

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-OCT-2009, 08:47:38
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00010	0.00000	0.00100	0.00000	0.00010	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00054					
DM		0.75098	0.75000	0.00100	-0.00100	0.00098	
<b>SQRNS_P750</b>		<b>AXI</b>					
SQRNES		0.00005	0.00000	0.00100	0.00000	0.00005	
<b>PLA_P705</b>		<b>PLA</b>					
Z		-0.70481	0.70500	0.00100	-0.00100	-0.00019	
<b>PAR_P705</b>		<b>PLA</b>					
PARALL		0.00005	0.00000	0.00100	0.00000	0.00005	
<b>DIA_3P560</b>		<b>CIR</b>					
FORM		0.00059					
DM		3.56040	3.56000	0.00500	-0.00500	0.00040	
<b>POS_3P560</b>		<b>POI</b>					
POSITN		0.00014	0.00000	0.01000	0.00000	0.00014	
<b>DIA_P281(1)</b>		<b>CIR</b>					
DM		0.28133	0.28100	0.00500	-0.00500	0.00033	
XY		0.90062	0.90000			0.00062	
PP_PXPY		-0.01897	0.00000			0.01897	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00137	0.00000	0.02000	0.00000	0.00137	
<b>DIA_P281(2)</b>		<b>CIR</b>					
DM		0.28124	0.28100	0.00500	-0.00500	0.00024	
XY		0.90033	0.90000			0.00033	
PP_PXPY		44.96149	45.00000			-0.03851	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00138	0.00000	0.02000	0.00000	0.00138	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_P281(3)</b>		<b>CIR</b>					
DM		0.28126	0.28100	0.00500	-0.00500	0.00026	
XY		0.89937	0.90000			-0.00063	
PP_PXPY		134.97666	135.00000			-0.02334	
<b>POS_P281(3)</b>		<b>POI</b>					
POSITN		0.00146	0.00000	0.02000	0.00000	0.00146	
<b>DIA_P281(4)</b>		<b>CIR</b>					
DM		0.28131	0.28100	0.00500	-0.00500	0.00031	
XY		0.89926	0.90000			-0.00074	
PP_PXPY		180.02123	180.00000			0.02123	
<b>POS_P281(4)</b>		<b>POI</b>					
POSITN		0.00162	0.00000	0.02000	0.00000	0.00162	
<b>DIA_P281(5)</b>		<b>CIR</b>					
DM		0.28125	0.28100	0.00500	-0.00500	0.00025	
XY		0.89970	0.90000			-0.00030	
PP_PXPY		225.04816	225.00000			0.04816	
<b>POS_P281(5)</b>		<b>POI</b>					
POSITN		0.00163	0.00000	0.02000	0.00000	0.00163	
<b>DIA_P281(6)</b>		<b>CIR</b>					
DM		0.28114	0.28100	0.00500	-0.00500	0.00014	
XY		0.90068	0.90000			0.00068	
PP_PXPY		315.02048	315.00000			0.02048	
<b>POS_P281(6)</b>		<b>POI</b>					
POSITN		0.00150	0.00000	0.02000	0.00000	0.00150	
<b>DIA_1P06(1)</b>		<b>CIR</b>					
DM		1.06096	1.06000	0.01000	-0.01000	0.00096	
<b>POS_1P06(1)</b>		<b>POI</b>					
POSITN		0.00031	0.00000	0.01000	0.00000	0.00031	
<b>DIST_P075(1)</b>		<b>AXI</b>					
DZ		-0.07471	0.07500	0.00500	-0.00500	-0.00029	
<b>DIA_3P30(1)</b>		<b>CIR</b>					
DM		3.29945	3.30000	0.01000	-0.01000	-0.00055	
<b>POS_3P30(1)</b>		<b>POI</b>					
POSITN		0.00035	0.00000	0.02000	0.00000	0.00035	
<b>CYL_P187(1)</b>		<b>CYL</b>					
FORM		0.00011					
DM		0.18796	0.18700	0.00500	-0.00500	0.00096	
PA_PYPZ		14.80872	15.00000			-0.19128	
X		-0.00189	0.00000			0.00189	
<b>DIA_1P06(2)</b>		<b>CIR</b>					
DM		1.06040	1.06000	0.01000	-0.01000	0.00040	
<b>POS_1P06(2)</b>		<b>POI</b>					
POSITN		0.00010	0.00000	0.01000	0.00000	0.00010	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_P330</b>			<b>AXI</b>				
	DZ	-0.33051	0.33000	0.00300	-0.00300	0.00051	
<b>POS_P330</b>			<b>PLA</b>				
	Z	0.00045	0.00000	0.00100	-0.00100	0.00045	
<b>DIST_P075</b>			<b>AXI</b>				
	DZ	0.07550	0.07500	0.00500	-0.00500	0.00050	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
	FORM	0.00009					
	DM	3.29947	3.30000	0.01000	-0.01000	-0.00053	
<b>POS_3P30(2)</b>			<b>POI</b>				
	POSITN	0.00033	0.00000	0.02000	0.00000	0.00033	
<b>CYL_P187(2)</b>			<b>CYL</b>				
	FORM	0.00021					
	DM	0.18753	0.18700	0.00500	-0.00500	0.00053	
	PA_MYPZ	14.85912	15.00000			-0.14089	
	X	0.00124	0.00000			0.00124	

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