

Quindos Measuring Report




3D-Application Center

Description	CELL 4	Customer	L. GARCIA
Drawing Number	PF-701-250-12	Serial Number	002
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	728731	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-MAR-2010, 15:05:40
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

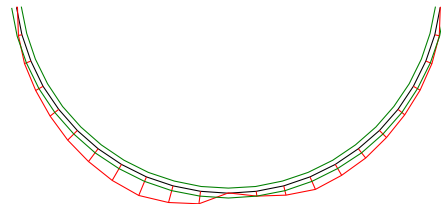
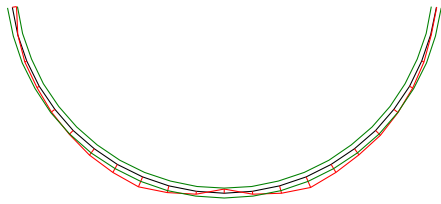
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00005	0.00000	0.00010	0.00000	0.00005	
DATUM_B		CYL					
	FORM	0.00004					
	DM	1.74980	1.75000	0.00000	-0.00050	-0.00020	
DATUM_C(1)		CIR					
	DM	0.15948	0.15800	0.00500	-0.00500	0.00148	
	Z	-0.15064	0.15000			0.00064	
DATUM_C(2)		CIR					
	DM	0.16074	0.15800	0.00500	-0.00500	0.00274	
	Z	-0.14992	0.15000			-0.00008	
SQRNS_AB		AXI					
	SQRNES	0.00000	0.00000	0.00200	0.00000	0.00000	
PLA_P113		PLA					
	FORM	0.00003					
	Z	-0.11261	0.11300	0.00400	-0.00400	-0.00039	
MINMAX_P113		PLA					
	MIN_DIS	0.11257	0.11300	0.00400	-0.00400	-0.00043	
	MAX_DIS	0.11266	0.11300	0.00400	-0.00400	-0.00034	
PLA_P2344		PLA					
	FORM	0.00002					
	Z	-0.23448	0.23440			0.00008	
CYL_P8499		CYL					
	FORM	0.00004					
	DM	0.84986	0.84990	0.00020	-0.00020	-0.00004	
	X	0.00000	0.00000			0.00000	
	Y	0.00000	0.00000			0.00000	
POS_P8499		POI					
	POSITN	0.00001	0.00000	0.00200	0.00000	0.00001	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Mar-10, 15:29:23		NO\$NAME				Page 1 of 4	

Date: 24-Mar-10, 15:29:23			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_P3444		PLA					
FORM		0.00009					
Z		-0.34423	0.34440	0.00200	-0.00200	-0.00017	
MINMAX_P3444		PLA					
MIN_DIS		0.34414	0.34440	0.00200	-0.00200	-0.00026	
MAX_DIS		0.34436	0.34440	0.00200	-0.00200	-0.00004	
PAR_P3444		PLA					
PARALL		0.00017	0.00000	0.00010	0.00000	0.00017	0.00007 ◀
DIST_P1100		AXI					
DZ		0.10975	0.11000	0.00050	-0.00050	-0.00025	
MINMAX_P1100		PLA					
MIN_DIS		0.10967	0.11000	0.00050	-0.00050	-0.00033	
MAX_DIS		0.10984	0.11000	0.00050	-0.00050	-0.00016	
PLA_P414		PLA					
FORM		0.00006					
Z		-0.41412	0.41400	0.00500	-0.00500	0.00012	
DIA_1P7505		CIR					
FORM		0.00832					
DM		1.75108	1.75050	0.00050	0.00000	0.00058	0.00008 ◀
X		0.00052	0.00000			0.00052	
Y		-0.00009	0.00000			0.00009	
POS_1P7505		POI					
POSITN		0.00106	0.00000	0.00200	0.00000	0.00106	
DIA_1P950		CIR					
FORM		0.00003					
DM		1.95001	1.95000	0.00500	-0.00500	0.00001	
X		0.00002	0.00000			0.00002	
Y		-0.00015	0.00000			0.00015	
POS_1P950		POI					
POSITN		0.00030	0.00000	0.00200	0.00000	0.00030	
RAD_P125(1)		CIR					
RA		0.12126	0.12500	0.00500	-0.00500	-0.00374	
Y		-0.00012	0.00000			0.00012	
Z		-0.48301	0.48500			-0.00199	
RAD_P125(2)		CIR					
RA		0.12128	0.12500	0.00500	-0.00500	-0.00372	
Y		0.00000	0.00000			0.00000	
Z		-0.48306	0.48500			-0.00194	
ACNO(1)							
MIN		-0.00008	0.00000	0.00020	-0.00020	0.00008	
MAX		0.00023	0.00000	0.00020	-0.00020	0.00023	0.00003 ◀
ACNO(2)							
MIN		-0.00002	0.00000	0.00020	-0.00020	0.00002	
MAX		0.00041	0.00000	0.00020	-0.00020	0.00041	0.00021 ◀
ACNO(3)							
MIN		-0.00001	0.00000	0.00020	-0.00020	0.00001	


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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ACNO(3)							
	MAX	0.00032	0.00000	0.00020	-0.00020	0.00032	0.00012 ◀
ACNO(4)							
	MIN	-0.00012	0.00000	0.00020	-0.00020	0.00012	 0.00010 ◀
	MAX	0.00030	0.00000	0.00020	-0.00020	0.00030	0.00010 ◀

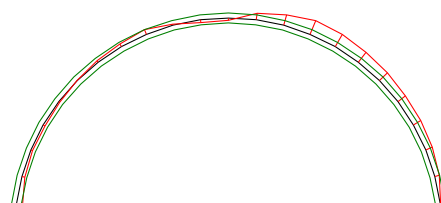
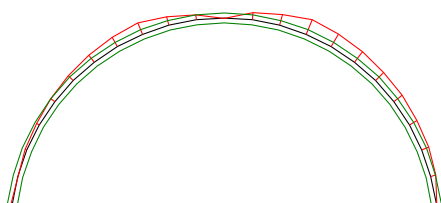
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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AT 0 deg

AT 90 deg

BEAM 



AT 180 deg

AT 270 deg

MESSTECHNIK WETZLAR



CELL 4, IRIS PROFILE
 DRAWING #: PF-701-250-12 REV 0
 SERIAL #: 002

BLK = NOMINAL
 RED = DEVIATIONS
 GRN = +/- .0002 TOL
 DATE: 24-MAR-2010