

Quindos Measuring Report




3D-Application Center

Description	CELL 4	Customer	L. GARCIA
Drawing Number	PF-701-250-12	Serial Number	004
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	728731	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	23-MAR-2010, 10:21:00
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

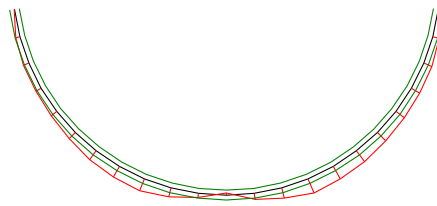
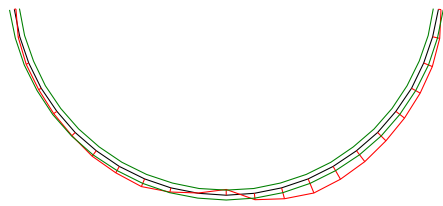
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
FORM		0.00005	0.00000	0.00010	0.00000	0.00005	
DATUM_B		CYL					
FORM		0.00005					
DM		1.74980	1.75000	0.00000	-0.00050	-0.00020	
DATUM_C(1)		CIR					
DM		0.15847	0.15800	0.00500	-0.00500	0.00047	
Z		-0.15308	0.15000			0.00308	
DATUM_C(2)		CIR					
DM		0.15855	0.15800	0.00500	-0.00500	0.00055	
Z		-0.15265	0.15000			0.00265	
SQRNS_AB		AXI					
SQRNES		0.00001	0.00000	0.00200	0.00000	0.00001	
PLA_P113		PLA					
FORM		0.00004					
Z		-0.11262	0.11300	0.00400	-0.00400	-0.00038	
MINMAX_P113		PLA					
MIN_DIS		0.11257	0.11300	0.00400	-0.00400	-0.00043	
MAX_DIS		0.11267	0.11300	0.00400	-0.00400	-0.00033	
PLA_P2344		PLA					
FORM		0.00002					
Z		-0.23447	0.23440			0.00007	
CYL_P8499		CYL					
FORM		0.00005					
DM		0.84983	0.84990	0.00020	-0.00020	-0.00007	
X		-0.00001	0.00000			0.00001	
Y		0.00001	0.00000			0.00001	
POS_P8499		POI					
POSITN		0.00003	0.00000	0.00200	0.00000	0.00003	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Mar-10, 10:54:58		NO\$NAME				Page 1 of 4	

Date: 23-Mar-10, 10:54:58			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PLA_P3444		PLA					
	FORM	0.00010					
	Z	-0.34434	0.34440	0.00200	-0.00200	-0.00006	
MINMAX_P3444		PLA					
	MIN_DIS	0.34425	0.34440	0.00200	-0.00200	-0.00015	
	MAX_DIS	0.34446	0.34440	0.00200	-0.00200	0.00006	
PAR_P3444		PLA					
	PARALL	0.00017	0.00000	0.00010	0.00000	0.00017	0.00007
DIST_P1100		AXI					
	DZ	0.10986	0.11000	0.00050	-0.00050	-0.00014	
MINMAX_P1100		PLA					
	MIN_DIS	0.10978	0.11000	0.00050	-0.00050	-0.00022	
	MAX_DIS	0.10996	0.11000	0.00050	-0.00050	-0.00004	
PLA_P414		PLA					
	FORM	0.00005					
	Z	-0.41424	0.41400	0.00500	-0.00500	0.00024	
DIA_1P7505		CIR					
	FORM	0.00914					
	DM	1.75129	1.75050	0.00050	0.00000	0.00079	0.00029
	X	0.00053	0.00000			0.00053	
	Y	0.00001	0.00000			0.00001	
POS_1P7505		POI					
	POSITN	0.00105	0.00000	0.00200	0.00000	0.00105	
DIA_1P950		CIR					
	FORM	0.00004					
	DM	1.94972	1.95000	0.00500	-0.00500	-0.00028	
	X	0.00000	0.00000			0.00000	
	Y	-0.00007	0.00000			0.00007	
POS_1P950		POI					
	POSITN	0.00014	0.00000	0.00200	0.00000	0.00014	
RAD_P125(1)		CIR					
	RA	0.12134	0.12500	0.00500	-0.00500	-0.00366	
	Y	-0.00210	0.00000			0.00210	
	Z	-0.48372	0.48500			-0.00128	
RAD_P125(2)		CIR					
	RA	0.12088	0.12500	0.00500	-0.00500	-0.00412	
	Y	0.00132	0.00000			0.00132	
	Z	-0.48317	0.48500			-0.00183	
ACNO(1)							
	MIN	-0.00011	0.00000	0.00020	-0.00020	0.00011	
	MAX	0.00031	0.00000	0.00020	-0.00020	0.00031	0.00011
ACNO(2)							
	MIN	-0.00004	0.00000	0.00020	-0.00020	0.00004	
	MAX	0.00031	0.00000	0.00020	-0.00020	0.00031	0.00011
ACNO(3)							
	MIN	-0.00006	0.00000	0.00020	-0.00020	0.00006	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 23-Mar-10, 10:54:58			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
ACNO(3)							
	MAX	0.00032	0.00000	0.00020	-0.00020	0.00032	0.00012 ◀
ACNO(4)							
	MIN	-0.00012	0.00000	0.00020	-0.00020	0.00012	
	MAX	0.00033	0.00000	0.00020	-0.00020	0.00033	0.00013 ◀

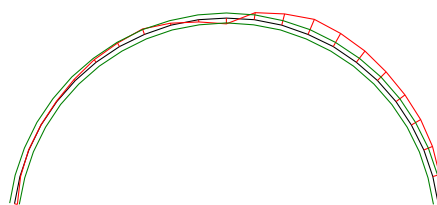
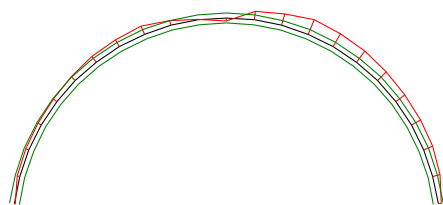
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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AT 0 deg

AT 90 deg

+Z



AT 180 deg

AT 270 deg

MESSTECHNIK WETZLAR



CELL 4, IRIS PROFILE
DRAWING #: PF-701-250-12 REV 0
SERIAL #: 004

BLK = NOMINAL
RED = DEVIATIONS
GRN = +/- .0002 TOL
DATE: 23-MAR-2010

PLSPages_8000

Date: 23-Mar-10, 10:54:58

NO\$NAME

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