

# Quindos Measuring Report



3D-Application Center

Description	TRANSFORMER	Customer	B. MCKEE
Drawing Number	PF-700-997-62 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24766-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-JUN-2009, 13:49:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	pf70099762

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00014					
DM		1.49875	1.50000	0.00200	-0.00200	-0.00125	
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00004					
Z		-3.97812	3.98000	0.00500	-0.00500	-0.00188	
<b>SQRNS_A</b>		<b>AXI</b>					
SQRNES		0.00003	0.00000	0.00200	0.00000	0.00003	
<b>DIA_3P50</b>		<b>CIR</b>					
FORM		0.00067					
DM		3.48129	3.50000	0.03000	-0.03000	-0.01871	
<b>POS_3P50</b>		<b>POI</b>					
POSITN		0.00119	0.00000	0.03000	0.00000	0.00119	
<b>DIA_3P127</b>		<b>CIR</b>					
FORM		0.00024					
DM		3.12603	3.12700	0.00000	-0.00200	-0.00097	
<b>POS_3P127</b>		<b>POI</b>					
POSITN		0.00066	0.00000	0.00200	0.00000	0.00066	
<b>DIA_2P930</b>		<b>CIR</b>					
FORM		0.00019					
DM		2.92946	2.93000	0.00200	-0.00200	-0.00054	
<b>POS_2P930</b>		<b>POI</b>					
POSITN		0.00067	0.00000	0.00200	0.00000	0.00067	
<b>DIA_2P435</b>		<b>CIR</b>					
FORM		0.00015					
DM		2.43627	2.43500	0.00200	-0.00200	0.00127	
X		-0.00008	0.00000	0.00200	-0.00200	0.00008	
Y		-0.00031	0.00000	0.00200	-0.00200	0.00031	

<b>DIA_2P115</b>		<b>CIR</b>					
FORM		0.00015					
DM		2.11645	2.11500	0.00200	-0.00200	0.00145	
X		-0.00008	0.00000	0.00200	-0.00200	0.00008	
Y		-0.00032	0.00000	0.00200	-0.00200	0.00032	

<b>DZ_P488</b>		<b>POI</b>					
Z		0.48787	0.48800	0.00500	-0.00500	-0.00013	

<b>DZ_1P00</b>		<b>POI</b>					
Z		0.99829	1.00000	0.02000	-0.02000	-0.00171	

<b>DZ_P620</b>		<b>AXI</b>					
DZ		-0.61987	0.62000	0.00200	-0.00200	-0.00013	

<b>DZ_P225</b>		<b>AXI</b>					
DZ		-0.22499	0.22500	0.00200	-0.00200	-0.00001	

<b>AXI(2)</b>		<b>AXI</b>					
PA_PZPX		39.59897	40.00000			-0.40103	

<b>DZ_P834</b>		<b>AXI</b>					
DZ		0.83389	0.83400	0.00500	-0.00500	-0.00011	

<b>RAD_P25(1)</b>		<b>CIR</b>					
RA		0.25026	0.25000	0.02000	-0.02000	0.00026	

<b>RAD_P25(2)</b>		<b>CIR</b>					
RA		0.24363	0.25000	0.02000	-0.02000	-0.00637	

<b>DIA_2P10</b>		<b>CIR</b>					
FORM		0.00013					
DM		2.09953	2.10000	0.03000	-0.03000	-0.00047	

<b>POS_2P10</b>		<b>POI</b>					
POSITN		0.00233	0.00000	0.00500	0.00000	0.00233	

<b>DIA_2P10</b>		<b>CIR</b>					
FORM		0.00013					
DM		2.09952	2.10000	0.03000	-0.03000	-0.00048	

<b>POS_2P10</b>		<b>POI</b>					
POSITN		0.00233	0.00000	0.00500	0.00000	0.00233	

<b>DIA_1P940</b>		<b>CIR</b>					
FORM		0.00014					
DM		1.93902	1.94000	0.00000	-0.00200	-0.00098	

<b>POS_1P940</b>		<b>POI</b>					
POSITN		0.00264	0.00000	0.00200	0.00000	0.00264	<b>0.00064</b>

<b>DZ_P471</b>		<b>POI</b>					
Z		-0.47294	0.47100	0.00200	-0.00200	0.00194	

# Quindos Measuring Report



3D-Application Center

Description	TRANSFORMER	Customer	B. MCKEE
Drawing Number	PF-700-997-62 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24766-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-JUN-2009, 14:16:07
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	pf70099762

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$CYL_B</b>		<b>CYL</b>					
	FORM	0.00011					
	DM	1.50011	1.50000	0.00200	-0.00200	0.00011	
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00005					
	Z	-3.97723	3.98000	0.00500	-0.00500	-0.00277	
<b>SQRNS_A</b>		<b>AXI</b>					
	SQRNES	0.00002	0.00000	0.00200	0.00000	0.00002	
<b>DIA_3P50</b>		<b>CIR</b>					
	FORM	0.00017					
	DM	3.48089	3.50000	0.03000	-0.03000	-0.01911	
<b>POS_3P50</b>		<b>POI</b>					
	POSITN	0.00077	0.00000	0.03000	0.00000	0.00077	
<b>DIA_3P127</b>		<b>CIR</b>					
	FORM	0.00019					
	DM	3.12535	3.12700	0.00000	-0.00200	-0.00165	
<b>POS_3P127</b>		<b>POI</b>					
	POSITN	0.00073	0.00000	0.00200	0.00000	0.00073	
<b>DIA_2P930</b>		<b>CIR</b>					
	FORM	0.00019					
	DM	2.93055	2.93000	0.00200	-0.00200	0.00055	
<b>POS_2P930</b>		<b>POI</b>					
	POSITN	0.00069	0.00000	0.00200	0.00000	0.00069	
<b>DIA_2P435</b>		<b>CIR</b>					
	FORM	0.00016					
	DM	2.43925	2.43500	0.00200	-0.00200	0.00425	
	X	-0.00004	0.00000	0.00200	-0.00200	0.00004	
	Y	-0.00031	0.00000	0.00200	-0.00200	0.00031	
						0.00225	

<b>DIA_2P115</b>		<b>CIR</b>					
FORM		0.00017					
DM		2.11943	2.11500	0.00200	-0.00200	0.00443	0.00243
X		-0.00004	0.00000	0.00200	-0.00200	0.00004	
Y		-0.00031	0.00000	0.00200	-0.00200	0.00031	
<b>DZ_P488</b>		<b>POI</b>					
Z		0.48780	0.48800	0.00500	-0.00500	-0.00020	
<b>DZ_1P00</b>		<b>POI</b>					
Z		0.99607	1.00000	0.02000	-0.02000	-0.00393	
<b>DZ_P620</b>		<b>AXI</b>					
DZ		-0.61980	0.62000	0.00200	-0.00200	-0.00020	
<b>DZ_P225</b>		<b>AXI</b>					
DZ		-0.22494	0.22500	0.00200	-0.00200	-0.00006	
<b>AXI(2)</b>		<b>AXI</b>					
PA_PZPX		39.64527	40.00000			-0.35473	
<b>DZ_P834</b>		<b>AXI</b>					
DZ		0.83312	0.83400	0.00500	-0.00500	-0.00088	
<b>RAD_P25(1)</b>		<b>CIR</b>					
RA		0.24637	0.25000	0.02000	-0.02000	-0.00363	
<b>RAD_P25(2)</b>		<b>CIR</b>					
RA		0.25998	0.25000	0.02000	-0.02000	0.00998	
<b>DIA_2P10</b>		<b>CIR</b>					
FORM		0.00006					
DM		2.09941	2.10000	0.03000	-0.03000	-0.00059	
<b>POS_2P10</b>		<b>POI</b>					
POSITN		0.00243	0.00000	0.00500	0.00000	0.00243	
<b>DIA_2P10</b>		<b>CIR</b>					
FORM		0.00008					
DM		2.09941	2.10000	0.03000	-0.03000	-0.00059	
<b>POS_2P10</b>		<b>POI</b>					
POSITN		0.00243	0.00000	0.00500	0.00000	0.00243	
<b>DIA_1P940</b>		<b>CIR</b>					
FORM		0.00007					
DM		1.93927	1.94000	0.00000	-0.00200	-0.00073	
<b>POS_1P940</b>		<b>POI</b>					
POSITN		0.00286	0.00000	0.00200	0.00000	0.00286	0.00086
<b>DZ_P471</b>		<b>POI</b>					
Z		-0.47193	0.47100	0.00200	-0.00200	0.00093	