

Quindos Measuring Report




3D-Application Center

Description	CELL 4	Customer	L. GARCIA
Drawing Number	PF-701-250-12	Serial Number	007
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	728731	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	23-MAR-2010, 12:03:00
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

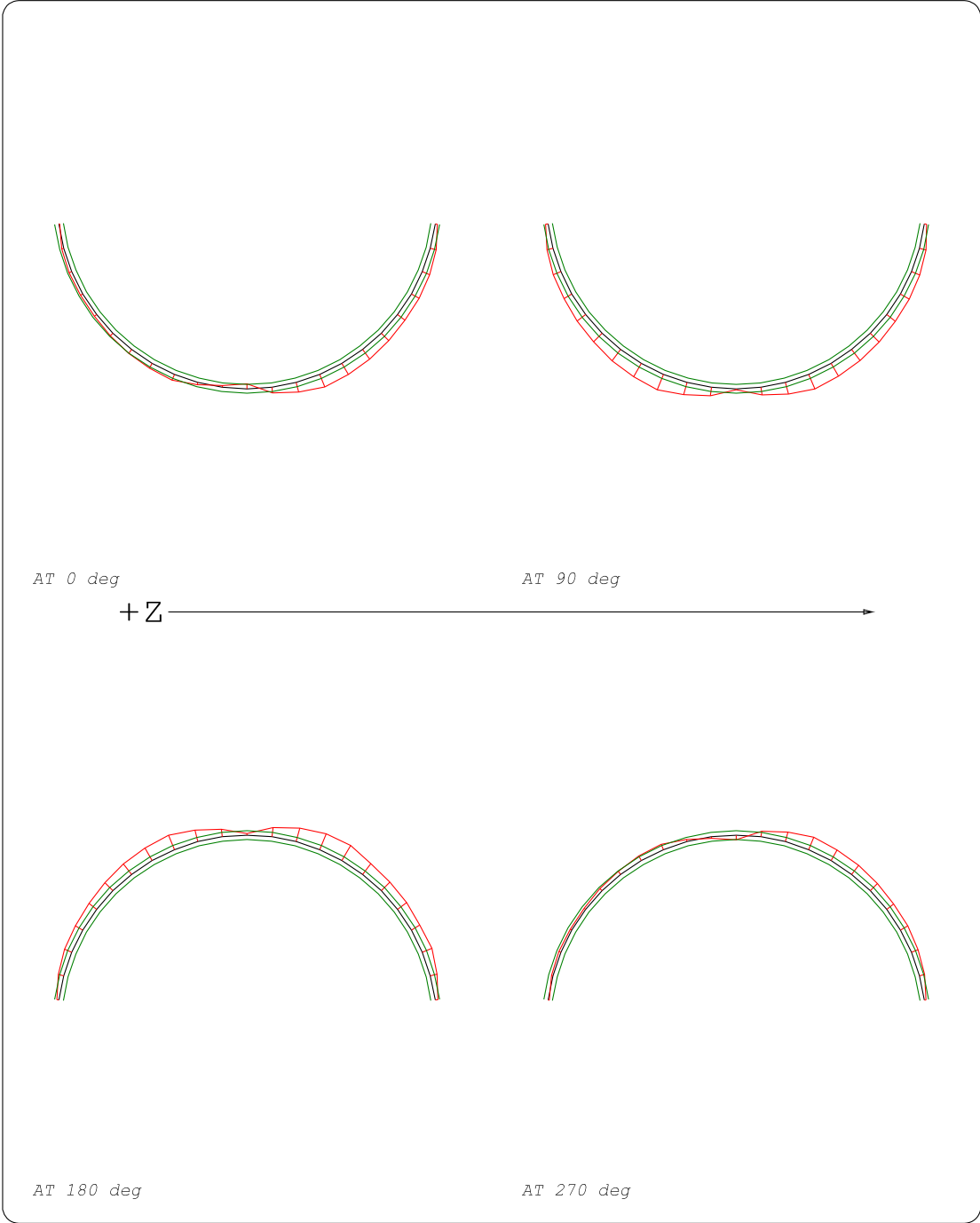
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00006	0.00000	0.00010	0.00000	0.00006	
DATUM_B		CYL					
	FORM	0.00004					
	DM	1.74978	1.75000	0.00000	-0.00050	-0.00022	
DATUM_C(1)		CIR					
	DM	0.15826	0.15800	0.00500	-0.00500	0.00026	
	Z	-0.15153	0.15000			0.00153	
DATUM_C(2)		CIR					
	DM	0.15876	0.15800	0.00500	-0.00500	0.00076	
	Z	-0.15112	0.15000			0.00112	
SQRNS_AB		AXI					
	SQRNES	0.00001	0.00000	0.00200	0.00000	0.00001	
PLA_P113		PLA					
	FORM	0.00004					
	Z	-0.11260	0.11300	0.00400	-0.00400	-0.00040	
MINMAX_P113		PLA					
	MIN_DIS	0.11255	0.11300	0.00400	-0.00400	-0.00045	
	MAX_DIS	0.11266	0.11300	0.00400	-0.00400	-0.00034	
PLA_P2344		PLA					
	FORM	0.00004					
	Z	-0.23446	0.23440			0.00006	
CYL_P8499		CYL					
	FORM	0.00003					
	DM	0.84985	0.84990	0.00020	-0.00020	-0.00005	
	X	0.00000	0.00000			0.00000	
	Y	0.00000	0.00000			0.00000	
POS_P8499		POI					
	POSITN	0.00001	0.00000	0.00200	0.00000	0.00001	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Mar-10, 12:03:00		NO\$NAME				Page 1 of 4	

Date: 23-Mar-10, 12:03:00			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_P3444		PLA					
FORM		0.00007					
Z		-0.34431	0.34440	0.00200	-0.00200	-0.00009	
MINMAX_P3444		PLA					
MIN_DIS		0.34422	0.34440	0.00200	-0.00200	-0.00018	
MAX_DIS		0.34445	0.34440	0.00200	-0.00200	0.00005	
PAR_P3444		PLA					
PARALL		0.00016	0.00000	0.00010	0.00000	0.00016	0.00006 ◀
DIST_P1100		AXI					
DZ		0.10985	0.11000	0.00050	-0.00050	-0.00015	
MINMAX_P1100		PLA					
MIN_DIS		0.10977	0.11000	0.00050	-0.00050	-0.00023	
MAX_DIS		0.10995	0.11000	0.00050	-0.00050	-0.00005	
PLA_P414		PLA					
FORM		0.00009					
Z		-0.41423	0.41400	0.00500	-0.00500	0.00023	
DIA_1P7505		CIR					
FORM		0.00885					
DM		1.75120	1.75050	0.00050	0.00000	0.00070	0.00020 ◀
X		0.00062	0.00000			0.00062	
Y		-0.00003	0.00000			0.00003	
POS_1P7505		POI					
POSITN		0.00124	0.00000	0.00200	0.00000	0.00124	
DIA_1P950		CIR					
FORM		0.00004					
DM		1.95009	1.95000	0.00500	-0.00500	0.00009	
X		0.00009	0.00000			0.00009	
Y		-0.00009	0.00000			0.00009	
POS_1P950		POI					
POSITN		0.00025	0.00000	0.00200	0.00000	0.00025	
RAD_P125(1)		CIR					
RA		0.12127	0.12500	0.00500	-0.00500	-0.00373	
Y		-0.00034	0.00000			0.00034	
Z		-0.48254	0.48500			-0.00246	
RAD_P125(2)		CIR					
RA		0.12116	0.12500	0.00500	-0.00500	-0.00384	
Y		0.00064	0.00000			0.00064	
Z		-0.48234	0.48500			-0.00266	
ACNO(1)							
MIN		-0.00011	0.00000	0.00020	-0.00020	0.00011	
MAX		0.00031	0.00000	0.00020	-0.00020	0.00031	0.00011 ◀
ACNO(2)							
MIN		0.00002	0.00000	0.00020	-0.00020	0.00002	
MAX		0.00038	0.00000	0.00020	-0.00020	0.00038	0.00018 ◀
ACNO(3)							
MIN		0.00004	0.00000	0.00020	-0.00020	0.00004	

Date: 23-Mar-10, 12:03:00			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ACNO(3)							
	MAX	0.00040	0.00000	0.00020	-0.00020	0.00040	0.00020 ◀
ACNO(4)							
	MIN	-0.00010	0.00000	0.00020	-0.00020	0.00010	 0.00010 ◀
	MAX	0.00030	0.00000	0.00020	-0.00020	0.00030	0.00010 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Mar-10, 12:03:00			NO\$NAME			Page 3 of 4	



MESSTECHNIK WETZLAR



CELL 4, IRIS PROFILE
 DRAWING #: PF-701-250-12 REV 0
 SERIAL #: 007

BLK = NOMINAL
 RED = DEVIATIONS
 GRN = +/- .0002 TOL
 DATE: 23-MAR-2010