

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 7	Customer	KLY QC
Drawing Number	PF-700-924-17 R1	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-OCT-2009, 09:12:23
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9272-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
DAT\$CYL_B		CYL					
	FORM	0.00050					
	DM	0.75034	0.75000	0.00100	-0.00100	0.00034	
SQRNS_P750		AXI					
	SQRNES	0.00004	0.00000	0.00100	0.00000	0.00004	
PLA_P705		PLA					
	Z	-0.70506	0.70500	0.00100	-0.00100	0.00006	
PAR_P705		PLA					
	PARALL	0.00004	0.00000	0.00100	0.00000	0.00004	
DIA_3P560		CIR					
	FORM	0.00065					
	DM	3.55937	3.56000	0.00500	-0.00500	-0.00063	
POS_3P560		POI					
	POSITN	0.00039	0.00000	0.01000	0.00000	0.00039	
DIA_P281(1)		CIR					
	DM	0.28080	0.28100	0.00500	-0.00500	-0.00020	
	XY	0.89953	0.90000			-0.00047	
	PP_PXPY	-0.00365	0.00000			0.00365	
POS_P281(1)		POI					
	POSITN	0.00095	0.00000	0.02000	0.00000	0.00095	
DIA_P281(2)		CIR					
	DM	0.28067	0.28100	0.00500	-0.00500	-0.00033	
	XY	0.89968	0.90000			-0.00032	
	PP_PXPY	45.01128	45.00000			0.01128	
POS_P281(2)		POI					
	POSITN	0.00074	0.00000	0.02000	0.00000	0.00074	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)			CIR				
DM		0.28067	0.28100	0.00500	-0.00500	-0.00033	
XY		0.90009	0.90000			0.00009	
PP_PXPY		135.01711	135.00000			0.01711	

POS_P281(3)			POI				
POSITN		0.00057	0.00000	0.02000	0.00000	0.00057	

DIA_P281(4)			CIR				
DM		0.28082	0.28100	0.00500	-0.00500	-0.00018	
XY		0.90028	0.90000			0.00028	
PP_PXPY		180.00393	180.00000			0.00393	

POS_P281(4)			POI				
POSITN		0.00058	0.00000	0.02000	0.00000	0.00058	

DIA_P281(5)			CIR				
DM		0.28071	0.28100	0.00500	-0.00500	-0.00029	
XY		0.90033	0.90000			0.00033	
PP_PXPY		224.99641	225.00000			-0.00359	

POS_P281(5)			POI				
POSITN		0.00066	0.00000	0.02000	0.00000	0.00066	

DIA_P281(6)			CIR				
DM		0.28068	0.28100	0.00500	-0.00500	-0.00032	
XY		0.89992	0.90000			-0.00008	
PP_PXPY		314.97059	315.00000			-0.02941	

POS_P281(6)			POI				
POSITN		0.00094	0.00000	0.02000	0.00000	0.00094	

DIA_1P06(1)			CIR				
DM		1.06056	1.06000	0.01000	-0.01000	0.00056	

POS_1P06(1)			POI				
POSITN		0.00012	0.00000	0.01000	0.00000	0.00012	

DIST_P075(1)			AXI				
DZ		-0.07534	0.07500	0.00500	-0.00500	0.00034	

DIA_3P30(1)			CIR				
DM		3.29881	3.30000	0.01000	-0.01000	-0.00119	





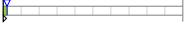

POS_3P30(1)			POI				
POSITN		0.00014	0.00000	0.02000	0.00000	0.00014	

CYL_P187(1)			CYL				
FORM		0.00020					
DM		0.18777	0.18700	0.00500	-0.00500	0.00077	
PA_PYPZ		14.83735	15.00000			-0.16265	
X		-0.00131	0.00000			0.00131	

DIA_1P06(2)			CIR				
DM		1.06092	1.06000	0.01000	-0.01000	0.00092	

POS_1P06(2)			POI				
POSITN		0.00078	0.00000	0.01000	0.00000	0.00078	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 01-Oct-09, 09:12:24			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_P330			AXI				
	DZ	-0.33082	0.33000	0.00300	-0.00300	0.00082	
POS_P330			PLA				
	Z	-0.00009	0.00000	0.00100	-0.00100	0.00009	
DIST_P075			AXI				
	DZ	0.07513	0.07500	0.00500	-0.00500	0.00013	
DIA_3P30(2)			CIR				
	FORM	0.00005					
	DM	3.29929	3.30000	0.01000	-0.01000	-0.00071	
POS_3P30(2)			POI				
	POSITN	0.00042	0.00000	0.02000	0.00000	0.00042	
CYL_P187(2)			CYL				
	FORM	0.00012					
	DM	0.18744	0.18700	0.00500	-0.00500	0.00044	
	PA_MYPZ	14.84768	15.00000			-0.15232	
	X	0.00198	0.00000			0.00198	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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