

# Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	718203	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 11:13:23
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00004	0.00000	0.00100	0.00000	0.00004	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
	FORM	0.00014					
	DM	0.75024	0.75000	0.00100	-0.00100	0.00024	
<b>SQRNS_P750</b>		<b>AXI</b>					
	SQRNES	0.00014	0.00000	0.00100	0.00000	0.00014	
<b>PLA_1P525</b>		<b>PLA</b>					
	Z	-1.52505	1.52500	0.00100	-0.00100	0.00005	
<b>PAR_1P525</b>		<b>PLA</b>					
	PARALL	0.00002	0.00000	0.00100	0.00000	0.00002	
<b>DIA_3P560</b>		<b>CYL</b>					
	FORM	0.00030					
	DM	3.56004	3.56000	0.00500	-0.00500	0.00004	
<b>POS_3P560</b>		<b>AXI</b>					
	POSITN	0.00024	0.00000	0.01000	0.00000	0.00024	
<b>DIA_P281(1)</b>		<b>CIR</b>					
	DM	0.28174	0.28100	0.00500	-0.00500	0.00074	
	XY	0.89966	0.90000			-0.00034	
	PP_PXPY	-0.05283	0.00000			0.05283	
<b>POS_P281(1)</b>		<b>POI</b>					
	POSITN	0.00179	0.00000	0.02000	0.00000	0.00179	
<b>DIA_P281(2)</b>		<b>CIR</b>					
	DM	0.28166	0.28100	0.00500	-0.00500	0.00066	
	XY	0.89917	0.90000			-0.00083	
	PP_PXPY	44.99367	45.00000			-0.00633	
<b>POS_P281(2)</b>		<b>POI</b>					
	POSITN	0.00168	0.00000	0.02000	0.00000	0.00168	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28173	0.28100	0.00500	-0.00500	0.00073		
XY	0.89987	0.90000			-0.00013		
PP_PXPY	135.05084	135.00000			0.05084		

POS_P281(3)		POI					
POSITN	0.00162	0.00000	0.02000	0.00000	0.00162		

DIA_P281(4)		CIR					
DM	0.28177	0.28100	0.00500	-0.00500	0.00077		
XY	0.90031	0.90000			0.00031		
PP_PXPY	180.05591	180.00000			0.05590		

POS_P281(4)		POI					
POSITN	0.00186	0.00000	0.02000	0.00000	0.00186		

DIA_P281(5)		CIR					
DM	0.28175	0.28100	0.00500	-0.00500	0.00075		
XY	0.90078	0.90000			0.00078		
PP_PXPY	225.00646	225.00000			0.00646		

POS_P281(5)		POI					
POSITN	0.00157	0.00000	0.02000	0.00000	0.00157		

DIA_P281(6)		CIR					
DM	0.28176	0.28100	0.00500	-0.00500	0.00076		
XY	0.90013	0.90000			0.00013		
PP_PXPY	314.94725	315.00000			-0.05275		

POS_P281(6)		POI					
POSITN	0.00168	0.00000	0.02000	0.00000	0.00168		

DIA_P375		CIR					
DM	0.37580	0.37500	0.00500	-0.00500	0.00080		
X	-0.00045	0.00000			0.00045		
Y	-1.37561	1.37500			0.00061		

POS_P375		POI					
POSITN	0.00153	0.00000	0.01400	0.00000	0.00153		

DIA_1P06(1)		CIR					
DM	1.06093	1.06000	0.01000	-0.01000	0.00093		

POS_1P06(1)		POI					
POSITN	0.00042	0.00000	0.01000	0.00000	0.00042		

CYL_P187(1)		CYL					
FORM	0.00027						
DM	0.18740	0.18700	0.00500	-0.00500	0.00040		
PA_PYPZ	19.81028	20.00000			-0.18972		
X	-0.00197	0.00000			0.00197		

DIA_P375(1)		CIR					
DM	0.37514	0.37500	0.00500	-0.00500	0.00014		
X	0.00294	0.00000			0.00294		
Z	-0.66759	0.66800			-0.00041		

POS_P375(1)		POI					
POSITN	0.00593	0.00000	0.01400	0.00000	0.00593		

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>CBORE_P469</b>			<b>CIR</b>				
DM		0.47081	0.46900	0.00200	0.00000	0.00181	
<b>DEPTH_P06</b>			<b>AXI</b>				
DY		-0.05677	0.06000	0.01000	-0.01000	-0.00323	
<b>DIA_1P06(2)</b>			<b>CIR</b>				
DM		1.06121	1.06000	0.01000	-0.01000	0.00121	
<b>POS_1P06(2)</b>			<b>POI</b>				
POSITN		0.00016	0.00000	0.01000	0.00000	0.00016	
<b>DIST_1P150</b>			<b>AXI</b>				
DZ		-1.14985	1.15000	0.00300	-0.00300	-0.00015	
<b>POS_1P150</b>			<b>PLA</b>				
Z		0.00032	0.00000	0.00100	-0.00100	0.00032	
<b>DIST_P075</b>			<b>AXI</b>				
DZ		-0.07512	0.07500	0.00500	-0.00500	0.00012	
<b>DIA_3P30</b>			<b>CIR</b>				
FORM		0.00007					
DM		3.29894	3.30000	0.01000	-0.01000	-0.00106	
<b>POS_3P30</b>			<b>POI</b>				
POSITN		0.00006	0.00000	0.02000	0.00000	0.00006	
<b>CYL_P187(2)</b>			<b>CYL</b>				
FORM		0.00091					
DM		0.18777	0.18700	0.00500	-0.00500	0.00077	
PA_MYPZ		19.80524	20.00000			-0.19476	
X		-0.00016	0.00000			0.00016	

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