

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 14:01:13
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
DAT\$CYL_B		CYL					
	FORM	0.00034					
	DM	0.75021	0.75000	0.00100	-0.00100	0.00021	
SQRNS_P750		AXI					
	SQRNES	0.00013	0.00000	0.00100	0.00000	0.00013	
PLA_1P385		PLA					
	DM	1.38458	1.38500	0.00100	-0.00100	-0.00042	
PAR_1P385		PLA					
	PARALL	0.00018	0.00000	0.00100	0.00000	0.00018	
DIA_3P560		CYL					
	FORM	0.00045					
	DM	3.55976	3.56000	0.00500	-0.00500	-0.00024	
POS_3P560		AXI					
	POSITN	0.00033	0.00000	0.01000	0.00000	0.00033	
DIA_P281(1)		CIR					
	DM	0.28136	0.28100	0.00500	-0.00500	0.00036	
	XY	0.89979	0.90000			-0.00021	
	PP_PXPY	-0.01445	0.00000			0.01445	
POS_P281(1)		POI					
	POSITN	0.00062	0.00000	0.02000	0.00000	0.00062	
DIA_P281(2)		CIR					
	DM	0.28114	0.28100	0.00500	-0.00500	0.00014	
	XY	0.89962	0.90000			-0.00038	
	PP_PXPY	45.00089	45.00000			0.00089	
POS_P281(2)		POI					
	POSITN	0.00077	0.00000	0.02000	0.00000	0.00077	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28112	0.28100	0.00500	-0.00500	0.00012		
XY	0.89997	0.90000			-0.00003		
PP_PXPY	135.02328	135.00000			0.02328		

POS_P281(3)		POI					
POSITN	0.00073	0.00000	0.02000	0.00000	0.00073		

DIA_P281(4)		CIR					
DM	0.28128	0.28100	0.00500	-0.00500	0.00028		
XY	0.90012	0.90000			0.00012		
PP_PXPY	180.02050	180.00000			0.02050		

POS_P281(4)		POI					
POSITN	0.00069	0.00000	0.02000	0.00000	0.00069		

DIA_P281(5)		CIR					
DM	0.28110	0.28100	0.00500	-0.00500	0.00010		
XY	0.90035	0.90000			0.00035		
PP_PXPY	224.99746	225.00000			-0.00254		

POS_P281(5)		POI					
POSITN	0.00070	0.00000	0.02000	0.00000	0.00070		

DIA_P281(6)		CIR					
DM	0.28104	0.28100	0.00500	-0.00500	0.00004		
XY	0.89994	0.90000			-0.00006		
PP_PXPY	314.98246	315.00000			-0.01754		

POS_P281(6)		POI					
POSITN	0.00056	0.00000	0.02000	0.00000	0.00056		

DIA_1P06(1)		CIR					
DM	1.06101	1.06000	0.01000	-0.01000	0.00101		

POS_1P06(1)		POI					
POSITN	0.00019	0.00000	0.01000	0.00000	0.00019		

DIST_P075(1)		AXI					
DZ	-0.07500	0.07500	0.00500	-0.00500	0.00000		

DIA_3P30(1)		CIR					
DM	3.29901	3.30000	0.01000	-0.01000	-0.00099		

POS_3P30(1)		POI					
POSITN	0.00060	0.00000	0.02000	0.00000	0.00060		

CYL_P187(1)		CYL					
FORM	0.00046						
DM	0.18792	0.18700	0.00500	-0.00500	0.00092		
PA_PYPZ	19.82518	20.00000			-0.17482		
X	-0.00007	0.00000			0.00007		

DIA_1P06(2)		CIR					
DM	1.06078	1.06000	0.01000	-0.01000	0.00078		

POS_1P06(2)		POI					
POSITN	0.00003	0.00000	0.01000	0.00000	0.00003		

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Date: 29-Sep-09, 14:01:13			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P010			AXI				
DZ		-1.00978	1.01000	0.00300	-0.00300	-0.00022	
POS_1P010			PLA				
Z		0.00027	0.00000	0.00100	-0.00100	0.00027	
DIST_P075			AXI				
DZ		0.07519	0.07500	0.00500	-0.00500	0.00019	
DIA_3P30(2)			CIR				
FORM		0.00004					
DM		3.29908	3.30000	0.01000	-0.01000	-0.00092	
POS_3P30(2)			POI				
POSITN		0.00004	0.00000	0.02000	0.00000	0.00004	
CYL_P187(2)			CYL				
FORM		0.00082					
DM		0.18799	0.18700	0.00500	-0.00500	0.00099	
PA_MYPZ		19.78358	20.00000			-0.21642	
X		0.00176	0.00000			0.00176	

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