

Quindos Measuring Report



3D-Application Center

Description	DS PLATE	Customer	L. GARCIA
Drawing Number	PF-700-904-35	Serial Number	004
Remarks		Article Number	
Supplier	HUMBOLDT INSTRUME	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710017	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-APR-2010, 13:41:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00079	0.00000	0.00100	0.00000	0.00079	
DATUM_B		CYL					
	FORM	0.00035					
	DM	1.64317	1.64200	0.00200	0.00000	0.00117	
RUNOUT_B		PLA					
	AXIRUN	0.00079	0.00000	0.00200	0.00000	0.00079	
PLA_P170		PLA					
	FORM	0.00118					
	Z	-0.17129	0.17000	0.00200	0.00000	0.00129	
PAR_P170		PLA					
	PARALL	0.00118	0.00000	0.00100	0.00000	0.00118	0.00018
PLA_P080		PLA					
	FORM	0.00031					
	Z	0.07977	0.08000	0.00500	-0.00500	-0.00023	
CON_ID		CON					
	FORM	0.00018					
	CONANG_2	45.02395	45.00000	0.50000	-0.50000	0.02395	
	IX	0.00002	0.00000			0.00002	
	IY	-0.00002	0.00000			0.00002	
DIA_2P750		CIR					
	DM	2.75018	2.75000	0.00500	-0.00500	0.00018	
	X	0.00002	0.00000			0.00002	
	Y	-0.00002	0.00000			0.00002	
POS_2P750		POI					
	POSITN	0.00005	0.00000	0.03000	0.00000	0.00005	
DIA_3P556		CIR					
	FORM	0.00015					
	DM	3.55412	3.55600	0.00000	-0.00200	-0.00188	
	X	-0.00002	0.00000			0.00002	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 06-Apr-10, 13:41:30			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_3P556			CIR				◀
	Y	-0.00005	0.00000			0.00005	
RUNOUT_3P556			AXI				
	RADRUN	0.00021	0.00000	0.00200	0.00000	0.00021	
DIA_4P750			CIR				
	FORM	0.00019					
	DM	4.75129	4.75000	0.00500	-0.00500	0.00129	
	X	0.00038	0.00000			0.00038	
	Y	0.00048	0.00000			0.00048	
DIST_P360			AXI				
	DZ	-0.36052	0.36000	0.00500	-0.00500	0.00052	
CON_OD			CON				
	FORM	0.00072					
	CON_DM	3.23774	3.23600	0.05000	-0.05000	0.00174	
	CONANG_2	76.14560	76.00000	0.50000	-0.50000	0.14560	
	IX	0.00121	0.00000			0.00121	
	IY	0.00262	0.00000			0.00262	
ANG_14			AXI				
	FORM	0.00012					
	PA_PXMZ	13.87105	14.00000	0.50000	-0.50000	-0.12895	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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