

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-SEP-2009, 08:50:49
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00085					
DM		0.75018	0.75000	0.00100	-0.00100	0.00018	
<b>SQRNS_P750</b>		<b>AXI</b>					
SQRNES		0.00031	0.00000	0.00100	0.00000	0.00031	
<b>PLA_1P385</b>		<b>PLA</b>					
Z		-1.38529	1.38500	0.00100	-0.00100	0.00029	
<b>PAR_1P385</b>		<b>PLA</b>					
PARALL		0.00004	0.00000	0.00100	0.00000	0.00004	
<b>DIA_3P560</b>		<b>CYL</b>					
FORM		0.00070					
DM		3.56026	3.56000	0.00500	-0.00500	0.00026	
<b>POS_3P560</b>		<b>AXI</b>					
POSITN		0.00034	0.00000	0.01000	0.00000	0.00034	
<b>DIA_P281(1)</b>		<b>CIR</b>					
DM		0.28320	0.28100	0.00500	-0.00500	0.00220	
XY		0.89959	0.90000			-0.00041	
PP_PXPY		-0.01368	0.00000			0.01368	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00092	0.00000	0.02000	0.00000	0.00092	
<b>DIA_P281(2)</b>		<b>CIR</b>					
DM		0.28315	0.28100	0.00500	-0.00500	0.00215	
XY		0.89973	0.90000			-0.00028	
PP_PXPY		45.00115	45.00000			0.00115	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00055	0.00000	0.02000	0.00000	0.00055	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28319	0.28100	0.00500	-0.00500	0.00219		
XY	0.90009	0.90000			0.00009		
PP_PXPY	135.01458	135.00000			0.01458		

POS_P281(3)		POI					
POSITN	0.00049	0.00000	0.02000	0.00000	0.00049		

DIA_P281(4)		CIR					
DM	0.28336	0.28100	0.00500	-0.00500	0.00236		
XY	0.90026	0.90000			0.00026		
PP_PXPY	180.01269	180.00000			0.01269		

POS_P281(4)		POI					
POSITN	0.00065	0.00000	0.02000	0.00000	0.00065		

DIA_P281(5)		CIR					
DM	0.28312	0.28100	0.00500	-0.00500	0.00212		
XY	0.90028	0.90000			0.00028		
PP_PXPY	224.99109	225.00000			-0.00892		

POS_P281(5)		POI					
POSITN	0.00063	0.00000	0.02000	0.00000	0.00063		

DIA_P281(6)		CIR					
DM	0.28296	0.28100	0.00500	-0.00500	0.00196		
XY	0.89983	0.90000			-0.00017		
PP_PXPY	314.98715	315.00000			-0.01285		

POS_P281(6)		POI					
POSITN	0.00053	0.00000	0.02000	0.00000	0.00053		

DIA_1P06(1)		CIR					
DM	1.06109	1.06000	0.01000	-0.01000	0.00109		

POS_1P06(1)		POI					
POSITN	0.00033	0.00000	0.01000	0.00000	0.00033		

DIST_P075(1)		AXI					
DZ	-0.07500	0.07500	0.00500	-0.00500	0.00000		

DIA_3P30(1)		CIR					
DM	3.29912	3.30000	0.01000	-0.01000	-0.00088		

POS_3P30(1)		POI					
POSITN	0.00029	0.00000	0.02000	0.00000	0.00029		

CYL_P187(1)		CYL					
FORM	0.00041						
DM	0.18780	0.18700	0.00500	-0.00500	0.00080		
PA_PYPZ	19.85175	20.00000			-0.14825		
X	-0.00386	0.00000			0.00386		

DIA_1P06(2)		CIR					
DM	1.06092	1.06000	0.01000	-0.01000	0.00092		

POS_1P06(2)		POI					
POSITN	0.00021	0.00000	0.01000	0.00000	0.00021		

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Date: 30-Sep-09, 08:50:49			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P010</b>			<b>AXI</b>				
DZ		-1.01053	1.01000	0.00300	-0.00300	0.00053	
<b>POS_1P010</b>			<b>PLA</b>				
Z		0.00017	0.00000	0.00100	-0.00100	0.00017	
<b>DIST_P075</b>			<b>AXI</b>				
DZ		0.07510	0.07500	0.00500	-0.00500	0.00010	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
FORM		0.00008					
DM		3.29918	3.30000	0.01000	-0.01000	-0.00082	
<b>POS_3P30(2)</b>			<b>POI</b>				
POSITN		0.00081	0.00000	0.02000	0.00000	0.00081	
<b>CYL_P187(2)</b>			<b>CYL</b>				
FORM		0.00085					
DM		0.18793	0.18700	0.00500	-0.00500	0.00093	
PA_MYPZ		19.80134	20.00000			-0.19866	
X		0.00360	0.00000			0.00360	

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