017 ◀
X		0.00066	0.00000			0.00066	
Y		0.00001	0.00000			0.00001	
POS_1P7505		POI					
POSITN		0.00132	0.00000	0.00200	0.00000	0.00132	
DIA_1P950		CIR					
FORM		0.00003					
DM		1.95000	1.95000	0.00500	-0.00500	0.00000	
X		0.00010	0.00000			0.00010	
Y		-0.00008	0.00000			0.00008	
POS_1P950		POI					
POSITN		0.00027	0.00000	0.00200	0.00000	0.00027	
RAD_P125(1)		CIR					
RA		0.12135	0.12500	0.00500	-0.00500	-0.00365	
Y		-0.00102	0.00000			0.00102	
Z		-0.48295	0.48500			-0.00205	
RAD_P125(2)		CIR					
RA		0.12105	0.12500	0.00500	-0.00500	-0.00395	
Y		0.00048	0.00000			0.00048	
Z		-0.48260	0.48500			-0.00241	
ACNO(1)							
MIN		-0.00012	0.00000	0.00020	-0.00020	0.00012	
MAX		0.00030	0.00000	0.00020	-0.00020	0.00030	0.00010 ◀
ACNO(2)							
MIN		-0.00008	0.00000	0.00020	-0.00020	0.00008	
MAX		0.00033	0.00000	0.00020	-0.00020	0.00033	0.00013 ◀
ACNO(3)							
MIN		-0.00009	0.00000	0.00020	-0.00020	0.00009	

Date: 23-Mar-10, 14:39:41			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ACNO(3)							
	MAX	0.00033	0.00000	0.00020	-0.00020	0.00033	0.00013 ◀
ACNO(4)							
	MIN	-0.00012	0.00000	0.00020	-0.00020	0.00012	 0.00011 ◀
	MAX	0.00031	0.00000	0.00020	-0.00020	0.00031	0.00011 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Mar-10, 14:39:41			NO\$NAME			Page 3 of 4	



MESSTECHNIK WETZLAR



CELL 4, IRIS PROFILE
 DRAWING #: PF-701-250-12 REV 0
 SERIAL #: 011

BLK = NOMINAL
 RED = DEVIATIONS
 GRN = +/- .0002 TOL
 DATE: 23-MAR-2010