

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710074	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 08:32:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00003	0.00000	0.00100	0.00000	0.00003	
DAT\$CYL_B		CYL					
	FORM	0.00027					
	DM	0.75012	0.75000	0.00100	-0.00100	0.00012	
SQRNS_P750		AXI					
	SQRNES	0.00021	0.00000	0.00100	0.00000	0.00021	
PLA_1P525		PLA					
	Z	-1.52516	1.52500	0.00100	-0.00100	0.00016	
PAR_1P525		PLA					
	PARALL	0.00003	0.00000	0.00100	0.00000	0.00003	
DIA_3P560		CYL					
	FORM	0.00042					
	DM	3.55998	3.56000	0.00500	-0.00500	-0.00002	
POS_3P560		AXI					
	POSITN	0.00020	0.00000	0.01000	0.00000	0.00020	
DIA_P281(1)		CIR					
	DM	0.28230	0.28100	0.00500	-0.00500	0.00130	
	XY	0.89960	0.90000			-0.00040	
	PP_PXPY	-0.03710	0.00000			0.03710	
POS_P281(1)		POI					
	POSITN	0.00141	0.00000	0.02000	0.00000	0.00141	
DIA_P281(2)		CIR					
	DM	0.28206	0.28100	0.00500	-0.00500	0.00106	
	XY	0.89924	0.90000			-0.00076	
	PP_PXPY	44.98792	0.00000			44.98792	
POS_P281(2)		POI					
	POSITN	0.00157	0.00000	0.02000	0.00000	0.00157	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM	0.28206	0.28100	0.00500	-0.00500	0.00106		
XY	0.89984	0.90000			-0.00016		
PP_PXPY	135.04738	0.00000			135.04738		

POS_P281(3)		POI					
POSITN	0.00152	0.00000	0.02000	0.00000	0.00152		

DIA_P281(4)		CIR					
DM	0.28229	0.28100	0.00500	-0.00500	0.00129		
XY	0.90029	0.90000			0.00029		
PP_PXPY	-179.96234	0.00000			179.96234		

POS_P281(4)		POI					
POSITN	0.00132	0.00000	0.02000	0.00000	0.00132		

DIA_P281(5)		CIR					
DM	0.28167	0.28100	0.00500	-0.00500	0.00067		
XY	0.90074	0.90000			0.00074		
PP_PXPY	-135.01939	0.00000			135.01939		

POS_P281(5)		POI					
POSITN	0.00160	0.00000	0.02000	0.00000	0.00160		

DIA_P281(6)		CIR					
DM	0.28211	0.28100	0.00500	-0.00500	0.00111		
XY	0.90011	0.90000			0.00011		
PP_PXPY	-45.04897	0.00000			45.04897		

POS_P281(6)		POI					
POSITN	0.00155	0.00000	0.02000	0.00000	0.00155		

DIA_P375		CIR					
DM	0.37645	0.37500	0.00500	-0.00500	0.00145		
X	-0.00054	0.00000			0.00054		
Y	-1.37548	1.37500			0.00048		

POS_P375		POI					
POSITN	0.00145	0.00000	0.01400	0.00000	0.00145		

DIA_1P06(1)		CIR					
DM	1.06103	1.06000	0.01000	-0.01000	0.00103		

POS_1P06(1)		POI					
POSITN	0.00085	0.00000	0.01000	0.00000	0.00085		

CYL_P187(1)		CYL					
FORM	0.00049						
DM	0.18784	0.18700	0.00500	-0.00500	0.00084		
PA_PYPZ	19.81566	20.00000			-0.18434		
X	0.00195	0.00000			0.00195		

DIA_P375(1)		CIR					
DM	0.37527	0.37500	0.00500	-0.00500	0.00027		
X	-0.00116	0.00000			0.00116		
Z	-0.66760	0.66800			-0.00040		

POS_P375(1)		POI					
POSITN	0.00246	0.00000	0.01400	0.00000	0.00246		

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P469			CIR				
DM		0.47073	0.46900	0.00200	0.00000	0.00173	
DEPTH_P06			AXI				
DY		-0.06002	0.06000	0.01000	-0.01000	0.00002	
DIA_1P06(2)			CIR				
DM		1.06128	1.06000	0.01000	-0.01000	0.00128	
POS_1P06(2)			POI				
POSITN		0.00011	0.00000	0.01000	0.00000	0.00011	
DIST_1P150			AXI				
DZ		-1.14991	1.15000	0.00300	-0.00300	-0.00009	
POS_1P150			PLA				
Z		0.00027	0.00000	0.00100	-0.00100	0.00027	
DIST_P075			AXI				
DZ		-0.07510	0.07500	0.00500	-0.00500	0.00010	
DIA_3P30			CIR				
FORM		0.00007					
DM		3.29882	3.30000	0.01000	-0.01000	-0.00118	
POS_3P30			POI				
POSITN		0.00010	0.00000	0.02000	0.00000	0.00010	
CYL_P187(2)			CYL				
FORM		0.00093					
DM		0.18791	0.18700	0.00500	-0.00500	0.00091	
PA_MYPZ		19.79624	20.00000			-0.20376	
X		0.00248	0.00000			0.00248	

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