

# Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:42:35
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00031	0.00000	0.00200	0.00000	0.00031	
<b>DATUM_C</b>		<b>PLA</b>					
	FORM	0.00023					
<b>DAT_B(1)</b>		<b>PLA</b>					
	FORM	0.00020					
<b>DAT_B(2)</b>		<b>PLA</b>					
	FORM	0.00012					
<b>DY_1P25</b>		<b>AXI</b>					
	DY	1.25226	1.25000	0.01000	-0.01000	0.00226	
<b>DX_1P75</b>		<b>POI</b>					
	X	1.75594	1.75000	0.01000	-0.01000	0.00594	
<b>DZ_P66</b>		<b>PLA</b>					
	Z	-0.66077	0.66000	0.01000	-0.01000	0.00077	
<b>PAR_A</b>		<b>PLA</b>					
	PARALL	0.00022	0.00000	0.00200	0.00000	0.00022	
<b>CYL_P562</b>		<b>CYL</b>					
	FORM	0.00321					
	DM	0.56126	0.56200	0.00500	-0.00500	-0.00074	
	X	0.62957	0.63000			-0.00043	
	Y	-0.00004	0.00000			0.00004	
<b>POS_P562</b>		<b>AXI</b>					
	POSITN	0.00127	0.00000	0.01000	0.00000	0.00127	
<b>NPT_THRD</b>		<b>CIR</b>					
	X	1.24743	1.25000			-0.00257	
	Z	-0.33389	0.33000			0.00389	
<b>POS_THRD</b>		<b>POI</b>					
	POSITN	0.00932	0.00000	0.01000	0.00000	0.00932	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

<b>DIA_P19</b>		<b>CIR</b>					
DM		0.19119	0.19000	0.01000	-0.01000	0.00119	
Y		-0.00522	0.00000			0.00522	
Z		-0.32977	0.33000			-0.00023	
<b>POS_P19</b>		<b>POI</b>					
POSITN		0.01046	0.00000	0.01000	0.00000	0.01046	0.00046 ◀
<b>SQ_P260A</b>		<b>AXI</b>					
DY		0.26110	0.26000	0.00500	-0.00500	0.00110	
<b>SQ_P260B</b>		<b>AXI</b>					
DX		-0.26106	0.26000	0.00500	-0.00500	0.00106	
<b>SQ_PT</b>		<b>POI</b>					
X		0.00508	0.00000			0.00508	
Y		-0.00018	0.00000			0.00018	
<b>POS_SQ</b>		<b>POI</b>					
POSITN		0.01017	0.00000	0.01000	0.00000	0.01017	0.00017 ◀
<b>DEPTH_P19</b>		<b>POI</b>					
Z		-0.13059	0.13000	0.01000	-0.01000	0.00059	
<b>RAD_P047(1)</b>		<b>CIR</b>					
RA		0.05186	0.04700	0.00000	-0.00500	0.00486	0.00486 ◀
<b>RAD_P047(2)</b>		<b>CIR</b>					
RA		0.05144	0.04700	0.00000	-0.00500	0.00444	0.00444 ◀
<b>RAD_P047(3)</b>		<b>CIR</b>					
RA		0.05249	0.04700	0.00000	-0.00500	0.00549	0.00549 ◀
<b>RAD_P047(4)</b>		<b>CIR</b>					
RA		0.05226	0.04700	0.00000	-0.00500	0.00526	0.00526 ◀

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