

# Quindos Measuring Report



3D-Application Center

Description	DS PLATE	Customer	L. GARCIA
Drawing Number	PF-700-904-35	Serial Number	003
Remarks		Article Number	
Supplier	HUMBOLDT INSTRUME	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710017	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-APR-2010, 13:25:18
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00095	0.00000	0.00100	0.00000	0.00095	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00031					
	DM	1.64304	1.64200	0.00200	0.00000	0.00104	
<b>RUNOUT_B</b>		<b>PLA</b>					
	AXIRUN	0.00095	0.00000	0.00200	0.00000	0.00095	
<b>PLA_P170</b>		<b>PLA</b>					
	FORM	0.00101					
	Z	-0.17122	0.17000	0.00200	0.00000	0.00122	
<b>PAR_P170</b>		<b>PLA</b>					
	PARALL	0.00107	0.00000	0.00100	0.00000	0.00107	0.00007
<b>PLA_P080</b>		<b>PLA</b>					
	FORM	0.00034					
	Z	0.07979	0.08000	0.00500	-0.00500	-0.00021	
<b>CON_ID</b>		<b>CON</b>					
	FORM	0.00009					
	CONANG_2	45.02145	45.00000	0.50000	-0.50000	0.02145	
	IX	0.00008	0.00000			0.00008	
	IY	0.00007	0.00000			0.00007	
<b>DIA_2P750</b>		<b>CIR</b>					
	DM	2.75024	2.75000	0.00500	-0.00500	0.00024	
	X	0.00010	0.00000			0.00010	
	Y	0.00008	0.00000			0.00008	
<b>POS_2P750</b>		<b>POI</b>					
	POSITN	0.00026	0.00000	0.03000	0.00000	0.00026	
<b>DIA_3P556</b>		<b>CIR</b>					
	FORM	0.00015					
	DM	3.55406	3.55600	0.00000	-0.00200	-0.00194	
	X	-0.00001	0.00000			0.00001	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_3P556</b>			<b>CIR</b>				◀
	Y	-0.00001	0.00000			0.00001	
<b>RUNOUT_3P556</b>			<b>AXI</b>				
	RADRUN	0.00013	0.00000	0.00200	0.00000	0.00013	
<b>DIA_4P750</b>			<b>CIR</b>				
	FORM	0.00006					
	DM	4.75113	4.75000	0.00500	-0.00500	0.00113	
	X	-0.00039	0.00000			0.00039	
	Y	0.00031	0.00000			0.00031	
<b>DIST_P360</b>			<b>AXI</b>				
	DZ	-0.36090	0.36000	0.00500	-0.00500	0.00090	
<b>CON_OD</b>			<b>CON</b>				
	FORM	0.00072					
	CON_DM	3.23742	3.23600	0.05000	-0.05000	0.00142	
	CONANG_2	76.10118	76.00000	0.50000	-0.50000	0.10118	
	IX	-0.00303	0.00000			0.00303	
	IY	0.00055	0.00000			0.00055	
<b>ANG_14</b>			<b>AXI</b>				
	FORM	0.00009					
	PA_PXMZ	13.87059	14.00000	0.50000	-0.50000	-0.12941	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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