

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 11:47:01
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
DAT\$CYL_B		CYL					
	FORM	0.00014					
	DM	0.75037	0.75000	0.00100	-0.00100	0.00037	
SQRNS_P750		AXI					
	SQRNES	0.00004	0.00000	0.00100	0.00000	0.00004	
PLA_1P525		PLA					
	Z	-1.52571	1.52500	0.00100	-0.00100	0.00071	
PAR_1P525		PLA					
	PARALL	0.00002	0.00000	0.00100	0.00000	0.00002	
DIA_3P560		CYL					
	FORM	0.00040					
	DM	3.56011	3.56000	0.00500	-0.00500	0.00011	
POS_3P560		AXI					
	POSITN	0.00047	0.00000	0.01000	0.00000	0.00047	
DIA_P281(1)		CIR					
	DM	0.28166	0.28100	0.00500	-0.00500	0.00066	
	XY	0.89974	0.90000			-0.00026	
	PP_PXPY	-0.00919	0.00000			0.00919	
POS_P281(1)		POI					
	POSITN	0.00060	0.00000	0.02000	0.00000	0.00060	
DIA_P281(2)		CIR					
	DM	0.28167	0.28100	0.00500	-0.00500	0.00067	
	XY	0.89949	0.90000			-0.00051	
	PP_PXPY	44.99448	45.00000			-0.00552	
POS_P281(2)		POI					
	POSITN	0.00103	0.00000	0.02000	0.00000	0.00103	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28175	0.28100	0.00500	-0.00500	0.00075		
XY	0.89994	0.90000			-0.00006		
PP_PXPY	135.03251	135.00000			0.03251		

POS_P281(3)		POI					
POSITN	0.00103	0.00000	0.02000	0.00000	0.00103		

DIA_P281(4)		CIR					
DM	0.28192	0.28100	0.00500	-0.00500	0.00092		
XY	0.90021	0.90000			0.00021		
PP_PXPY	180.02770	180.00000			0.02770		

POS_P281(4)		POI					
POSITN	0.00097	0.00000	0.02000	0.00000	0.00097		

DIA_P281(5)		CIR					
DM	0.28177	0.28100	0.00500	-0.00500	0.00077		
XY	0.90055	0.90000			0.00055		
PP_PXPY	225.00068	225.00000			0.00068		

POS_P281(5)		POI					
POSITN	0.00111	0.00000	0.02000	0.00000	0.00111		

DIA_P281(6)		CIR					
DM	0.28182	0.28100	0.00500	-0.00500	0.00082		
XY	0.90002	0.90000			0.00002		
PP_PXPY	314.96299	315.00000			-0.03701		

POS_P281(6)		POI					
POSITN	0.00116	0.00000	0.02000	0.00000	0.00116		

DIA_P375		CIR					
DM	0.37610	0.37500	0.00500	-0.00500	0.00110		
X	-0.00027	0.00000			0.00027		
Y	-1.37529	1.37500			0.00029		

POS_P375		POI					
POSITN	0.00080	0.00000	0.01400	0.00000	0.00080		

DIA_1P06(1)		CIR					
DM	1.06103	1.06000	0.01000	-0.01000	0.00103		

POS_1P06(1)		POI					
POSITN	0.00105	0.00000	0.01000	0.00000	0.00105		

CYL_P187(1)		CYL					
FORM	0.00032						
DM	0.18673	0.18700	0.00500	-0.00500	-0.00027		
PA_PYPZ	19.78326	20.00000			-0.21674		
X	-0.00014	0.00000			0.00014		

DIA_P375(1)		CIR					
DM	0.37522	0.37500	0.00500	-0.00500	0.00022		
X	-0.00677	0.00000			0.00677		
Z	-0.66718	0.66800			-0.00082		

POS_P375(1)		POI					
POSITN	0.01364	0.00000	0.01400	0.00000	0.01364		

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P469			CIR				
DM		0.47058	0.46900	0.00200	0.00000	0.00158	
DEPTH_P06			AXI				
DY		-0.06254	0.06000	0.01000	-0.01000	0.00254	
DIA_1P06(2)			CIR				
DM		1.06112	1.06000	0.01000	-0.01000	0.00112	
POS_1P06(2)			POI				
POSITN		0.00007	0.00000	0.01000	0.00000	0.00007	
DIST_1P150			AXI				
DZ		-1.15090	1.15000	0.00300	-0.00300	0.00090	
POS_1P150			PLA				
Z		-0.00011	0.00000	0.00100	-0.00100	0.00011	
DIST_P075			AXI				
DZ		-0.07515	0.07500	0.00500	-0.00500	0.00015	
DIA_3P30			CIR				
FORM		0.00005					
DM		3.29908	3.30000	0.01000	-0.01000	-0.00092	
POS_3P30			POI				
POSITN		0.00008	0.00000	0.02000	0.00000	0.00008	
CYL_P187(2)			CYL				
FORM		0.00095					
DM		0.18784	0.18700	0.00500	-0.00500	0.00084	
PA_MYPZ		19.78331	20.00000			-0.21669	
X		0.00220	0.00000			0.00220	

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