

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 10:29:58
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00005	0.00000	0.00100	0.00000	0.00005	
DAT\$CYL_B		CYL					
FORM		0.00102					
DM		0.74993	0.75000	0.00100	-0.00100	-0.00007	
SQRNS_P750		AXI					
SQRNES		0.00041	0.00000	0.00100	0.00000	0.00041	
PLA_1P525		PLA					
Z		-1.52501	1.52500	0.00100	-0.00100	0.00001	
PAR_1P525		PLA					
PARALL		0.00007	0.00000	0.00100	0.00000	0.00007	
DIA_3P560		CYL					
FORM		0.00072					
DM		3.56015	3.56000	0.00500	-0.00500	0.00015	
POS_3P560		AXI					
POSITN		0.00027	0.00000	0.01000	0.00000	0.00027	
DIA_P281(1)		CIR					
DM		0.28046	0.28100	0.00500	-0.00500	-0.00054	
XY		0.89971	0.90000			-0.00029	
PP_PXPY		-0.04551	0.00000			0.04551	
POS_P281(1)		POI					
POSITN		0.00154	0.00000	0.02000	0.00000	0.00154	
DIA_P281(2)		CIR					
DM		0.28122	0.28100	0.00500	-0.00500	0.00022	
XY		0.89939	0.90000			-0.00061	
PP_PXPY		44.98859	45.00000			-0.01141	
POS_P281(2)		POI					
POSITN		0.00128	0.00000	0.02000	0.00000	0.00128	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM		0.28094	0.28100	0.00500	-0.00500	-0.00006	
XY		0.89957	0.90000			-0.00043	
PP_PXPY		135.00676	135.00000			0.00676	

POS_P281(3)		POI					
POSITN		0.00089	0.00000	0.02000	0.00000	0.00089	

DIA_P281(4)		CIR					
DM		0.28120	0.28100	0.00500	-0.00500	0.00020	
XY		0.90053	0.90000			0.00053	
PP_PXPY		180.02447	180.00000			0.02447	

POS_P281(4)		POI					
POSITN		0.00130	0.00000	0.02000	0.00000	0.00130	

DIA_P281(5)		CIR					
DM		0.28050	0.28100	0.00500	-0.00500	-0.00050	
XY		0.90052	0.90000			0.00052	
PP_PXPY		224.99205	225.00000			-0.00795	

POS_P281(5)		POI					
POSITN		0.00108	0.00000	0.02000	0.00000	0.00108	

DIA_P281(6)		CIR					
DM		0.28072	0.28100	0.00500	-0.00500	-0.00028	
XY		0.90046	0.90000			0.00046	
PP_PXPY		314.95881	315.00000			-0.04119	

POS_P281(6)		POI					
POSITN		0.00159	0.00000	0.02000	0.00000	0.00159	

DIA_P375		CIR					
DM		0.37605	0.37500	0.00500	-0.00500	0.00105	
X		-0.00066	0.00000			0.00066	
Y		-1.37524	1.37500			0.00024	

POS_P375		POI					
POSITN		0.00141	0.00000	0.01400	0.00000	0.00141	

DIA_1P06(1)		CIR					
DM		1.06188	1.06000	0.01000	-0.01000	0.00188	

POS_1P06(1)		POI					
POSITN		0.00114	0.00000	0.01000	0.00000	0.00114	

CYL_P187(1)		CYL					
FORM		0.00052					
DM		0.18693	0.18700	0.00500	-0.00500	-0.00007	
PA_PYPZ		19.77561	20.00000			-0.22439	
X		0.00031	0.00000			0.00031	

DIA_P375(1)		CIR					
DM		0.37519	0.37500	0.00500	-0.00500	0.00019	
X		-0.00163	0.00000			0.00163	
Z		-0.66732	0.66800			-0.00068	

POS_P375(1)		POI					
POSITN		0.00353	0.00000	0.01400	0.00000	0.00353	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P469			CIR				
DM		0.47054	0.46900	0.00200	0.00000	0.00154	
DEPTH_P06			AXI				
DY		-0.06093	0.06000	0.01000	-0.01000	0.00093	
DIA_1P06(2)			CIR				
DM		1.06134	1.06000	0.01000	-0.01000	0.00134	
POS_1P06(2)			POI				
POSITN		0.00018	0.00000	0.01000	0.00000	0.00018	
DIST_1P150			AXI				
DZ		-1.14983	1.15000	0.00300	-0.00300	-0.00017	
POS_1P150			PLA				
Z		0.00033	0.00000	0.00100	-0.00100	0.00033	
DIST_P075			AXI				
DZ		-0.07509	0.07500	0.00500	-0.00500	0.00009	
DIA_3P30			CIR				
FORM		0.00008					
DM		3.29884	3.30000	0.01000	-0.01000	-0.00116	
POS_3P30			POI				
POSITN		0.00022	0.00000	0.02000	0.00000	0.00022	
CYL_P187(2)			CYL				
FORM		0.00093					
DM		0.18780	0.18700	0.00500	-0.00500	0.00080	
PA_MYPZ		19.77390	20.00000			-0.22610	
X		0.00108	0.00000			0.00108	

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