

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-SEP-2009, 15:23:18
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
	FORM	0.00044					
	DM	0.75047	0.75000	0.00100	-0.00100	0.00047	
<b>SQRNS_P750</b>		<b>AXI</b>					
	SQRNES	0.00002	0.00000	0.00100	0.00000	0.00002	
<b>PLA_P705</b>		<b>PLA</b>					
	Z	-0.70525	0.70500	0.00100	-0.00100	0.00025	
<b>PAR_P705</b>		<b>PLA</b>					
	PARALL	0.00007	0.00000	0.00100	0.00000	0.00007	
<b>DIA_3P560</b>		<b>CIR</b>					
	FORM	0.00066					
	DM	3.55986	3.56000	0.00500	-0.00500	-0.00014	
<b>POS_3P560</b>		<b>POI</b>					
	POSITN	0.00026	0.00000	0.01000	0.00000	0.00026	
<b>DIA_P281(1)</b>		<b>CIR</b>					
	DM	0.28095	0.28100	0.00500	-0.00500	-0.00005	
	XY	0.89951	0.90000			-0.00049	
	PP_PXPY	-0.03401	0.00000			0.03401	
<b>POS_P281(1)</b>		<b>POI</b>					
	POSITN	0.00144	0.00000	0.02000	0.00000	0.00144	
<b>DIA_P281(2)</b>		<b>CIR</b>					
	DM	0.28079	0.28100	0.00500	-0.00500	-0.00021	
	XY	0.89935	0.90000			-0.00065	
	PP_PXPY	44.99855	45.00000			-0.00145	
<b>POS_P281(2)</b>		<b>POI</b>					
	POSITN	0.00131	0.00000	0.02000	0.00000	0.00131	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM		0.28078	0.28100	0.00500	-0.00500	-0.00022	
XY		0.89991	0.90000			-0.00009	
PP_PXPY		135.03833	135.00000			0.03833	

POS_P281(3)		POI					
POSITN		0.00122	0.00000	0.02000	0.00000	0.00122	

DIA_P281(4)		CIR					
DM		0.28095	0.28100	0.00500	-0.00500	-0.00005	
XY		0.90031	0.90000			0.00031	
PP_PXPY		180.03372	180.00000			0.03372	

POS_P281(4)		POI					
POSITN		0.00123	0.00000	0.02000	0.00000	0.00123	

DIA_P281(5)		CIR					
DM		0.28077	0.28100	0.00500	-0.00500	-0.00023	
XY		0.90071	0.90000			0.00071	
PP_PXPY		225.00937	225.00000			0.00937	

POS_P281(5)		POI					
POSITN		0.00145	0.00000	0.02000	0.00000	0.00145	

DIA_P281(6)		CIR					
DM		0.28079	0.28100	0.00500	-0.00500	-0.00021	
XY		0.90010	0.90000			0.00010	
PP_PXPY		314.94632	315.00000			-0.05368	

POS_P281(6)		POI					
POSITN		0.00170	0.00000	0.02000	0.00000	0.00170	

DIA_1P06(1)		CIR					
DM		1.06065	1.06000	0.01000	-0.01000	0.00065	

POS_1P06(1)		POI					
POSITN		0.00002	0.00000	0.01000	0.00000	0.00002	

DIST_P075(1)		AXI					
DZ		-0.07522	0.07500	0.00500	-0.00500	0.00022	

DIA_3P30(1)		CIR					
DM		3.29913	3.30000	0.01000	-0.01000	-0.00087	

POS_3P30(1)		POI					
POSITN		0.00028	0.00000	0.02000	0.00000	0.00028	

CYL_P187(1)		CYL					
FORM		0.00015					
DM		0.18841	0.18700	0.00500	-0.00500	0.00141	
PA_PYPZ		14.83272	15.00000			-0.16729	
X		-0.00298	0.00000			0.00298	

DIA_1P06(2)		CIR					
DM		1.06085	1.06000	0.01000	-0.01000	0.00085	

POS_1P06(2)		POI					
POSITN		0.00068	0.00000	0.01000	0.00000	0.00068	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 30-Sep-09, 15:23:19			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_P330</b>			<b>AXI</b>				
	DZ	-0.33061	0.33000	0.00300	-0.00300	0.00061	
<b>POS_P330</b>			<b>PLA</b>				
	Z	0.00007	0.00000	0.00100	-0.00100	0.00007	
<b>DIST_P075</b>			<b>AXI</b>				
	DZ	0.07516	0.07500	0.00500	-0.00500	0.00016	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
	FORM	0.00024					
	DM	3.29936	3.30000	0.01000	-0.01000	-0.00064	
<b>POS_3P30(2)</b>			<b>POI</b>				
	POSITN	0.00060	0.00000	0.02000	0.00000	0.00060	
<b>CYL_P187(2)</b>			<b>CYL</b>				
	FORM	0.00016					
	DM	0.18768	0.18700	0.00500	-0.00500	0.00068	
	PA_MYPZ	14.85748	15.00000			-0.14252	
	X	0.00351	0.00000			0.00351	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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