

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 15:10:14
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00011	0.00000	0.00200	0.00000	0.00011	
DATUM_C		PLA					
	FORM	0.00009					
DAT_B(1)		PLA					
	FORM	0.00018					
DAT_B(2)		PLA					
	FORM	0.00016					
DY_1P25		AXI					
	DY	1.25135	1.25000	0.01000	-0.01000	0.00135	
DX_1P75		POI					
	X	1.75576	1.75000	0.01000	-0.01000	0.00576	
DZ_P66		PLA					
	Z	-0.66125	0.66000	0.01000	-0.01000	0.00125	
PAR_A		PLA					
	PARALL	0.00014	0.00000	0.00200	0.00000	0.00014	
CYL_P562		CYL					
	FORM	0.01322					
	DM	0.55934	0.56200	0.00500	-0.00500	-0.00266	
	X	0.63080	0.63000			0.00080	
	Y	-0.00158	0.00000			0.00158	
POS_P562		AXI					
	POSITN	0.00405	0.00000	0.01000	0.00000	0.00405	
NPT_THRD		CIR					
	X	1.25301	1.25000			0.00301	
	Z	-0.33042	0.33000			0.00042	
POS_THRD		POI					
	POSITN	0.00608	0.00000	0.01000	0.00000	0.00608	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P19		CIR					
DM		0.19092	0.19000	0.01000	-0.01000	0.00092	
Y		-0.00149	0.00000			0.00149	
Z		-0.32662	0.33000			-0.00338	

POS_P19		POI					
POSITN		0.00738	0.00000	0.01000	0.00000	0.00738	

SQ_P260A		AXI					
DY		0.26119	0.26000	0.00500	-0.00500	0.00119	

SQ_P260B		AXI					
DX		-0.26100	0.26000	0.00500	-0.00500	0.00100	

SQ_PT		POI					
X		0.00259	0.00000			0.00259	
Y		-0.00334	0.00000			0.00334	

POS_SQ		POI					
POSITN		0.00846	0.00000	0.01000	0.00000	0.00846	

DEPTH_P19		POI					
Z		-0.13157	0.13000	0.01000	-0.01000	0.00157	

RAD_P047(1)		CIR						
RA		0.05094	0.04700	0.00000	-0.00500	0.00394	0.00394 ◀	

RAD_P047(2)		CIR						
RA		0.05029	0.04700	0.00000	-0.00500	0.00329	0.00329 ◀	

RAD_P047(3)		CIR						
RA		0.05214	0.04700	0.00000	-0.00500	0.00514	0.00514 ◀	

RAD_P047(4)		CIR						
RA		0.05139	0.04700	0.00000	-0.00500	0.00439	0.00439 ◀	

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