

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-OCT-2009, 09:41:56
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00005	0.00000	0.00100	0.00000	0.00005	
DAT\$CYL_B		CYL					
FORM		0.00055					
DM		0.75047	0.75000	0.00100	-0.00100	0.00047	
SQRNS_P750		AXI					
SQRNES		0.00009	0.00000	0.00100	0.00000	0.00009	
PLA_P705		PLA					
Z		-0.70508	0.70500	0.00100	-0.00100	0.00008	
PAR_P705		PLA					
PARALL		0.00012	0.00000	0.00100	0.00000	0.00012	
DIA_3P560		CIR					
FORM		0.00079					
DM		3.56019	3.56000	0.00500	-0.00500	0.00019	
POS_3P560		POI					
POSITN		0.00040	0.00000	0.01000	0.00000	0.00040	
DIA_P281(1)		CIR					
DM		0.28080	0.28100	0.00500	-0.00500	-0.00020	
XY		0.89955	0.90000			-0.00045	
PP_PXPY		0.02701	0.00000			0.02701	
POS_P281(1)		POI					
POSITN		0.00124	0.00000	0.02000	0.00000	0.00124	
DIA_P281(2)		CIR					
DM		0.28059	0.28100	0.00500	-0.00500	-0.00041	
XY		0.90006	0.90000			0.00006	
PP_PXPY		45.04562	45.00000			0.04562	
POS_P281(2)		POI					
POSITN		0.00144	0.00000	0.02000	0.00000	0.00144	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28068	0.28100	0.00500	-0.00500	-0.00032		
XY	0.90069	0.90000			0.00069		
PP_PXPY	134.99362	135.00000			-0.00638		

POS_P281(3)		POI					
POSITN	0.00139	0.00000	0.02000	0.00000	0.00139		

DIA_P281(4)		CIR					
DM	0.28078	0.28100	0.00500	-0.00500	-0.00022		
XY	0.90035	0.90000			0.00035		
PP_PXPY	179.97389	180.00000			-0.02611		

POS_P281(4)		POI					
POSITN	0.00107	0.00000	0.02000	0.00000	0.00107		

DIA_P281(5)		CIR					
DM	0.28063	0.28100	0.00500	-0.00500	-0.00037		
XY	0.90002	0.90000			0.00002		
PP_PXPY	224.96739	225.00000			-0.03261		

POS_P281(5)		POI					
POSITN	0.00103	0.00000	0.02000	0.00000	0.00103		

DIA_P281(6)		CIR					
DM	0.28068	0.28100	0.00500	-0.00500	-0.00032		
XY	0.89947	0.90000			-0.00053		
PP_PXPY	314.99542	315.00000			-0.00458		

POS_P281(6)		POI					
POSITN	0.00106	0.00000	0.02000	0.00000	0.00106		

DIA_1P06(1)		CIR					
DM	1.06097	1.06000	0.01000	-0.01000	0.00097		

POS_1P06(1)		POI					
POSITN	0.00054	0.00000	0.01000	0.00000	0.00054		

DIST_P075(1)		AXI					
DZ	-0.07475	0.07500	0.00500	-0.00500	-0.00025		

DIA_3P30(1)		CIR					
DM	3.29943	3.30000	0.01000	-0.01000	-0.00057		

POS_3P30(1)		POI					
POSITN	0.00067	0.00000	0.02000	0.00000	0.00067		

CYL_P187(1)		CYL					
FORM	0.00015						
DM	0.18788	0.18700	0.00500	-0.00500	0.00088		
PA_PYPZ	14.82287	15.00000			-0.17713		
X	-0.00261	0.00000			0.00261		

DIA_1P06(2)		CIR					
DM	1.06073	1.06000	0.01000	-0.01000	0.00073		

POS_1P06(2)		POI					
POSITN	0.00016	0.00000	0.01000	0.00000	0.00016		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 01-Oct-09, 09:41:56			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P330			AXI				
	DZ	-0.33035	0.33000	0.00300	-0.00300	0.00035	
POS_P330			PLA				
	Z	0.00046	0.00000	0.00100	-0.00100	0.00046	
DIST_P075			AXI				
	DZ	0.07544	0.07500	0.00500	-0.00500	0.00044	
DIA_3P30(2)			CIR				
	FORM	0.00012					
	DM	3.29908	3.30000	0.01000	-0.01000	-0.00092	
POS_3P30(2)			POI				
	POSITN	0.00033	0.00000	0.02000	0.00000	0.00033	
CYL_P187(2)			CYL				
	FORM	0.00023					
	DM	0.18788	0.18700	0.00500	-0.00500	0.00088	
	PA_MYPZ	14.85640	15.00000			-0.14360	
	X	0.00282	0.00000			0.00282	

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