

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-OCT-2009, 10:04:27
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00008	0.00000	0.00100	0.00000	0.00008	
DAT\$CYL_B		CYL					
FORM		0.00068					
DM		0.75041	0.75000	0.00100	-0.00100	0.00041	
SQRNS_P750		AXI					
SQRNES		0.00009	0.00000	0.00100	0.00000	0.00009	
PLA_P705		PLA					
Z		-0.70539	0.70500	0.00100	-0.00100	0.00039	
PAR_P705		PLA					
PARALL		0.00012	0.00000	0.00100	0.00000	0.00012	
DIA_3P560		CIR					
FORM		0.00105					
DM		3.56016	3.56000	0.00500	-0.00500	0.00016	
POS_3P560		POI					
POSITN		0.00053	0.00000	0.01000	0.00000	0.00053	
DIA_P281(1)		CIR					
DM		0.28089	0.28100	0.00500	-0.00500	-0.00011	
XY		0.90020	0.90000			0.00020	
PP_PXPY		0.04116	0.00000			0.04116	
POS_P281(1)		POI					
POSITN		0.00136	0.00000	0.02000	0.00000	0.00136	
DIA_P281(2)		CIR					
DM		0.28074	0.28100	0.00500	-0.00500	-0.00026	
XY		0.90073	0.90000			0.00073	
PP_PXPY		45.01695	45.00000			0.01695	
POS_P281(2)		POI					
POSITN		0.00155	0.00000	0.02000	0.00000	0.00155	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P281(3)			CIR				
DM		0.28072	0.28100	0.00500	-0.00500	-0.00028	
XY		0.90023	0.90000			0.00023	
PP_PXPY		134.95093	135.00000			-0.04907	
POS_P281(3)			POI				
POSITN		0.00161	0.00000	0.02000	0.00000	0.00161	
DIA_P281(4)			CIR				
DM		0.28087	0.28100	0.00500	-0.00500	-0.00013	
XY		0.89965	0.90000			-0.00035	
PP_PXPY		179.95869	180.00000			-0.04131	
POS_P281(4)			POI				
POSITN		0.00148	0.00000	0.02000	0.00000	0.00148	
DIA_P281(5)			CIR				
DM		0.28032	0.28100	0.00500	-0.00500	-0.00068	
XY		0.89935	0.90000			-0.00065	
PP_PXPY		224.97027	225.00000			-0.02973	
POS_P281(5)			POI				
POSITN		0.00160	0.00000	0.02000	0.00000	0.00160	
DIA_P281(6)			CIR				
DM		0.28033	0.28100	0.00500	-0.00500	-0.00067	
XY		0.89946	0.90000			-0.00054	
PP_PXPY		315.03555	315.00000			0.03555	
POS_P281(6)			POI				
POSITN		0.00155	0.00000	0.02000	0.00000	0.00155	
DIA_1P06(1)			CIR				
DM		1.06105	1.06000	0.01000	-0.01000	0.00105	
POS_1P06(1)			POI				
POSITN		0.00074	0.00000	0.01000	0.00000	0.00074	
DIST_P075(1)			AXI				
DZ		-0.07473	0.07500	0.00500	-0.00500	-0.00027	
DIA_3P30(1)			CIR				
DM		3.29934	3.30000	0.01000	-0.01000	-0.00066	
POS_3P30(1)			POI				
POSITN		0.00077	0.00000	0.02000	0.00000	0.00077	
CYL_P187(1)			CYL				
FORM		0.00015					
DM		0.18777	0.18700	0.00500	-0.00500	0.00077	
PA_PYPZ		14.85553	15.00000			-0.14447	
X		-0.00239	0.00000			0.00239	
DIA_1P06(2)			CIR				
DM		1.06069	1.06000	0.01000	-0.01000	0.00069	
POS_1P06(2)			POI				
POSITN		0.00016	0.00000	0.01000	0.00000	0.00016	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P330			AXI				
	DZ	-0.33049	0.33000	0.00300	-0.00300	0.00049	
POS_P330			PLA				
	Z	0.00055	0.00000	0.00100	-0.00100	0.00055	
DIST_P075			AXI				
	DZ	0.07537	0.07500	0.00500	-0.00500	0.00037	
DIA_3P30(2)			CIR				
	FORM	0.00009					
	DM	3.29906	3.30000	0.01000	-0.01000	-0.00094	
POS_3P30(2)			POI				
	POSITN	0.00026	0.00000	0.02000	0.00000	0.00026	
CYL_P187(2)			CYL				
	FORM	0.00020					
	DM	0.18789	0.18700	0.00500	-0.00500	0.00089	
	PA_MYPZ	14.83547	15.00000			-0.16453	
	X	0.00124	0.00000			0.00124	

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