

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 14:25:44
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00005	0.00000	0.00100	0.00000	0.00005	
DAT\$CYL_B		CYL					
	FORM	0.00020					
	DM	0.75016	0.75000	0.00100	-0.00100	0.00016	
SQRNS_P750		AXI					
	SQRNES	0.00003	0.00000	0.00100	0.00000	0.00003	
PLA_1P385		PLA					
	DM	1.38538	1.38500	0.00100	-0.00100	0.00038	
PAR_1P385		PLA					
	PARALL	0.00004	0.00000	0.00100	0.00000	0.00004	
DIA_3P560		CYL					
	FORM	0.00036					
	DM	3.55974	3.56000	0.00500	-0.00500	-0.00026	
POS_3P560		AXI					
	POSITN	0.00005	0.00000	0.01000	0.00000	0.00005	
DIA_P281(1)		CIR					
	DM	0.28149	0.28100	0.00500	-0.00500	0.00049	
	XY	0.89997	0.90000			-0.00003	
	PP_PXPY	-0.01694	0.00000			0.01694	
POS_P281(1)		POI					
	POSITN	0.00054	0.00000	0.02000	0.00000	0.00054	
DIA_P281(2)		CIR					
	DM	0.28126	0.28100	0.00500	-0.00500	0.00026	
	XY	0.89969	0.90000			-0.00031	
	PP_PXPY	44.98437	45.00000			-0.01563	
POS_P281(2)		POI					
	POSITN	0.00080	0.00000	0.02000	0.00000	0.00080	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28130	0.28100	0.00500	-0.00500	0.00030		
XY	0.89972	0.90000			-0.00028		
PP_PXPY	135.01895	135.00000			0.01895		

POS_P281(3)		POI					
POSITN	0.00082	0.00000	0.02000	0.00000	0.00082		

DIA_P281(4)		CIR					
DM	0.28149	0.28100	0.00500	-0.00500	0.00049		
XY	0.89996	0.90000			-0.00004		
PP_PXPY	180.01753	180.00000			0.01753		

POS_P281(4)		POI					
POSITN	0.00056	0.00000	0.02000	0.00000	0.00056		

DIA_P281(5)		CIR					
DM	0.28129	0.28100	0.00500	-0.00500	0.00029		
XY	0.90031	0.90000			0.00031		
PP_PXPY	225.01486	225.00000			0.01486		

POS_P281(5)		POI					
POSITN	0.00078	0.00000	0.02000	0.00000	0.00078		

DIA_P281(6)		CIR					
DM	0.28082	0.28100	0.00500	-0.00500	-0.00018		
XY	0.89993	0.90000			-0.00007		
PP_PXPY	314.99429	315.00000			-0.00571		

POS_P281(6)		POI					
POSITN	0.00023	0.00000	0.02000	0.00000	0.00023		

DIA_1P06(1)		CIR					
DM	1.06094	1.06000	0.01000	-0.01000	0.00094		

POS_1P06(1)		POI					
POSITN	0.00003	0.00000	0.01000	0.00000	0.00003		

DIST_P075(1)		AXI					
DZ	-0.07517	0.07500	0.00500	-0.00500	0.00017		

DIA_3P30(1)		CIR					
DM	3.29900	3.30000	0.01000	-0.01000	-0.00100		

POS_3P30(1)		POI					
POSITN	0.00005	0.00000	0.02000	0.00000	0.00005		

CYL_P187(1)		CYL					
FORM	0.00038						
DM	0.18783	0.18700	0.00500	-0.00500	0.00083		
PA_PYPZ	19.85720	20.00000			-0.14280		
X	-0.00116	0.00000			0.00116		

DIA_1P06(2)		CIR					
DM	1.06088	1.06000	0.01000	-0.01000	0.00088		

POS_1P06(2)		POI					
POSITN	0.00074	0.00000	0.01000	0.00000	0.00074		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 29-Sep-09, 14:25:44			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P010			AXI				
DZ		-1.01060	1.01000	0.00300	-0.00300	0.00060	
POS_1P010			PLA				
Z		-0.00055	0.00000	0.00100	-0.00100	0.00055	
DIST_P075			AXI				
DZ		0.07502	0.07500	0.00500	-0.00500	0.00002	
DIA_3P30(2)			CIR				
FORM		0.00007					
DM		3.29898	3.30000	0.01000	-0.01000	-0.00102	
POS_3P30(2)			POI				
POSITN		0.00090	0.00000	0.02000	0.00000	0.00090	
CYL_P187(2)			CYL				
FORM		0.00079					
DM		0.18794	0.18700	0.00500	-0.00500	0.00094	
PA_MYPZ		19.79570	20.00000			-0.20431	
X		0.00276	0.00000			0.00276	

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