

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 13:22:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00011	0.00000	0.00200	0.00000	0.00011	
DATUM_C		PLA					
	FORM	0.00010					
DAT_B(1)		PLA					
	FORM	0.00021					
DAT_B(2)		PLA					
	FORM	0.00016					
DY_1P25		AXI					
	DY	1.25157	1.25000	0.01000	-0.01000	0.00157	
DX_1P75		POI					
	X	1.75517	1.75000	0.01000	-0.01000	0.00517	
DZ_P66		PLA					
	Z	-0.66030	0.66000	0.01000	-0.01000	0.00030	
PAR_A		PLA					
	PARALL	0.00040	0.00000	0.00200	0.00000	0.00040	
CYL_P562		CYL					
	FORM	0.00072					
	DM	0.56262	0.56200	0.00500	-0.00500	0.00062	
	X	0.62987	0.63000			-0.00013	
	Y	0.00004	0.00000			0.00004	
POS_P562		AXI					
	POSITN	0.00085	0.00000	0.01000	0.00000	0.00085	
NPT_THRD		CIR					
	X	1.24823	1.25000			-0.00177	
	Z	-0.32638	0.33000			-0.00362	
POS_THRD		POI					
	POSITN	0.00806	0.00000	0.01000	0.00000	0.00806	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 13:22:48		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 13:22:48			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19118	0.19000	0.01000	-0.01000	0.00118	
Y		-0.00175	0.00000			0.00175	
Z		-0.33104	0.33000			0.00104	
POS_P19		POI					
POSITN		0.00408	0.00000	0.01000	0.00000	0.00408	
SQ_P260A		AXI					
DY		0.26094	0.26000	0.00500	-0.00500	0.00094	
SQ_P260B		AXI					
DX		-0.26109	0.26000	0.00500	-0.00500	0.00109	
SQ_PT		POI					
X		0.00164	0.00000			0.00164	
Y		0.00114	0.00000			0.00114	
POS_SQ		POI					
POSITN		0.00399	0.00000	0.01000	0.00000	0.00399	
DEPTH_P19		POI					
Z		-0.13023	0.13000	0.01000	-0.01000	0.00023	
RAD_P047(1)		CIR					
RA		0.05143	0.04700	0.00000	-0.00500	0.00443	0.00443 ◀
RAD_P047(2)		CIR					
RA		0.05116	0.04700	0.00000	-0.00500	0.00416	0.00416 ◀
RAD_P047(3)		CIR					
RA		0.05329	0.04700	0.00000	-0.00500	0.00629	0.00629 ◀
RAD_P047(4)		CIR					
RA		0.05139	0.04700	0.00000	-0.00500	0.00439	0.00439 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 13:22:48			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 14:59:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00010	0.00000	0.00200	0.00000	0.00010	
DATUM_C		PLA					
	FORM	0.00009					
DAT_B(1)		PLA					
	FORM	0.00014					
DAT_B(2)		PLA					
	FORM	0.00017					
DY_1P25		AXI					
	DY	1.25242	1.25000	0.01000	-0.01000	0.00242	
DX_1P75		POI					
	X	1.75552	1.75000	0.01000	-0.01000	0.00552	
DZ_P66		PLA					
	Z	-0.66103	0.66000	0.01000	-0.01000	0.00103	
PAR_A		PLA					
	PARALL	0.00033	0.00000	0.00200	0.00000	0.00033	
CYL_P562		CYL					
	FORM	0.00074					
	DM	0.56257	0.56200	0.00500	-0.00500	0.00057	
	X	0.63010	0.63000			0.00010	
	Y	0.00091	0.00000			0.00091	
POS_P562		AXI					
	POSITN	0.00212	0.00000	0.01000	0.00000	0.00212	
NPT_THRD		CIR					
	X	1.24595	1.25000			-0.00405	
	Z	-0.33329	0.33000			0.00329	
POS_THRD		POI					
	POSITN	0.01043	0.00000	0.01000	0.00000	0.01043	0.00043 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 14:59:30		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 14:59:30			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19086	0.19000	0.01000	-0.01000	0.00086	
Y		-0.00058	0.00000			0.00058	
Z		-0.32676	0.33000			-0.00324	
POS_P19		POI					
POSITN		0.00658	0.00000	0.01000	0.00000	0.00658	
SQ_P260A		AXI					
DY		0.26119	0.26000	0.00500	-0.00500	0.00119	
SQ_P260B		AXI					
DX		-0.26108	0.26000	0.00500	-0.00500	0.00108	
SQ_PT		POI					
X		0.00039	0.00000			0.00039	
Y		-0.00278	0.00000			0.00278	
POS_SQ		POI					
POSITN		0.00562	0.00000	0.01000	0.00000	0.00562	
DEPTH_P19		POI					
Z		-0.13020	0.13000	0.01000	-0.01000	0.00020	
RAD_P047(1)		CIR					
RA		0.05117	0.04700	0.00000	-0.00500	0.00417	0.00417 ◀
RAD_P047(2)		CIR					
RA		0.05144	0.04700	0.00000	-0.00500	0.00444	0.00444 ◀
RAD_P047(3)		CIR					
RA		0.05302	0.04700	0.00000	-0.00500	0.00602	0.00602 ◀
RAD_P047(4)		CIR					
RA		0.05128	0.04700	0.00000	-0.00500	0.00428	0.00428 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 14:59:30			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:10:14
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00011	0.00000	0.00200	0.00000	0.00011	
DATUM_C		PLA					
	FORM	0.00009					
DAT_B(1)		PLA					
	FORM	0.00018					
DAT_B(2)		PLA					
	FORM	0.00016					
DY_1P25		AXI					
	DY	1.25135	1.25000	0.01000	-0.01000	0.00135	
DX_1P75		POI					
	X	1.75576	1.75000	0.01000	-0.01000	0.00576	
DZ_P66		PLA					
	Z	-0.66125	0.66000	0.01000	-0.01000	0.00125	
PAR_A		PLA					
	PARALL	0.00014	0.00000	0.00200	0.00000	0.00014	
CYL_P562		CYL					
	FORM	0.01322					
	DM	0.55934	0.56200	0.00500	-0.00500	-0.00266	
	X	0.63080	0.63000			0.00080	
	Y	-0.00158	0.00000			0.00158	
POS_P562		AXI					
	POSITN	0.00405	0.00000	0.01000	0.00000	0.00405	
NPT_THRD		CIR					
	X	1.25301	1.25000			0.00301	
	Z	-0.33042	0.33000			0.00042	
POS_THRD		POI					
	POSITN	0.00608	0.00000	0.01000	0.00000	0.00608	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:10:14		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 15:10:14			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P19		CIR					
DM		0.19092	0.19000	0.01000	-0.01000	0.00092	
Y		-0.00149	0.00000			0.00149	
Z		-0.32662	0.33000			-0.00338	

POS_P19		POI					
POSITN		0.00738	0.00000	0.01000	0.00000	0.00738	

SQ_P260A		AXI					
DY		0.26119	0.26000	0.00500	-0.00500	0.00119	

SQ_P260B		AXI					
DX		-0.26100	0.26000	0.00500	-0.00500	0.00100	

SQ_PT		POI					
X		0.00259	0.00000			0.00259	
Y		-0.00334	0.00000			0.00334	

POS_SQ		POI					
POSITN		0.00846	0.00000	0.01000	0.00000	0.00846	

DEPTH_P19		POI					
Z		-0.13157	0.13000	0.01000	-0.01000	0.00157	

RAD_P047(1)		CIR						
RA		0.05094	0.04700	0.00000	-0.00500	0.00394	0.00394 ◀	

RAD_P047(2)		CIR						
RA		0.05029	0.04700	0.00000	-0.00500	0.00329	0.00329 ◀	

RAD_P047(3)		CIR						
RA		0.05214	0.04700	0.00000	-0.00500	0.00514	0.00514 ◀	

RAD_P047(4)		CIR						
RA		0.05139	0.04700	0.00000	-0.00500	0.00439	0.00439 ◀	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:10:14			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:20:39
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00014	0.00000	0.00200	0.00000	0.00014	
DATUM_C		PLA					
	FORM	0.00016					
DAT_B(1)		PLA					
	FORM	0.00018					
DAT_B(2)		PLA					
	FORM	0.00028					
DY_1P25		AXI					
	DY	1.25252	1.25000	0.01000	-0.01000	0.00252	
DX_1P75		POI					
	X	1.75570	1.75000	0.01000	-0.01000	0.00570	
DZ_P66		PLA					
	Z	-0.66051	0.66000	0.01000	-0.01000	0.00051	
PAR_A		PLA					
	PARALL	0.00041	0.00000	0.00200	0.00000	0.00041	
CYL_P562		CYL					
	FORM	0.00197					
	DM	0.56199	0.56200	0.00500	-0.00500	-0.00001	
	X	0.62996	0.63000			-0.00004	
	Y	0.00106	0.00000			0.00106	
POS_P562		AXI					
	POSITN	0.00323	0.00000	0.01000	0.00000	0.00323	
NPT_THRD		CIR					
	X	1.24825	1.25000			-0.00175	
	Z	-0.32656	0.33000			-0.00344	
POS_THRD		POI					
	POSITN	0.00773	0.00000	0.01000	0.00000	0.00773	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:20:39		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 15:20:39			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19141	0.19000	0.01000	-0.01000	0.00141	
Y		-0.00240	0.00000			0.00240	
Z		-0.33022	0.33000			0.00022	
POS_P19		POI					
POSITN		0.00483	0.00000	0.01000	0.00000	0.00483	
SQ_P260A		AXI					
DY		0.26127	0.26000	0.00500	-0.00500	0.00127	
SQ_P260B		AXI					
DX		-0.26101	0.26000	0.00500	-0.00500	0.00101	
SQ_PT		POI					
X		0.00291	0.00000			0.00291	
Y		-0.00031	0.00000			0.00031	
POS_SQ		POI					
POSITN		0.00586	0.00000	0.01000	0.00000	0.00586	
DEPTH_P19		POI					
Z		-0.13041	0.13000	0.01000	-0.01000	0.00041	
RAD_P047(1)		CIR					
RA		0.05161	0.04700	0.00000	-0.00500	0.00461	0.00461 ◀
RAD_P047(2)		CIR					
RA		0.05097	0.04700	0.00000	-0.00500	0.00397	0.00397 ◀
RAD_P047(3)		CIR					
RA		0.05220	0.04700	0.00000	-0.00500	0.00520	0.00520 ◀
RAD_P047(4)		CIR					
RA		0.05251	0.04700	0.00000	-0.00500	0.00551	0.00551 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:20:39			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:32:05
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00017	0.00000	0.00200	0.00000	0.00017	
DATUM_C		PLA					
	FORM	0.00003					
DAT_B(1)		PLA					
	FORM	0.00004					
DAT_B(2)		PLA					
	FORM	0.00015					
DY_1P25		AXI					
	DY	1.25112	1.25000	0.01000	-0.01000	0.00112	
DX_1P75		POI					
	X	1.75515	1.75000	0.01000	-0.01000	0.00515	
DZ_P66		PLA					
	Z	-0.66004	0.66000	0.01000	-0.01000	0.00004	
PAR_A		PLA					
	PARALL	0.00038	0.00000	0.00200	0.00000	0.00038	
CYL_P562		CYL					
	FORM	0.00678					
	DM	0.55885	0.56200	0.00500	-0.00500	-0.00315	
	X	0.63012	0.63000			0.00012	
	Y	0.00061	0.00000			0.00061	
POS_P562		AXI					
	POSITN	0.00375	0.00000	0.01000	0.00000	0.00375	
NPT_THRD		CIR					
	X	1.25189	1.25000			0.00189	
	Z	-0.33195	0.33000			0.00195	
POS_THRD		POI					
	POSITN	0.00544	0.00000	0.01000	0.00000	0.00544	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:32:05		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 15:32:05			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19096	0.19000	0.01000	-0.01000	0.00096	
Y		-0.00426	0.00000			0.00426	
Z		-0.33179	0.33000			0.00179	
POS_P19		POI					
POSITN		0.00923	0.00000	0.01000	0.00000	0.00923	
SQ_P260A		AXI					
DY		0.26127	0.26000	0.00500	-0.00500	0.00127	
SQ_P260B		AXI					
DX		-0.26099	0.26000	0.00500	-0.00500	0.00099	
SQ_PT		POI					
X		0.00425	0.00000			0.00425	
Y		0.00197	0.00000			0.00197	
POS_SQ		POI					
POSITN		0.00936	0.00000	0.01000	0.00000	0.00936	
DEPTH_P19		POI					
Z		-0.12960	0.13000	0.01000	-0.01000	-0.00040	
RAD_P047(1)		CIR					
RA		0.05184	0.04700	0.00000	-0.00500	0.00484	0.00484 ◀
RAD_P047(2)		CIR					
RA		0.05079	0.04700	0.00000	-0.00500	0.00379	0.00379 ◀
RAD_P047(3)		CIR					
RA		0.05239	0.04700	0.00000	-0.00500	0.00539	0.00539 ◀
RAD_P047(4)		CIR					
RA		0.05380	0.04700	0.00000	-0.00500	0.00680	0.00680 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:32:05			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:42:35
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00031	0.00000	0.00200	0.00000	0.00031	
DATUM_C		PLA					
	FORM	0.00023					
DAT_B(1)		PLA					
	FORM	0.00020					
DAT_B(2)		PLA					
	FORM	0.00012					
DY_1P25		AXI					
	DY	1.25226	1.25000	0.01000	-0.01000	0.00226	
DX_1P75		POI					
	X	1.75594	1.75000	0.01000	-0.01000	0.00594	
DZ_P66		PLA					
	Z	-0.66077	0.66000	0.01000	-0.01000	0.00077	
PAR_A		PLA					
	PARALL	0.00022	0.00000	0.00200	0.00000	0.00022	
CYL_P562		CYL					
	FORM	0.00321					
	DM	0.56126	0.56200	0.00500	-0.00500	-0.00074	
	X	0.62957	0.63000			-0.00043	
	Y	-0.00004	0.00000			0.00004	
POS_P562		AXI					
	POSITN	0.00127	0.00000	0.01000	0.00000	0.00127	
NPT_THRD		CIR					
	X	1.24743	1.25000			-0.00257	
	Z	-0.33389	0.33000			0.00389	
POS_THRD		POI					
	POSITN	0.00932	0.00000	0.01000	0.00000	0.00932	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:42:35		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 15:42:35			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P19		CIR					
DM		0.19119	0.19000	0.01000	-0.01000	0.00119	
Y		-0.00522	0.00000			0.00522	
Z		-0.32977	0.33000			-0.00023	
POS_P19		POI					
POSITN		0.01046	0.00000	0.01000	0.00000	0.01046	0.00046 ◀
SQ_P260A		AXI					
DY		0.26110	0.26000	0.00500	-0.00500	0.00110	
SQ_P260B		AXI					
DX		-0.26106	0.26000	0.00500	-0.00500	0.00106	
SQ_PT		POI					
X		0.00508	0.00000			0.00508	
Y		-0.00018	0.00000			0.00018	
POS_SQ		POI					
POSITN		0.01017	0.00000	0.01000	0.00000	0.01017	0.00017 ◀
DEPTH_P19		POI					
Z		-0.13059	0.13000	0.01000	-0.01000	0.00059	
RAD_P047(1)		CIR					
RA		0.05186	0.04700	0.00000	-0.00500	0.00486	0.00486 ◀
RAD_P047(2)		CIR					
RA		0.05144	0.04700	0.00000	-0.00500	0.00444	0.00444 ◀
RAD_P047(3)		CIR					
RA		0.05249	0.04700	0.00000	-0.00500	0.00549	0.00549 ◀
RAD_P047(4)		CIR					
RA		0.05226	0.04700	0.00000	-0.00500	0.00526	0.00526 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 15:42:35			NO\$NAME			Page 2 of 2	

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	007
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:55:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00013	0.00000	0.00200	0.00000	0.00013	
DATUM_C		PLA					
	FORM	0.00008					
DAT_B(1)		PLA					
	FORM	0.00008					
DAT_B(2)		PLA					
	FORM	0.00014					
DY_1P25		AXI					
	DY	1.25251	1.25000	0.01000	-0.01000	0.00251	
DX_1P75		POI					
	X	1.75569	1.75000	0.01000	-0.01000	0.00569	
DZ_P66		PLA					
	Z	-0.66123	0.66000	0.01000	-0.01000	0.00123	
PAR_A		PLA					
	PARALL	0.00049	0.00000	0.00200	0.00000	0.00049	
CYL_P562		CYL					
	FORM	0.00362					
	DM	0.56098	0.56200	0.00500	-0.00500	-0.00102	
	X	0.62907	0.63000			-0.00093	
	Y	-0.00086	0.00000			0.00086	
POS_P562		AXI					
	POSITN	0.00276	0.00000	0.01000	0.00000	0.00276	
NPT_THRD		CIR					
	X	1.24577	1.25000			-0.00423	
	Z	-0.33109	0.33000			0.00109	
POS_THRD		POI					
	POSITN	0.00874	0.00000	0.01000	0.00000	0.00874	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 02-Nov-09, 15:55:31			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19162	0.19000	0.01000	-0.01000	0.00162	
Y		-0.00186	0.00000			0.00186	
Z		-0.33081	0.33000			0.00081	
POS_P19		POI					
POSITN		0.00405	0.00000	0.01000	0.00000	0.00405	
SQ_P260A		AXI					
DY		0.26138	0.26000	0.00500	-0.00500	0.00138	
SQ_P260B		AXI					
DX		-0.26106	0.26000	0.00500	-0.00500	0.00106	
SQ_PT		POI					
X		-0.00112	0.00000			0.00112	
Y		0.00069	0.00000			0.00069	
POS_SQ		POI					
POSITN		0.00263	0.00000	0.01000	0.00000	0.00263	
DEPTH_P19		POI					
Z		-0.13167	0.13000	0.01000	-0.01000	0.00167	
RAD_P047(1)		CIR					
RA		0.05482	0.04700	0.00000	-0.00500	0.00782	0.00782 ◀
RAD_P047(2)		CIR					
RA		0.05126	0.04700	0.00000	-0.00500	0.00426	0.00426 ◀
RAD_P047(3)		CIR					
RA		0.05087	0.04700	0.00000	-0.00500	0.00387	0.00387 ◀
RAD_P047(4)		CIR					
RA		0.05080	0.04700	0.00000	-0.00500	0.00380	0.00380 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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