

Quindos Measuring Report



3D-Application Center

Description	DS PLATE	Customer	L. GARCIA
Drawing Number	PF-700-904-35	Serial Number	001
Remarks		Article Number	
Supplier	HUMBOLDT INSTRUME	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	710008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-APR-2010, 11:43:02
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00099	0.00000	0.00100	0.00000	0.00099	
DATUM_B		CYL					
	FORM	0.00026					
	DM	1.64394	1.64200	0.00200	0.00000	0.00194	
RUNOUT_B		PLA					
	AXIRUN	0.00099	0.00000	0.00200	0.00000	0.00099	
PLA_P170		PLA					
	FORM	0.00060					
	Z	-0.17195	0.17000	0.00200	0.00000	0.00195	
PAR_P170		PLA					
	PARALL	0.00065	0.00000	0.00100	0.00000	0.00065	
PLA_P080		PLA					
	FORM	0.00040					
	Z	0.07983	0.08000	0.00500	-0.00500	-0.00017	
CON_ID		CON					
	FORM	0.00023					
	CONANG_2	44.98998	45.00000	0.50000	-0.50000	-0.01002	
	IX	0.00108	0.00000			0.00108	
	IY	0.00031	0.00000			0.00031	
DIA_2P750		CIR					
	DM	2.74873	2.75000	0.00500	-0.00500	-0.00127	
	X	0.00112	0.00000			0.00112	
	Y	0.00031	0.00000			0.00031	
POS_2P750		POI					
	POSITN	0.00232	0.00000	0.03000	0.00000	0.00232	
DIA_3P556		CIR					
	FORM	0.00018					
	DM	3.55366	3.55600	0.00000	-0.00200	-0.00234	
	X	0.00081	0.00000			0.00081	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_3P556			CIR				◀
	Y	0.00041	0.00000			0.00041	
RUNOUT_3P556			AXI				
	RADRUN	0.00180	0.00000	0.00200	0.00000	0.00180	
DIA_4P750			CIR				
	FORM	0.00008					
	DM	4.75353	4.75000	0.00500	-0.00500	0.00353	
	X	0.00043	0.00000			0.00043	
	Y	-0.00002	0.00000			0.00002	
DIST_P360			AXI				
	DZ	-0.36412	0.36000	0.00500	-0.00500	0.00412	
CON_OD			CON				
	FORM	0.00115					
	CON_DM	3.23705	3.23600	0.05000	-0.05000	0.00105	
	CONANG_2	76.12299	76.00000	0.50000	-0.50000	0.12299	
	IX	-0.00062	0.00000			0.00062	
	IY	0.00716	0.00000			0.00716	
ANG_14			AXI				
	FORM	0.00009					
	PA_PXMZ	13.84234	14.00000	0.50000	-0.50000	-0.15766	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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