

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-SEP-2009, 08:28:34
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00007	0.00000	0.00100	0.00000	0.00007	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00119					
DM		0.75002	0.75000	0.00100	-0.00100	0.00002	
<b>SQRNS_P750</b>		<b>AXI</b>					
SQRNES		0.00011	0.00000	0.00100	0.00000	0.00011	
<b>PLA_1P385</b>		<b>PLA</b>					
Z		-1.38531	1.38500	0.00100	-0.00100	0.00031	
<b>PAR_1P385</b>		<b>PLA</b>					
PARALL		0.00002	0.00000	0.00100	0.00000	0.00002	
<b>DIA_3P560</b>		<b>CYL</b>					
FORM		0.00027					
DM		3.55979	3.56000	0.00500	-0.00500	-0.00021	
<b>POS_3P560</b>		<b>AXI</b>					
POSITN		0.00030	0.00000	0.01000	0.00000	0.00030	
<b>DIA_P281(1)</b>		<b>CIR</b>					
DM		0.28215	0.28100	0.00500	-0.00500	0.00115	
XY		0.89956	0.90000			-0.00044	
PP_PXPY		-0.03117	0.00000			0.03117	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00131	0.00000	0.02000	0.00000	0.00131	
<b>DIA_P281(2)</b>		<b>CIR</b>					
DM		0.28185	0.28100	0.00500	-0.00500	0.00085	
XY		0.89930	0.90000			-0.00070	
PP_PXPY		45.00003	45.00000			0.00003	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00140	0.00000	0.02000	0.00000	0.00140	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28193	0.28100	0.00500	-0.00500	0.00093		
XY	0.89997	0.90000			-0.00003		
PP_PXPY	135.04554	135.00000			0.04554		

POS_P281(3)		POI					
POSITN	0.00143	0.00000	0.02000	0.00000	0.00143		

DIA_P281(4)		CIR					
DM	0.28198	0.28100	0.00500	-0.00500	0.00098		
XY	0.90038	0.90000			0.00038		
PP_PXPY	180.02748	180.00000			0.02748		

POS_P281(4)		POI					
POSITN	0.00115	0.00000	0.02000	0.00000	0.00115		

DIA_P281(5)		CIR					
DM	0.28196	0.28100	0.00500	-0.00500	0.00096		
XY	0.90068	0.90000			0.00068		
PP_PXPY	224.99924	225.00000			-0.00077		

POS_P281(5)		POI					
POSITN	0.00135	0.00000	0.02000	0.00000	0.00135		

DIA_P281(6)		CIR					
DM	0.28203	0.28100	0.00500	-0.00500	0.00103		
XY	0.90000	0.90000			0.00000		
PP_PXPY	314.95599	315.00000			-0.04401		

POS_P281(6)		POI					
POSITN	0.00138	0.00000	0.02000	0.00000	0.00138		

DIA_1P06(1)		CIR					
DM	1.06096	1.06000	0.01000	-0.01000	0.00096		

POS_1P06(1)		POI					
POSITN	0.00023	0.00000	0.01000	0.00000	0.00023		

DIST_P075(1)		AXI					
DZ	-0.07511	0.07500	0.00500	-0.00500	0.00011		

DIA_3P30(1)		CIR					
DM	3.29909	3.30000	0.01000	-0.01000	-0.00091		

POS_3P30(1)		POI					
POSITN	0.00021	0.00000	0.02000	0.00000	0.00021		

CYL_P187(1)		CYL					
FORM	0.00040						
DM	0.18785	0.18700	0.00500	-0.00500	0.00085		
PA_PYPZ	19.85631	20.00000			-0.14369		
X	-0.00274	0.00000			0.00274		

DIA_1P06(2)		CIR					
DM	1.06110	1.06000	0.01000	-0.01000	0.00110		

POS_1P06(2)		POI					
POSITN	0.00076	0.00000	0.01000	0.00000	0.00076		

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Date: 30-Sep-09, 08:28:34			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P010</b>			<b>AXI</b>				
DZ		-1.01063	1.01000	0.00300	-0.00300	0.00063	
<b>POS_1P010</b>			<b>PLA</b>				
Z		-0.00014	0.00000	0.00100	-0.00100	0.00014	
<b>DIST_P075</b>			<b>AXI</b>				
DZ		0.07499	0.07500	0.00500	-0.00500	-0.00001	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
FORM		0.00005					
DM		3.29912	3.30000	0.01000	-0.01000	-0.00088	
<b>POS_3P30(2)</b>			<b>POI</b>				
POSITN		0.00081	0.00000	0.02000	0.00000	0.00081	
<b>CYL_P187(2)</b>			<b>CYL</b>				
FORM		0.00087					
DM		0.18798	0.18700	0.00500	-0.00500	0.00098	
PA_MYPZ		19.78918	20.00000			-0.21083	
X		0.00450	0.00000			0.00450	

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