

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:20:39
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00014	0.00000	0.00200	0.00000	0.00014	
DATUM_C		PLA					
	FORM	0.00016					
DAT_B(1)		PLA					
	FORM	0.00018					
DAT_B(2)		PLA					
	FORM	0.00028					
DY_1P25		AXI					
	DY	1.25252	1.25000	0.01000	-0.01000	0.00252	
DX_1P75		POI					
	X	1.75570	1.75000	0.01000	-0.01000	0.00570	
DZ_P66		PLA					
	Z	-0.66051	0.66000	0.01000	-0.01000	0.00051	
PAR_A		PLA					
	PARALL	0.00041	0.00000	0.00200	0.00000	0.00041	
CYL_P562		CYL					
	FORM	0.00197					
	DM	0.56199	0.56200	0.00500	-0.00500	-0.00001	
	X	0.62996	0.63000			-0.00004	
	Y	0.00106	0.00000			0.00106	
POS_P562		AXI					
	POSITN	0.00323	0.00000	0.01000	0.00000	0.00323	
NPT_THRD		CIR					
	X	1.24825	1.25000			-0.00175	
	Z	-0.32656	0.33000			-0.00344	
POS_THRD		POI					
	POSITN	0.00773	0.00000	0.01000	0.00000	0.00773	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
	DM	0.19141	0.19000	0.01000	-0.01000	0.00141	
	Y	-0.00240	0.00000			0.00240	
	Z	-0.33022	0.33000			0.00022	
POS_P19		POI					
	POSITN	0.00483	0.00000	0.01000	0.00000	0.00483	
SQ_P260A		AXI					
	DY	0.26127	0.26000	0.00500	-0.00500	0.00127	
SQ_P260B		AXI					
	DX	-0.26101	0.26000	0.00500	-0.00500	0.00101	
SQ_PT		POI					
	X	0.00291	0.00000			0.00291	
	Y	-0.00031	0.00000			0.00031	
POS_SQ		POI					
	POSITN	0.00586	0.00000	0.01000	0.00000	0.00586	
DEPTH_P19		POI					
	Z	-0.13041	0.13000	0.01000	-0.01000	0.00041	
RAD_P047(1)		CIR					
	RA	0.05161	0.04700	0.00000	-0.00500	0.00461	0.00461 ◀
RAD_P047(2)		CIR					
	RA	0.05097	0.04700	0.00000	-0.00500	0.00397	0.00397 ◀
RAD_P047(3)		CIR					
	RA	0.05220	0.04700	0.00000	-0.00500	0.00520	0.00520 ◀
RAD_P047(4)		CIR					
	RA	0.05251	0.04700	0.00000	-0.00500	0.00551	0.00551 ◀

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