

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-OCT-2009, 10:26:42
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00005	0.00000	0.00100	0.00000	0.00005	
DAT\$CYL_B		CYL					
FORM		0.00070					
DM		0.75037	0.75000	0.00100	-0.00100	0.00037	
SQRNS_P750		AXI					
SQRNES		0.00001	0.00000	0.00100	0.00000	0.00001	
PLA_P705		PLA					
Z		-0.70539	0.70500	0.00100	-0.00100	0.00039	
PAR_P705		PLA					
PARALL		0.00012	0.00000	0.00100	0.00000	0.00012	
DIA_3P560		CIR					
FORM		0.00077					
DM		3.55990	3.56000	0.00500	-0.00500	-0.00010	
POS_3P560		POI					
POSITN		0.00051	0.00000	0.01000	0.00000	0.00051	
DIA_P281(1)		CIR					
DM		0.28082	0.28100	0.00500	-0.00500	-0.00018	
XY		0.89948	0.90000			-0.00052	
PP_PXPY		0.02004	0.00000			0.02004	
POS_P281(1)		POI					
POSITN		0.00122	0.00000	0.02000	0.00000	0.00122	
DIA_P281(2)		CIR					
DM		0.28070	0.28100	0.00500	-0.00500	-0.00030	
XY		0.89990	0.90000			-0.00010	
PP_PXPY		45.04346	45.00000			0.04346	
POS_P281(2)		POI					
POSITN		0.00138	0.00000	0.02000	0.00000	0.00138	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28071	0.28100	0.00500	-0.00500	-0.00029		
XY	0.90064	0.90000			0.00064		
PP_PXPY	135.00445	135.00000			0.00445		

POS_P281(3)		POI					
POSITN	0.00129	0.00000	0.02000	0.00000	0.00129		

DIA_P281(4)		CIR					
DM	0.28084	0.28100	0.00500	-0.00500	-0.00016		
XY	0.90048	0.90000			0.00048		
PP_PXPY	179.98032	180.00000			-0.01969		

POS_P281(4)		POI					
POSITN	0.00113	0.00000	0.02000	0.00000	0.00113		

DIA_P281(5)		CIR					
DM	0.28070	0.28100	0.00500	-0.00500	-0.00030		
XY	0.90014	0.90000			0.00014		
PP_PXPY	224.96948	225.00000			-0.03052		

POS_P281(5)		POI					
POSITN	0.00100	0.00000	0.02000	0.00000	0.00100		

DIA_P281(6)		CIR					
DM	0.28070	0.28100	0.00500	-0.00500	-0.00030		
XY	0.89943	0.90000			-0.00057		
PP_PXPY	314.98704	315.00000			-0.01296		

POS_P281(6)		POI					
POSITN	0.00121	0.00000	0.02000	0.00000	0.00121		

DIA_1P06(1)		CIR					
DM	1.06066	1.06000	0.01000	-0.01000	0.00066		

POS_1P06(1)		POI					
POSITN	0.00003	0.00000	0.01000	0.00000	0.00003		

DIST_P075(1)		AXI					
DZ	-0.07521	0.07500	0.00500	-0.00500	0.00021		

DIA_3P30(1)		CIR					
DM	3.29922	3.30000	0.01000	-0.01000	-0.00078		

POS_3P30(1)		POI					
POSITN	0.00025	0.00000	0.02000	0.00000	0.00025		

CYL_P187(1)		CYL					
FORM	0.00013						
DM	0.18768	0.18700	0.00500	-0.00500	0.00068		
PA_PYPZ	14.85128	15.00000			-0.14873		
X	-0.00352	0.00000			0.00352		

DIA_1P06(2)		CIR					
DM	1.06087	1.06000	0.01000	-0.01000	0.00087		

POS_1P06(2)		POI					
POSITN	0.00087	0.00000	0.01000	0.00000	0.00087		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 01-Oct-09, 10:26:43			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P330			AXI				
	DZ	-0.33029	0.33000	0.00300	-0.00300	0.00029	
POS_P330			PLA				
	Z	0.00008	0.00000	0.00100	-0.00100	0.00008	
DIST_P075			AXI				
	DZ	0.07496	0.07500	0.00500	-0.00500	-0.00004	
DIA_3P30(2)			CIR				
	FORM	0.00008					
	DM	3.29939	3.30000	0.01000	-0.01000	-0.00061	
POS_3P30(2)			POI				
	POSITN	0.00053	0.00000	0.02000	0.00000	0.00053	
CYL_P187(2)			CYL				
	FORM	0.00022					
	DM	0.18784	0.18700	0.00500	-0.00500	0.00084	
	PA_MYPZ	14.86039	15.00000			-0.13961	
	X	0.00216	0.00000			0.00216	

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