

# Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	015
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-MAR-2010, 10:07:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00029	0.00000	0.00100	0.00000	0.00029	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00045					
	DM	1.31052	1.31200	0.00000	-0.00200	-0.00148	
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00046	0.00000	0.00200	0.00000	0.00046	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00054					
	DM	1.62700	1.62700	0.00100	0.00000	0.00000	0.00000
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00073	0.00000	0.00200	0.00000	0.00073	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00021					
	Z	-0.05757	0.05800	0.00050	-0.00050	-0.00043	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00022	0.00000	0.00200	0.00000	0.00022	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00006					
	Z	-0.12194	0.12000	0.00500	-0.00500	0.00194	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00004					
	RA	0.04936	0.04500	0.00500	-0.00500	0.00436	
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00006					
	RA	0.04988	0.04500	0.00500	-0.00500	0.00488	
<b>RAD_P045(3)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04976	0.04500	0.00500	-0.00500	0.00476	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_P045(4)</b>			<b>CIR</b>				
FORM		0.00005					
RA		0.04982	0.04500	0.00500	-0.00500	0.00482	
<b>RAD_P032(1)</b>			<b>CIR</b>				
FORM		0.00002					
RA		0.03185	0.03200	0.00500	-0.00500	-0.00015	
<b>RAD_P032(2)</b>			<b>CIR</b>				
FORM		0.00011					
RA		0.03153	0.03200	0.00500	-0.00500	-0.00047	
<b>RAD_P032(3)</b>			<b>CIR</b>				
FORM		0.00001					
RA		0.03192	0.03200	0.00500	-0.00500	-0.00008	
<b>RAD_P032(4)</b>			<b>CIR</b>				
FORM		0.00001					
RA		0.03194	0.03200	0.00500	-0.00500	-0.00006	
<b>DIA_2P500</b>			<b>CIR</b>				
FORM		0.00046					
DM		2.49964	2.50000	0.00000	-0.00200	-0.00036	
<b>RUNOUT_2P500</b>			<b>AXI</b>				
RADRUN		0.00045	0.00000	0.00200	0.00000	0.00045	
<b>DIST_P902</b>			<b>AXI</b>				
DY		0.90177	0.90200	0.00200	-0.00200	-0.00023	
<b>POS_DAT\$C</b>			<b>AXI</b>				
POSITN		0.00098	0.00000	0.00200	0.00000	0.00098	
<b>DIST_P402</b>			<b>AXI</b>				
DX		0.40189	0.40200	0.00200	-0.00200	-0.00011	
<b>POS_DAT\$D</b>			<b>AXI</b>				
POSITN		0.00073	0.00000	0.00200	0.00000	0.00073	
<b>SQRNS_CD</b>			<b>PLA</b>				
SQRNES		0.00002	0.00000	0.00200	0.00000	0.00002	
<b>PLA_P600</b>			<b>PLA</b>				
FORM		0.00012					
Z		0.60046	0.60000	0.00500	-0.00500	0.00046	
<b>PLA_P500</b>			<b>PLA</b>				
FORM		0.00010					
Z		0.49906	0.50000	0.00500	-0.00500	-0.00094	
<b>PAR_P500</b>			<b>PLA</b>				
PARALL		0.00011	0.00000	0.00200	0.00000	0.00011	
<b>DIA_P265(1)</b>			<b>CIR</b>				
FORM		0.00046					
DM		0.26808	0.26500	0.00500	-0.00200	0.00308	
X		-0.00176	0.00000			0.00176	
Y		1.00095	1.00000			0.00095	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

**POS\_P265(1)**

**POI**

POSITN	0.00400	0.00000	0.00500			0.00400
MMCADD	0.00452					
POSMMC	0.00400	0.00000	0.00952	0.00000		0.00400

**DIA\_P265(2)**

**CIR**

FORM	0.00008					
DM	0.26825	0.26500	0.00500	-0.00200	0.00325	
X	-0.00102	0.00000			0.00102	
Y	1.00019	1.00000			0.00019	

**POS\_P265(2)**

**POI**

POSITN	0.00207	0.00000	0.00500			0.00207
MMCADD	0.00518					
POSMMC	0.00207	0.00000	0.01018	0.00000		0.00207

**DIA\_P265(3)**

**CIR**

FORM	0.00001					
DM	0.26826	0.26500	0.00500	-0.00200	0.00326	
X	-0.00135	0.00000			0.00135	
Y	0.99928	1.00000			-0.00072	

**POS\_P265(3)**

**POI**

POSITN	0.00305	0.00000	0.00500			0.00305
MMCADD	0.00525					
POSMMC	0.00305	0.00000	0.01025	0.00000		0.00305

**DIA\_P265(4)**

**CIR**

FORM	0.00003					
DM	0.26828	0.26500	0.00500	-0.00200	0.00328	
X	-0.00251	0.00000			0.00251	
Y	0.99919	1.00000			-0.00081	

**POS\_P265(4)**

**POI**

POSITN	0.00528	0.00000	0.00500			0.00528
MMCADD	0.00524					
POSMMC	0.00528	0.00000	0.01024	0.00000		0.00528

**DIA\_P265(5)**

**CIR**

FORM	0.00012					
DM	0.26823	0.26500	0.00500	-0.00200	0.00323	
X	-0.00290	0.00000			0.00290	
Y	1.00015	1.00000			0.00015	

**POS\_P265(5)**

**POI**

POSITN	0.00582	0.00000	0.00500			0.00582
MMCADD	0.00513					
POSMMC	0.00582	0.00000	0.01013	0.00000		0.00582

**DIA\_P265(6)**

**CIR**

FORM	0.00003					
DM	0.26824	0.26500	0.00500	-0.00200	0.00324	
X	-0.00242	0.00000			0.00242	
Y	1.00079	1.00000			0.00079	

**POS\_P265(6)**

**POI**

POSITN	0.00509	0.00000	0.00500			0.00509
MMCADD	0.00521					
POSMMC	0.00509	0.00000	0.01021	0.00000		0.00509

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P127</b>			<b>AXI</b>				
	DY	1.12762	1.12700	0.00200	0.00000	0.00062	
<b>POS_1P127</b>			<b>AXI</b>				
	POSITN	0.00011	0.00000	0.00200	0.00000	0.00011	
<b>DIST_P627</b>			<b>AXI</b>				
	DX	0.62766	0.62700	0.00200	0.00000	0.00066	
<b>POS_P627</b>			<b>AXI</b>				
	POSITN	0.00005	0.00000	0.00200	0.00000	0.00005	
<b>SQRNS_P627</b>			<b>PLA</b>				
	SQRNES	0.00025	0.00000	0.00200	0.00000	0.00025	
<b>RAD_P125(1)</b>			<b>CIR</b>				
	FORM	0.00003					
	RA	0.12180	0.12500	0.00000	-0.00500	-0.00320	
<b>RAD_P125(2)</b>			<b>CIR</b>				
	FORM	0.00002					
	RA	0.12197	0.12500	0.00000	-0.00500	-0.00303	
<b>RAD_P125(3)</b>			<b>CIR</b>				
	FORM	0.00005					
	RA	0.12215	0.12500	0.00000	-0.00500	-0.00285	
<b>RAD_P125(4)</b>			<b>CIR</b>				
	FORM	0.00002					
	RA	0.12180	0.12500	0.00000	-0.00500	-0.00320	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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