

Quindos Measuring Report



3D-Application Center

Description	COOLING BLOCK	Customer	N. WHYNOTT
Drawing Number	PF-700-963-49	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25311-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	02-NOV-2009, 14:59:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00010	0.00000	0.00200	0.00000	0.00010	
DATUM_C		PLA					
	FORM	0.00009					
DAT_B(1)		PLA					
	FORM	0.00014					
DAT_B(2)		PLA					
	FORM	0.00017					
DY_1P25		AXI					
	DY	1.25242	1.25000	0.01000	-0.01000	0.00242	
DX_1P75		POI					
	X	1.75552	1.75000	0.01000	-0.01000	0.00552	
DZ_P66		PLA					
	Z	-0.66103	0.66000	0.01000	-0.01000	0.00103	
PAR_A		PLA					
	PARALL	0.00033	0.00000	0.00200	0.00000	0.00033	
CYL_P562		CYL					
	FORM	0.00074					
	DM	0.56257	0.56200	0.00500	-0.00500	0.00057	
	X	0.63010	0.63000			0.00010	
	Y	0.00091	0.00000			0.00091	
POS_P562		AXI					
	POSITN	0.00212	0.00000	0.01000	0.00000	0.00212	
NPT_THRD		CIR					
	X	1.24595	1.25000			-0.00405	
	Z	-0.33329	0.33000			0.00329	
POS_THRD		POI					
	POSITN	0.01043	0.00000	0.01000	0.00000	0.01043	0.00043 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 02-Nov-09, 14:59:30		NO\$NAME				Page 1 of 2	

Date: 02-Nov-09, 14:59:30			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P19		CIR					
DM		0.19086	0.19000	0.01000	-0.01000	0.00086	
Y		-0.00058	0.00000			0.00058	
Z		-0.32676	0.33000			-0.00324	
POS_P19		POI					
POSITN		0.00658	0.00000	0.01000	0.00000	0.00658	
SQ_P260A		AXI					
DY		0.26119	0.26000	0.00500	-0.00500	0.00119	
SQ_P260B		AXI					
DX		-0.26108	0.26000	0.00500	-0.00500	0.00108	
SQ_PT		POI					
X		0.00039	0.00000			0.00039	
Y		-0.00278	0.00000			0.00278	
POS_SQ		POI					
POSITN		0.00562	0.00000	0.01000	0.00000	0.00562	
DEPTH_P19		POI					
Z		-0.13020	0.13000	0.01000	-0.01000	0.00020	
RAD_P047(1)		CIR					
RA		0.05117	0.04700	0.00000	-0.00500	0.00417	0.00417 ◀
RAD_P047(2)		CIR					
RA		0.05144	0.04700	0.00000	-0.00500	0.00444	0.00444 ◀
RAD_P047(3)		CIR					
RA		0.05302	0.04700	0.00000	-0.00500	0.00602	0.00602 ◀
RAD_P047(4)		CIR					
RA		0.05128	0.04700	0.00000	-0.00500	0.00428	0.00428 ◀

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Date: 02-Nov-09, 14:59:30			NO\$NAME			Page 2 of 2	