

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	007
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:55:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00013	0.00000	0.00200	0.00000	0.00013	
DATUM_C		PLA					
	FORM	0.00008					
DAT_B(1)		PLA					
	FORM	0.00008					
DAT_B(2)		PLA					
	FORM	0.00014					
DY_1P25		AXI					
	DY	1.25251	1.25000	0.01000	-0.01000	0.00251	
DX_1P75		POI					
	X	1.75569	1.75000	0.01000	-0.01000	0.00569	
DZ_P66		PLA					
	Z	-0.66123	0.66000	0.01000	-0.01000	0.00123	
PAR_A		PLA					
	PARALL	0.00049	0.00000	0.00200	0.00000	0.00049	
CYL_P562		CYL					
	FORM	0.00362					
	DM	0.56098	0.56200	0.00500	-0.00500	-0.00102	
	X	0.62907	0.63000			-0.00093	
	Y	-0.00086	0.00000			0.00086	
POS_P562		AXI					
	POSITN	0.00276	0.00000	0.01000	0.00000	0.00276	
NPT_THRD		CIR					
	X	1.24577	1.25000			-0.00423	
	Z	-0.33109	0.33000			0.00109	
POS_THRD		POI					
	POSITN	0.00874	0.00000	0.01000	0.00000	0.00874	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19162	0.19000	0.01000	-0.01000	0.00162	
Y		-0.00186	0.00000			0.00186	
Z		-0.33081	0.33000			0.00081	
POS_P19		POI					
POSITN		0.00405	0.00000	0.01000	0.00000	0.00405	
SQ_P260A		AXI					
DY		0.26138	0.26000	0.00500	-0.00500	0.00138	
SQ_P260B		AXI					
DX		-0.26106	0.26000	0.00500	-0.00500	0.00106	
SQ_PT		POI					
X		-0.00112	0.00000			0.00112	
Y		0.00069	0.00000			0.00069	
POS_SQ		POI					
POSITN		0.00263	0.00000	0.01000	0.00000	0.00263	
DEPTH_P19		POI					
Z		-0.13167	0.13000	0.01000	-0.01000	0.00167	
RAD_P047(1)		CIR					
RA		0.05482	0.04700	0.00000	-0.00500	0.00782	0.00782 ◀
RAD_P047(2)		CIR					
RA		0.05126	0.04700	0.00000	-0.00500	0.00426	0.00426 ◀
RAD_P047(3)		CIR					
RA		0.05087	0.04700	0.00000	-0.00500	0.00387	0.00387 ◀
RAD_P047(4)		CIR					
RA		0.05080	0.04700	0.00000	-0.00500	0.00380	0.00380 ◀

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