

# Quindos Measuring Report



3D-Application Center

Description	DS PLATE	Customer	L. GARCIA
Drawing Number	PF-700-904-35	Serial Number	002
Remarks		Article Number	
Supplier	HUMBOLDT INSTRUME	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-APR-2010, 12:43:21
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00071	0.00000	0.00100	0.00000	0.00071	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00031					
	DM	1.64300	1.64200	0.00200	0.00000	0.00100	
<b>RUNOUT_B</b>		<b>PLA</b>					
	AXIRUN	0.00071	0.00000	0.00200	0.00000	0.00071	
<b>PLA_P170</b>		<b>PLA</b>					
	FORM	0.00122					
	Z	-0.17086	0.17000	0.00200	0.00000	0.00086	
<b>PAR_P170</b>		<b>PLA</b>					
	PARALL	0.00122	0.00000	0.00100	0.00000	0.00122	0.00022 ◀
<b>PLA_P080</b>		<b>PLA</b>					
	FORM	0.00037					
	Z	0.07992	0.08000	0.00500	-0.00500	-0.00008	
<b>CON_ID</b>		<b>CON</b>					
	FORM	0.00014					
	CONANG_2	45.05584	45.00000	0.50000	-0.50000	0.05584	
	IX	0.00010	0.00000			0.00010	
	IY	-0.00029	0.00000			0.00029	
<b>DIA_2P750</b>		<b>CIR</b>					
	DM	2.75014	2.75000	0.00500	-0.00500	0.00014	
	X	0.00012	0.00000			0.00012	
	Y	-0.00033	0.00000			0.00033	
<b>POS_2P750</b>		<b>POI</b>					
	POSITN	0.00069	0.00000	0.03000	0.00000	0.00069	
<b>DIA_3P556</b>		<b>CIR</b>					
	FORM	0.00014					
	DM	3.55398	3.55600	0.00000	-0.00200	-0.00202	-0.00002 ◀
	X	0.00001	0.00000			0.00001	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIA_3P556</b>			<b>CIR</b>				◀
	Y	0.00006	0.00000			0.00006	
<b>RUNOUT_3P556</b>			<b>AXI</b>				
	RADRUN	0.00023	0.00000	0.00200	0.00000	0.00023	
<b>DIA_4P750</b>			<b>CIR</b>				
	FORM	0.00017					
	DM	4.75059	4.75000	0.00500	-0.00500	0.00059	
	X	0.00040	0.00000			0.00040	
	Y	-0.00032	0.00000			0.00032	
<b>DIST_P360</b>			<b>AXI</b>				
	DZ	-0.36047	0.36000	0.00500	-0.00500	0.00047	
<b>CON_OD</b>			<b>CON</b>				
	FORM	0.00117					
	CON_DM	3.23834	3.23600	0.05000	-0.05000	0.00234	
	CONANG_2	76.18321	76.00000	0.50000	-0.50000	0.18321	
	IX	0.00015	0.00000			0.00015	
	IY	-0.00115	0.00000			0.00115	
<b>ANG_14</b>			<b>AXI</b>				
	FORM	0.00013					
	PA_PXMZ	13.89782	14.00000	0.50000	-0.50000	-0.10218	

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