

Quindos Measuring Report



3D-Application Center

Description	DRIFT TUBE 5	Customer	KLY QC
Drawing Number	PF-700-924-15 R2	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-SEP-2009, 10:51:01
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00006	0.00000	0.00100	0.00000	0.00006	
DAT\$CYL_B		CYL					
FORM		0.00038					
DM		0.74997	0.75000	0.00100	-0.00100	-0.00003	
SQRNS_P750		AXI					
SQRNES		0.00015	0.00000	0.00100	0.00000	0.00015	
PLA_1P525		PLA					
Z		-1.52477	1.52500	0.00100	-0.00100	-0.00023	
PAR_1P525		PLA					
PARALL		0.00003	0.00000	0.00100	0.00000	0.00003	
DIA_3P560		CYL					
FORM		0.00030					
DM		3.56000	3.56000	0.00500	-0.00500	0.00000	
POS_3P560		AXI					
POSITN		0.00016	0.00000	0.01000	0.00000	0.00016	
DIA_P281(1)		CIR					
DM		0.28167	0.28100	0.00500	-0.00500	0.00067	
XY		0.89976	0.90000			-0.00024	
PP_PXPY		-0.04360	0.00000			0.04360	
POS_P281(1)		POI					
POSITN		0.00145	0.00000	0.02000	0.00000	0.00145	
DIA_P281(2)		CIR					
DM		0.28167	0.28100	0.00500	-0.00500	0.00067	
XY		0.89933	0.90000			-0.00067	
PP_PXPY		44.97315	45.00000			-0.02685	
POS_P281(2)		POI					
POSITN		0.00158	0.00000	0.02000	0.00000	0.00158	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P281(3)		CIR					
DM		0.28190	0.28100	0.00500	-0.00500	0.00090	
XY		0.89973	0.90000			-0.00027	
PP_PXPY		135.03986	135.00000			0.03986	

POS_P281(3)		POI					
POSITN		0.00136	0.00000	0.02000	0.00000	0.00136	

DIA_P281(4)		CIR					
DM		0.28164	0.28100	0.00500	-0.00500	0.00064	
XY		0.90018	0.90000			0.00018	
PP_PXPY		180.04770	180.00000			0.04770	

POS_P281(4)		POI					
POSITN		0.00154	0.00000	0.02000	0.00000	0.00154	

DIA_P281(5)		CIR					
DM		0.28197	0.28100	0.00500	-0.00500	0.00097	
XY		0.90068	0.90000			0.00068	
PP_PXPY		225.01416	225.00000			0.01416	

POS_P281(5)		POI					
POSITN		0.00142	0.00000	0.02000	0.00000	0.00142	

DIA_P281(6)		CIR					
DM		0.28188	0.28100	0.00500	-0.00500	0.00088	
XY		0.90019	0.90000			0.00019	
PP_PXPY		314.95580	315.00000			-0.04420	

POS_P281(6)		POI					
POSITN		0.00144	0.00000	0.02000	0.00000	0.00144	

DIA_P375		CIR					
DM		0.37610	0.37500	0.00500	-0.00500	0.00110	
X		-0.00029	0.00000			0.00029	
Y		-1.37549	1.37500			0.00049	

POS_P375		POI					
POSITN		0.00115	0.00000	0.01400	0.00000	0.00115	

DIA_1P06(1)		CIR					
DM		1.06100	1.06000	0.01000	-0.01000	0.00100	

POS_1P06(1)		POI					
POSITN		0.00073	0.00000	0.01000	0.00000	0.00073	

CYL_P187(1)		CYL					
FORM		0.00023					
DM		0.18730	0.18700	0.00500	-0.00500	0.00030	
PA_PYPZ		19.80409	20.00000			-0.19591	
X		-0.00172	0.00000			0.00172	

DIA_P375(1)		CIR					
DM		0.37534	0.37500	0.00500	-0.00500	0.00034	
X		-0.00287	0.00000			0.00287	
Z		-0.66716	0.66800			-0.00084	

POS_P375(1)		POI					
POSITN		0.00599	0.00000	0.01400	0.00000	0.00599	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P469			CIR				
DM		0.47085	0.46900	0.00200	0.00000	0.00185	
DEPTH_P06			AXI				
DY		-0.06072	0.06000	0.01000	-0.01000	0.00072	
DIA_1P06(2)			CIR				
DM		1.06127	1.06000	0.01000	-0.01000	0.00127	
POS_1P06(2)			POI				
POSITN		0.00005	0.00000	0.01000	0.00000	0.00005	
DIST_1P150			AXI				
DZ		-1.14959	1.15000	0.00300	-0.00300	-0.00041	
POS_1P150			PLA				
Z		0.00039	0.00000	0.00100	-0.00100	0.00039	
DIST_P075			AXI				
DZ		-0.07508	0.07500	0.00500	-0.00500	0.00008	
DIA_3P30			CIR				
FORM		0.00008					
DM		3.29882	3.30000	0.01000	-0.01000	-0.00118	
POS_3P30			POI				
POSITN		0.00014	0.00000	0.02000	0.00000	0.00014	
CYL_P187(2)			CYL				
FORM		0.00090					
DM		0.18781	0.18700	0.00500	-0.00500	0.00081	
PA_MYPZ		19.77317	20.00000			-0.22683	
X		0.00227	0.00000			0.00227	

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