

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 09:20:08
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00004	0.00000	0.00100	0.00000	0.00004	
DAT\$CYL_B		CYL					
FORM		0.00025					
DM		0.75037	0.75000	0.00100	-0.00100	0.00037	
SQRNS_P750		AXI					
SQRNES		0.00015	0.00000	0.00100	0.00000	0.00015	
PLA_1P525		PLA					
Z		-1.52521	1.52500	0.00100	-0.00100	0.00021	
PAR_1P525		PLA					
PARALL		0.00004	0.00000	0.00100	0.00000	0.00004	
DIA_3P560		CYL					
FORM		0.00040					
DM		3.55998	3.56000	0.00500	-0.00500	-0.00002	
POS_3P560		AXI					
POSITN		0.00018	0.00000	0.01000	0.00000	0.00018	
DIA_P281(1)		CIR					
DM		0.28216	0.28100	0.00500	-0.00500	0.00116	
XY		0.89981	0.90000			-0.00019	
PP_PXPY		-0.06736	0.00000			0.06736	
POS_P281(1)		POI					
POSITN		0.00215	0.00000	0.02000	0.00000	0.00215	
DIA_P281(2)		CIR					
DM		0.28200	0.28100	0.00500	-0.00500	0.00100	
XY		0.89900	0.90000			-0.00100	
PP_PXPY		44.96693	0.00000			44.96693	
POS_P281(2)		POI					
POSITN		0.00225	0.00000	0.02000	0.00000	0.00225	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 29-Sep-09, 09:20:08		NO\$NAME				Page 1 of 3	

Date: 29-Sep-09, 09:20:08			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28204	0.28100	0.00500	-0.00500	0.00104		
XY	0.89940	0.90000			-0.00060		
PP_PXPY	135.06013	0.00000			135.06013		

POS_P281(3)		POI					
POSITN	0.00223	0.00000	0.02000	0.00000	0.00223		

DIA_P281(4)		CIR					
DM	0.28193	0.28100	0.00500	-0.00500	0.00093		
XY	0.90029	0.90000			0.00029		
PP_PXPY	-179.93295	0.00000			179.93295		

POS_P281(4)		POI					
POSITN	0.00219	0.00000	0.02000	0.00000	0.00219		

DIA_P281(5)		CIR					
DM	0.28200	0.28100	0.00500	-0.00500	0.00100		
XY	0.90097	0.90000			0.00097		
PP_PXPY	-134.96913	0.00000			134.96913		

POS_P281(5)		POI					
POSITN	0.00218	0.00000	0.02000	0.00000	0.00218		

DIA_P281(6)		CIR					
DM	0.28206	0.28100	0.00500	-0.00500	0.00106		
XY	0.90045	0.90000			0.00045		
PP_PXPY	-45.06473	0.00000			45.06473		

POS_P281(6)		POI					
POSITN	0.00223	0.00000	0.02000	0.00000	0.00223		

DIA_P375		CIR					
DM	0.37622	0.37500	0.00500	-0.00500	0.00122		
X	-0.00053	0.00000			0.00053		
Y	-1.37595	1.37500			0.00095		

POS_P375		POI					
POSITN	0.00217	0.00000	0.01400	0.00000	0.00217		

DIA_1P06(1)		CIR					
DM	1.06120	1.06000	0.01000	-0.01000	0.00120		

POS_1P06(1)		POI					
POSITN	0.00059	0.00000	0.01000	0.00000	0.00059		

CYL_P187(1)		CYL					
FORM	0.00020						
DM	0.18738	0.18700	0.00500	-0.00500	0.00038		
PA_PYPZ	19.83015	20.00000			-0.16985		
X	0.00081	0.00000			0.00081		

DIA_P375(1)		CIR					
DM	0.37526	0.37500	0.00500	-0.00500	0.00026		
X	-0.00159	0.00000			0.00159		
Z	-0.66705	0.66800			-0.00095		

POS_P375(1)		POI					
POSITN	0.00370	0.00000	0.01400	0.00000	0.00370		

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 29-Sep-09, 09:20:08			NO\$NAME			Page 2 of 3	

Date: 29-Sep-09, 09:20:08			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P469			CIR				
DM		0.47076	0.46900	0.00200	0.00000	0.00176	
DEPTH_P06			AXI				
DY		-0.06020	0.06000	0.01000	-0.01000	0.00020	
DIA_1P06(2)			CIR				
DM		1.06123	1.06000	0.01000	-0.01000	0.00123	
POS_1P06(2)			POI				
POSITN		0.00008	0.00000	0.01000	0.00000	0.00008	
DIST_1P150			AXI				
DZ		-1.14977	1.15000	0.00300	-0.00300	-0.00023	
POS_1P150			PLA				
Z		0.00034	0.00000	0.00100	-0.00100	0.00034	
DIST_P075			AXI				
DZ		-0.07511	0.07500	0.00500	-0.00500	0.00011	
DIA_3P30			CIR				
FORM		0.00011					
DM		3.29892	3.30000	0.01000	-0.01000	-0.00108	
POS_3P30			POI				
POSITN		0.00006	0.00000	0.02000	0.00000	0.00006	
CYL_P187(2)			CYL				
FORM		0.00091					
DM		0.18783	0.18700	0.00500	-0.00500	0.00083	
PA_MYPZ		19.79495	20.00000			-0.20505	
X		0.00294	0.00000			0.00294	

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Date: 29-Sep-09, 09:20:08			NO\$NAME			Page 3 of 3	