

Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	019
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-MAR-2010, 13:22:10
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00025	0.00000	0.00100	0.00000	0.00025	
DATUM_B		CYL					
	FORM	0.00048					
	DM	1.31043	1.31200	0.00000	-0.00200	-0.00157	
RUNOUT_1P312		AXI					
	RADRUN	0.00048	0.00000	0.00200	0.00000	0.00048	
DIA_1P627		CIR					
	FORM	0.00062					
	DM	1.62733	1.62700	0.00100	0.00000	0.00033	
RUNOUT_1P627		AXI					
	RADRUN	0.00070	0.00000	0.00200	0.00000	0.00070	
PLA_P0580		PLA					
	FORM	0.00015					
	Z	-0.05759	0.05800	0.00050	-0.00050	-0.00041	
PAR_P0580		PLA					
	PARALL	0.00024	0.00000	0.00200	0.00000	0.00024	
PLA_P120		PLA					
	FORM	0.00007					
	Z	-0.11959	0.12000	0.00500	-0.00500	-0.00041	
RAD_P045(1)		CIR					
	FORM	0.00005					
	RA	0.04983	0.04500	0.00500	-0.00500	0.00483	
RAD_P045(2)		CIR					
	FORM	0.00005					
	RA	0.04968	0.04500	0.00500	-0.00500	0.00468	
RAD_P045(3)		CIR					
	FORM	0.00001					
	RA	0.04930	0.04500	0.00500	-0.00500	0.00430	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00011					
RA		0.05338	0.04500	0.00500	-0.00500	0.00838	0.00338 ◀
RAD_P032(1)			CIR				
FORM		0.00002					
RA		0.03193	0.03200	0.00500	-0.00500	-0.00007	
RAD_P032(2)			CIR				
FORM		0.00020					
RA		0.03368	0.03200	0.00500	-0.00500	0.00168	
RAD_P032(3)			CIR				
FORM		0.00010					
RA		0.03221	0.03200	0.00500	-0.00500	0.00021	
RAD_P032(4)			CIR				
FORM		0.00001					
RA		0.03226	0.03200	0.00500	-0.00500	0.00026	
DIA_2P500			CIR				
FORM		0.00046					
DM		2.49937	2.50000	0.00000	-0.00200	-0.00063	
RUNOUT_2P500			AXI				
RADRUN		0.00049	0.00000	0.00200	0.00000	0.00049	
DIST_P902			AXI				
DY		0.90313	0.90200	0.00200	-0.00200	0.00113	
POS_DAT\$C			AXI				
POSITN		0.00225	0.00000	0.00200	0.00000	0.00225	0.00025 ◀
DIST_P402			AXI				
DX		0.40180	0.40200	0.00200	-0.00200	-0.00020	
POS_DAT\$D			AXI				
POSITN		0.00095	0.00000	0.00200	0.00000	0.00095	
SQRNS_CD			PLA				
SQRNES		0.00130	0.00000	0.00200	0.00000	0.00130	
PLA_P600			PLA				
FORM		0.00009					
Z		0.60056	0.60000	0.00500	-0.00500	0.00056	
PLA_P500			PLA				
FORM		0.00009					
Z		0.49952	0.50000	0.00500	-0.00500	-0.00048	
PAR_P500			PLA				
PARALL		0.00041	0.00000	0.00200	0.00000	0.00041	
DIA_P265(1)			CIR				
FORM		0.00010					
DM		0.26816	0.26500	0.00500	-0.00200	0.00316	
X		0.00523	0.00000			0.00523	
Y		1.00011	1.00000			0.00011	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.01047	0.00000	0.00500		0.01047	
MMCADD		0.00507					
POSMMC		0.01047	0.00000	0.01007	0.00000	0.01047	
DIA_P265(2)		CIR					
FORM		0.00011					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00499	0.00000			0.00499	
Y		0.99935	1.00000			-0.00065	
POS_P265(2)		POI					
POSITN		0.01006	0.00000	0.00500		0.01006	
MMCADD		0.00507					
POSMMC		0.01006	0.00000	0.01007	0.00000	0.01006	
DIA_P265(3)		CIR					
FORM		0.00012					
DM		0.26817	0.26500	0.00500	-0.00200	0.00317	
X		0.00442	0.00000			0.00442	
Y		0.99930	1.00000			-0.00070	
POS_P265(3)		POI					
POSITN		0.00895	0.00000	0.00500		0.00895	
MMCADD		0.00506					
POSMMC		0.00895	0.00000	0.01006	0.00000	0.00895	
DIA_P265(4)		CIR					
FORM		0.00009					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00370	0.00000			0.00370	
Y		0.99993	1.00000			-0.00007	
POS_P265(4)		POI					
POSITN		0.00741	0.00000	0.00500		0.00741	
MMCADD		0.00512					
POSMMC		0.00741	0.00000	0.01012	0.00000	0.00741	
DIA_P265(5)		CIR					
FORM		0.00016					
DM		0.26813	0.26500	0.00500	-0.00200	0.00313	
X		0.00396	0.00000			0.00396	
Y		1.00065	1.00000			0.00065	
POS_P265(5)		POI					
POSITN		0.00804	0.00000	0.00500		0.00804	
MMCADD		0.00496					
POSMMC		0.00804	0.00000	0.00996	0.00000	0.00804	
DIA_P265(6)		CIR					
FORM		0.00006					
DM		0.26819	0.26500	0.00500	-0.00200	0.00319	
X		0.00497	0.00000			0.00497	
Y		1.00076	1.00000			0.00076	
POS_P265(6)		POI					
POSITN		0.01006	0.00000	0.00500		0.01006	
MMCADD		0.00512					
POSMMC		0.01006	0.00000	0.01012	0.00000	0.01006	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12767	1.12700	0.00200	0.00000	0.00067	
POS_1P127			AXI				
	POSITN	0.00091	0.00000	0.00200	0.00000	0.00091	
DIST_P627			AXI				
	DX	0.62791	0.62700	0.00200	0.00000	0.00091	
POS_P627			AXI				
	POSITN	0.00051	0.00000	0.00200	0.00000	0.00051	
SQRNS_P627			PLA				
	SQRNES	0.00029	0.00000	0.00200	0.00000	0.00029	
RAD_P125(1)			CIR				
	FORM	0.00009					
	RA	0.12214	0.12500	0.00000	-0.00500	-0.00286	
RAD_P125(2)			CIR				
	FORM	0.00004					
	RA	0.12178	0.12500	0.00000	-0.00500	-0.00322	
RAD_P125(3)			CIR				
	FORM	0.00002					
	RA	0.12212	0.12500	0.00000	-0.00500	-0.00288	
RAD_P125(4)			CIR				
	FORM	0.00002					
	RA	0.12186	0.12500	0.00000	-0.00500	-0.00314	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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