

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 6	Customer	KLY QC
Drawing Number	PF-700-924-16 R1	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 14:56:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00004	0.00000	0.00100	0.00000	0.00004	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00021					
DM		0.75027	0.75000	0.00100	-0.00100	0.00027	
<b>SQRNS_P750</b>		<b>AXI</b>					
SQRNES		0.00005	0.00000	0.00100	0.00000	0.00005	
<b>PLA_1P385</b>		<b>PLA</b>					
Z		-1.38535	1.38500	0.00100	-0.00100	0.00035	
<b>PAR_1P385</b>		<b>PLA</b>					
PARALL		0.00007	0.00000	0.00100	0.00000	0.00007	
<b>DIA_3P560</b>		<b>CYL</b>					
FORM		0.00048					
DM		3.56012	3.56000	0.00500	-0.00500	0.00012	
<b>POS_3P560</b>		<b>AXI</b>					
POSITN		0.00005	0.00000	0.01000	0.00000	0.00005	
<b>DIA_P281(1)</b>		<b>CIR</b>					
DM		0.28194	0.28100	0.00500	-0.00500	0.00094	
XY		0.89964	0.90000			-0.00036	
PP_PXPY		-0.03019	0.00000			0.03019	
<b>POS_P281(1)</b>		<b>POI</b>					
POSITN		0.00119	0.00000	0.02000	0.00000	0.00119	
<b>DIA_P281(2)</b>		<b>CIR</b>					
DM		0.28193	0.28100	0.00500	-0.00500	0.00093	
XY		0.89954	0.90000			-0.00046	
PP_PXPY		45.01475	45.00000			0.01475	
<b>POS_P281(2)</b>		<b>POI</b>					
POSITN		0.00103	0.00000	0.02000	0.00000	0.00103	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>DIA_P281(3)</b>		<b>CIR</b>					
DM		0.28198	0.28100	0.00500	-0.00500	0.00098	
XY		0.90015	0.90000			0.00015	
PP_PXPY		135.02968	135.00000			0.02968	

<b>POS_P281(3)</b>		<b>POI</b>					
POSITN		0.00098	0.00000	0.02000	0.00000	0.00098	

<b>DIA_P281(4)</b>		<b>CIR</b>					
DM		0.28218	0.28100	0.00500	-0.00500	0.00118	
XY		0.90035	0.90000			0.00035	
PP_PXPY		180.01307	180.00000			0.01307	

<b>POS_P281(4)</b>		<b>POI</b>					
POSITN		0.00080	0.00000	0.02000	0.00000	0.00080	

<b>DIA_P281(5)</b>		<b>CIR</b>					
DM		0.28198	0.28100	0.00500	-0.00500	0.00098	
XY		0.90046	0.90000			0.00046	
PP_PXPY		224.98653	225.00000			-0.01347	

<b>POS_P281(5)</b>		<b>POI</b>					
POSITN		0.00101	0.00000	0.02000	0.00000	0.00101	

<b>DIA_P281(6)</b>		<b>CIR</b>					
DM		0.28204	0.28100	0.00500	-0.00500	0.00104	
XY		0.89981	0.90000			-0.00019	
PP_PXPY		314.96839	315.00000			-0.03161	

<b>POS_P281(6)</b>		<b>POI</b>					
POSITN		0.00107	0.00000	0.02000	0.00000	0.00107	

<b>DIA_1P06(1)</b>		<b>CIR</b>					
DM		1.06107	1.06000	0.01000	-0.01000	0.00107	

<b>POS_1P06(1)</b>		<b>POI</b>					
POSITN		0.00021	0.00000	0.01000	0.00000	0.00021	

<b>DIST_P075(1)</b>		<b>AXI</b>					
DZ		-0.07498	0.07500	0.00500	-0.00500	-0.00002	

<b>DIA_3P30(1)</b>		<b>CIR</b>					
DM		3.29919	3.30000	0.01000	-0.01000	-0.00081	

<b>POS_3P30(1)</b>		<b>POI</b>					
POSITN		0.00019	0.00000	0.02000	0.00000	0.00019	

<b>CYL_P187(1)</b>		<b>CYL</b>					
FORM		0.00045					
DM		0.18785	0.18700	0.00500	-0.00500	0.00085	
PA_PYPZ		19.87385	20.00000			-0.12615	
X		-0.00373	0.00000			0.00373	

<b>DIA_1P06(2)</b>		<b>CIR</b>					
DM		1.06094	1.06000	0.01000	-0.01000	0.00094	

<b>POS_1P06(2)</b>		<b>POI</b>					
POSITN		0.00014	0.00000	0.01000	0.00000	0.00014	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P010</b>			<b>AXI</b>				
DZ		-1.01050	1.01000	0.00300	-0.00300	0.00050	
<b>POS_1P010</b>			<b>PLA</b>				
Z		0.00027	0.00000	0.00100	-0.00100	0.00027	
<b>DIST_P075</b>			<b>AXI</b>				
DZ		0.07511	0.07500	0.00500	-0.00500	0.00011	
<b>DIA_3P30(2)</b>			<b>CIR</b>				
FORM		0.00005					
DM		3.29914	3.30000	0.01000	-0.01000	-0.00086	
<b>POS_3P30(2)</b>			<b>POI</b>				
POSITN		0.00013	0.00000	0.02000	0.00000	0.00013	
<b>CYL_P187(2)</b>			<b>CYL</b>				
FORM		0.00101					
DM		0.18823	0.18700	0.00500	-0.00500	0.00123	
PA_MYPZ		19.81549	20.00000			-0.18451	
X		0.00430	0.00000			0.00430	

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