

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 15:20:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00003	0.00000	0.00100	0.00000	0.00003	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00013					
DM		0.75034	0.75000	0.00100	-0.00100	0.00034	
<b>SQRNS_P750</b>		<b>AXI</b>					
SQRNES		0.00002	0.00000	0.00100	0.00000	0.00002	
<b>PLA_1P385</b>		<b>PLA</b>					
Z		-1.38570	1.38500	0.00100	-0.00100	0.00070	
<b>PAR_1P385</b>		<b>PLA</b>					
PARALL		0.00005	0.00000	0.00100	0.00000	0.00005	
<b>DIA_3P560</b>		<b>CYL</b>					
FORM		0.00025					
DM		3.55923	3.56000	0.00500	-0.00500	-0.00077	
<b>POS_3P560</b>		<b>AXI</b>					
POSITN		0.00006	0.00000	0.01000	0.00000	0.00006	
<b>DIA_P281(1)</b>		<b>CIR</b>					
DM		0.28243	0.28100	0.00500	-0.00500	0.00143	
XY		0.89969	0.90000			-0.00031	
PP_PXPY		0.00644	0.00000			0.00644	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00066	0.00000	0.02000	0.00000	0.00066	
<b>DIA_P281(2)</b>		<b>CIR</b>					
DM		0.28215	0.28100	0.00500	-0.00500	0.00115	
XY		0.89975	0.90000			-0.00025	
PP_PXPY		45.03014	45.00000			0.03014	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00107	0.00000	0.02000	0.00000	0.00107	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28219	0.28100	0.00500	-0.00500	0.00119		
XY	0.90044	0.90000			0.00044		
PP_PXPY	135.00948	135.00000			0.00948		

POS_P281(3)		POI					
POSITN	0.00093	0.00000	0.02000	0.00000	0.00093		

DIA_P281(4)		CIR					
DM	0.28238	0.28100	0.00500	-0.00500	0.00138		
XY	0.90030	0.90000			0.00030		
PP_PXPY	179.99373	180.00000			-0.00627		

POS_P281(4)		POI					
POSITN	0.00063	0.00000	0.02000	0.00000	0.00063		

DIA_P281(5)		CIR					
DM	0.28221	0.28100	0.00500	-0.00500	0.00121		
XY	0.90023	0.90000			0.00023		
PP_PXPY	224.98071	225.00000			-0.01929		

POS_P281(5)		POI					
POSITN	0.00076	0.00000	0.02000	0.00000	0.00076		

DIA_P281(6)		CIR					
DM	0.28219	0.28100	0.00500	-0.00500	0.00119		
XY	0.89966	0.90000			-0.00034		
PP_PXPY	314.98047	315.00000			-0.01954		

POS_P281(6)		POI					
POSITN	0.00092	0.00000	0.02000	0.00000	0.00092		

DIA_1P06(1)		CIR					
DM	1.06139	1.06000	0.01000	-0.01000	0.00139		

POS_1P06(1)		POI					
POSITN	0.00056	0.00000	0.01000	0.00000	0.00056		

DIST_P075(1)		AXI					
DZ	-0.07518	0.07500	0.00500	-0.00500	0.00018		

DIA_3P30(1)		CIR					
DM	3.29908	3.30000	0.01000	-0.01000	-0.00092		

POS_3P30(1)		POI					
POSITN	0.00005	0.00000	0.02000	0.00000	0.00005		

CYL_P187(1)		CYL					
FORM	0.00040						
DM	0.18786	0.18700	0.00500	-0.00500	0.00086		
PA_PYPZ	19.85798	20.00000			-0.14202		
X	-0.00339	0.00000			0.00339		

DIA_1P06(2)		CIR					
DM	1.06099	1.06000	0.01000	-0.01000	0.00099		

POS_1P06(2)		POI					
POSITN	0.00025	0.00000	0.01000	0.00000	0.00025		

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Date: 29-Sep-09, 15:20:43			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P010</b>			<b>AXI</b>				
DZ		-1.01091	1.01000	0.00300	-0.00300	0.00091	
<b>POS_1P010</b>			<b>PLA</b>				
Z		-0.00006	0.00000	0.00100	-0.00100	0.00006	
<b>DIST_P075</b>			<b>AXI</b>				
DZ		0.07501	0.07500	0.00500	-0.00500	0.00001	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
FORM		0.00005					
DM		3.29940	3.30000	0.01000	-0.01000	-0.00060	
<b>POS_3P30(2)</b>			<b>POI</b>				
POSITN		0.00017	0.00000	0.02000	0.00000	0.00017	
<b>CYL_P187(2)</b>			<b>CYL</b>				
FORM		0.00087					
DM		0.18794	0.18700	0.00500	-0.00500	0.00094	
PA_MYPZ		19.81556	20.00000			-0.18444	
X		0.00343	0.00000			0.00343	

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