

Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	016
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-MAR-2010, 10:54:40
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00029	0.00000	0.00100	0.00000	0.00029	
DATUM_B		CYL					
	FORM	0.00041					
	DM	1.31114	1.31200	0.00000	-0.00200	-0.00086	
RUNOUT_1P312		AXI					
	RADRUN	0.00041	0.00000	0.00200	0.00000	0.00041	
DIA_1P627		CIR					
	FORM	0.00055					
	DM	1.62744	1.62700	0.00100	0.00000	0.00044	
RUNOUT_1P627		AXI					
	RADRUN	0.00062	0.00000	0.00200	0.00000	0.00062	
PLA_P0580		PLA					
	FORM	0.00023					
	Z	-0.05707	0.05800	0.00050	-0.00050	-0.00093	-0.00043
PAR_P0580		PLA					
	PARALL	0.00025	0.00000	0.00200	0.00000	0.00025	
PLA_P120		PLA					
	FORM	0.00004					
	Z	-0.11988	0.12000	0.00500	-0.00500	-0.00012	
RAD_P045(1)		CIR					
	FORM	0.00006					
	RA	0.04989	0.04500	0.00500	-0.00500	0.00489	
RAD_P045(2)		CIR					
	FORM	0.00006					
	RA	0.04983	0.04500	0.00500	-0.00500	0.00483	
RAD_P045(3)		CIR					
	FORM	0.00005					
	RA	0.04994	0.04500	0.00500	-0.00500	0.00494	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 29-Mar-10, 10:54:40			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00006					
RA		0.05042	0.04500	0.00500	-0.00500	0.00542	0.00042
RAD_P032(1)			CIR				
FORM		0.00003					
RA		0.03195	0.03200	0.00500	-0.00500	-0.00005	
RAD_P032(2)			CIR				
FORM		0.00001					
RA		0.03186	0.03200	0.00500	-0.00500	-0.00014	
RAD_P032(3)			CIR				
FORM		0.00001					
RA		0.03189	0.03200	0.00500	-0.00500	-0.00011	
RAD_P032(4)			CIR				
FORM		0.00014					
RA		0.03143	0.03200	0.00500	-0.00500	-0.00057	
DIA_2P500			CIR				
FORM		0.00057					
DM		2.49952	2.50000	0.00000	-0.00200	-0.00048	
RUNOUT_2P500			AXI				
RADRUN		0.00055	0.00000	0.00200	0.00000	0.00055	
DIST_P902			AXI				
DY		0.90181	0.90200	0.00200	-0.00200	-0.00019	
POS_DAT\$C			AXI				
POSITN		0.00062	0.00000	0.00200	0.00000	0.00062	
DIST_P402			AXI				
DX		0.40187	0.40200	0.00200	-0.00200	-0.00013	
POS_DAT\$D			AXI				
POSITN		0.00095	0.00000	0.00200	0.00000	0.00095	
SQRNS_CD			PLA				
SQRNES		0.00009	0.00000	0.00200	0.00000	0.00009	
PLA_P600			PLA				
FORM		0.00011					
Z		0.60067	0.60000	0.00500	-0.00500	0.00067	
PLA_P500			PLA				
FORM		0.00010					
Z		0.49903	0.50000	0.00500	-0.00500	-0.00097	
PAR_P500			PLA				
PARALL		0.00042	0.00000	0.00200	0.00000	0.00042	
DIA_P265(1)			CIR				
FORM		0.00007					
DM		0.26829	0.26500	0.00500	-0.00200	0.00329	
X		-0.00038	0.00000			0.00038	
Y		1.00070	1.00000			0.00070	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS_P265(1)

POI

POSITN	0.00159	0.00000	0.00500			0.00159
MMCADD	0.00523					
POSMMC	0.00159	0.00000	0.01023	0.00000		0.00159

DIA_P265(2)

CIR

FORM	0.00008					
DM	0.26831	0.26500	0.00500	-0.00200		0.00331
X	0.00072	0.00000				0.00072
Y	1.00104	1.00000				0.00104



POS_P265(2)

POI

POSITN	0.00253	0.00000	0.00500			0.00253
MMCADD	0.00525					
POSMMC	0.00253	0.00000	0.01025	0.00000		0.00253

DIA_P265(3)

CIR

FORM	0.00004					
DM	0.26829	0.26500	0.00500	-0.00200		0.00329
X	0.00153	0.00000				0.00153
Y	1.00039	1.00000				0.00039



POS_P265(3)

POI

POSITN	0.00316	0.00000	0.00500			0.00316
MMCADD	0.00525					
POSMMC	0.00316	0.00000	0.01025	0.00000		0.00316

DIA_P265(4)

CIR

FORM	0.00014					
DM	0.26832	0.26500	0.00500	-0.00200		0.00332
X	0.00126	0.00000				0.00126
Y	0.99940	1.00000				-0.00060



POS_P265(4)

POI

POSITN	0.00279	0.00000	0.00500			0.00279
MMCADD	0.00517					
POSMMC	0.00279	0.00000	0.01017	0.00000		0.00279

DIA_P265(5)

CIR

FORM	0.00016					
DM	0.26829	0.26500	0.00500	-0.00200		0.00329
X	0.00032	0.00000				0.00032
Y	0.99903	1.00000				-0.00097



POS_P265(5)

POI

POSITN	0.00204	0.00000	0.00500			0.00204
MMCADD	0.00516					
POSMMC	0.00204	0.00000	0.01016	0.00000		0.00204

DIA_P265(6)

CIR

FORM	0.00007					
DM	0.26829	0.26500	0.00500	-0.00200		0.00329
X	-0.00034	0.00000				0.00034
Y	0.99963	1.00000				-0.00037



POS_P265(6)

POI

POSITN	0.00100	0.00000	0.00500			0.00100
MMCADD	0.00522					
POSMMC	0.00100	0.00000	0.01022	0.00000		0.00100

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Date: 29-Mar-10, 10:54:40			NO\$NAME			Page 4 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12781	1.12700	0.00200	0.00000	0.00081	
POS_1P127			AXI				
	POSITN	0.00013	0.00000	0.00200	0.00000	0.00013	
DIST_P627			AXI				
	DX	0.62806	0.62700	0.00200	0.00000	0.00106	
POS_P627			AXI				
	POSITN	0.00009	0.00000	0.00200	0.00000	0.00009	
SQRNS_P627			PLA				
	SQRNES	0.00027	0.00000	0.00200	0.00000	0.00027	
RAD_P125(1)			CIR				
	FORM	0.00007					
	RA	0.12218	0.12500	0.00000	-0.00500	-0.00282	
RAD_P125(2)			CIR				
	FORM	0.00002					
	RA	0.12177	0.12500	0.00000	-0.00500	-0.00323	
RAD_P125(3)			CIR				
	FORM	0.00004					
	RA	0.12236	0.12500	0.00000	-0.00500	-0.00264	
RAD_P125(4)			CIR				
	FORM	0.00000					
	RA	0.12204	0.12500	0.00000	-0.00500	-0.00296	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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