

# Quindos Measuring Report



3D-Application Center

Description	TRANSFORMER	Customer	B. MCKEE
Drawing Number	PF-700-997-62	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25659-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	04-MAR-2010, 10:46:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00003					
DAT\$CYL_B		CYL					
	FORM	0.00021					
	DM	1.49990	1.50000	0.00200	-0.00200	-0.00010	
SQRNS_A		AXI					
	SQRNES	0.00007	0.00000	0.00200	0.00000	0.00007	
DIST_3P980		PLA					
	FORM	0.00002					
	Z	-3.97884	3.98000	0.00500	-0.00500	-0.00116	
DIA_1P940		CIR					
	FORM	0.00034					
	DM	1.93909	1.94000	0.00000	-0.00200	-0.00091	
POS_1P940		POI					
	POSITN	0.00073	0.00000	0.00200	0.00000	0.00073	
DIA_2P10		CIR					
	FORM	0.00006					
	DM	2.09782	2.10000	0.03000	-0.03000	-0.00218	
POS_2P10		POI					
	POSITN	0.00068	0.00000	0.00500	0.00000	0.00068	
R_P25(1)		CIR					
	RA	0.26067	0.25000	0.02000	-0.02000	0.01067	
R_P25(2)		CIR					
	RA	0.25238	0.25000	0.02000	-0.02000	0.00238	
AXI(1)		AXI					
	PA_MZMY	39.81818	40.00000			-0.18182	
DIST_P471(1)		AXI					
	DZ	-0.46858	0.47100	0.00200	-0.00200	-0.00242	-0.00042

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 04-Mar-10, 10:46:30			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_P471(2)</b>			<b>AXI</b>				
DZ		0.47347	0.47100	0.00500	-0.00500	0.00247	
<b>DIST_P834</b>			<b>AXI</b>				
DZ		0.83311	0.83400	0.00500	-0.00500	-0.00089	
<b>DIA_3P50</b>			<b>CIR</b>				
FORM		0.00011					
DM		3.48761	3.50000	0.03000	-0.03000	-0.01239	
<b>POS_3P50</b>			<b>POI</b>				
POSITN		0.00058	0.00000	0.03000	0.00000	0.00058	
<b>DIA_3P127</b>			<b>CIR</b>				
FORM		0.00011					
DM		3.12571	3.12700	0.00000	-0.00200	-0.00129	
<b>POS_3P127</b>			<b>POI</b>				
POSITN		0.00059	0.00000	0.00200	0.00000	0.00059	
<b>DIST_P488</b>			<b>POI</b>				
Z		-0.49066	0.48800	0.00500	-0.00500	0.00266	
<b>DIA_2P930</b>			<b>CIR</b>				
FORM		0.00007					
DM		2.92957	2.93000	0.00200	-0.00200	-0.00043	
<b>POS_2P930</b>			<b>POI</b>				
POSITN		0.00063	0.00000	0.00200	0.00000	0.00063	
<b>DIA_2P435</b>			<b>CIR</b>				
FORM		0.00057					
DM		2.43683	2.43500	0.00200	-0.00200	0.00183	
X		0.00026	0.00000	0.00200	-0.00200	0.00026	
Y		0.00011	0.00000	0.00200	-0.00200	0.00011	
<b>DIA_2P115</b>			<b>CIR</b>				
FORM		0.00057					
DM		2.11695	2.11500	0.00200	-0.00200	0.00195	
X		0.00027	0.00000	0.00200	-0.00200	0.00027	
Y		0.00011	0.00000	0.00200	-0.00200	0.00011	
<b>DIST_1P00</b>			<b>POI</b>				
Z		-0.99877	1.00000	0.02000	-0.02000	-0.00123	
<b>DIST_P620</b>			<b>AXI</b>				
DZ		0.61963	0.62000	0.00200	-0.00200	-0.00037	
<b>DIST_P225</b>			<b>AXI</b>				
DZ		-0.22509	0.22500	0.00200	-0.00200	0.00009	

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