

Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	014
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-MAR-2010, 09:37:47
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00035	0.00000	0.00100	0.00000	0.00035	
DATUM_B		CYL					
	FORM	0.00053					
	DM	1.31128	1.31200	0.00000	-0.00200	-0.00072	
RUNOUT_1P312		AXI					
	RADRUN	0.00053	0.00000	0.00200	0.00000	0.00053	
DIA_1P627		CIR					
	FORM	0.00069					
	DM	1.62768	1.62700	0.00100	0.00000	0.00068	
RUNOUT_1P627		AXI					
	RADRUN	0.00075	0.00000	0.00200	0.00000	0.00075	
PLA_P0580		PLA					
	FORM	0.00028					
	Z	-0.05875	0.05800	0.00050	-0.00050	0.00075	0.00025
PAR_P0580		PLA					
	PARALL	0.00034	0.00000	0.00200	0.00000	0.00034	
PLA_P120		PLA					
	FORM	0.00008					
	Z	-0.11861	0.12000	0.00500	-0.00500	-0.00139	
RAD_P045(1)		CIR					
	FORM	0.00002					
	RA	0.04950	0.04500	0.00500	-0.00500	0.00450	
RAD_P045(2)		CIR					
	FORM	0.00005					
	RA	0.04950	0.04500	0.00500	-0.00500	0.00450	
RAD_P045(3)		CIR					
	FORM	0.00004					
	RA	0.04959	0.04500	0.00500	-0.00500	0.00459	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 29-Mar-10, 09:37:47		NO\$NAME				Page 1 of 4	

Date: 29-Mar-10, 09:37:47			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00001					
RA		0.04930	0.04500	0.00500	-0.00500	0.00430	
RAD_P032(1)			CIR				
FORM		0.00006					
RA		0.03184	0.03200	0.00500	-0.00500	-0.00016	
RAD_P032(2)			CIR				
FORM		0.00009					
RA		0.03170	0.03200	0.00500	-0.00500	-0.00030	
RAD_P032(3)			CIR				
FORM		0.00007					
RA		0.03173	0.03200	0.00500	-0.00500	-0.00027	
RAD_P032(4)			CIR				
FORM		0.00000					
RA		0.03201	0.03200	0.00500	-0.00500	0.00001	
DIA_2P500			CIR				
FORM		0.00055					
DM		2.49956	2.50000	0.00000	-0.00200	-0.00044	
RUNOUT_2P500			AXI				
RADRUN		0.00056	0.00000	0.00200	0.00000	0.00056	
DIST_P902			AXI				
DY		0.90180	0.90200	0.00200	-0.00200	-0.00020	
POS_DAT\$C			AXI				
POSITN		0.00165	0.00000	0.00200	0.00000	0.00165	
DIST_P402			AXI				
DX		0.40193	0.40200	0.00200	-0.00200	-0.00007	
POS_DAT\$D			AXI				
POSITN		0.00109	0.00000	0.00200	0.00000	0.00109	
SQRNS_CD			PLA				
SQRNES		0.00009	0.00000	0.00200	0.00000	0.00009	
PLA_P600			PLA				
FORM		0.00012					
Z		0.60045	0.60000	0.00500	-0.00500	0.00045	
PLA_P500			PLA				
FORM		0.00012					
Z		0.49944	0.50000	0.00500	-0.00500	-0.00056	
PAR_P500			PLA				
PARALL		0.00016	0.00000	0.00200	0.00000	0.00016	
DIA_P265(1)			CIR				
FORM		0.00008					
DM		0.26825	0.26500	0.00500	-0.00200	0.00325	
X		-0.00021	0.00000			0.00021	
Y		0.99965	1.00000			-0.00035	

Date: 29-Mar-10, 09:37:47			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS_P265(1)

POI

POSITN	0.00082	0.00000	0.00500			0.00082
MMCADD	0.00516					
POSMMC	0.00082	0.00000	0.01016	0.00000		0.00082

DIA_P265(2)

CIR

FORM	0.00007					
DM	0.26828	0.26500	0.00500	-0.00200	0.00328	
X	-0.00091	0.00000			0.00091	
Y	0.99917	1.00000			-0.00083	

POS_P265(2)

POI

POSITN	0.00246	0.00000	0.00500			0.00246
MMCADD	0.00521					
POSMMC	0.00246	0.00000	0.01021	0.00000		0.00246

DIA_P265(3)

CIR

FORM	0.00007					
DM	0.26823	0.26500	0.00500	-0.00200	0.00323	
X	-0.00158	0.00000			0.00158	
Y	0.99967	1.00000			-0.00033	

POS_P265(3)

POI

POSITN	0.00323	0.00000	0.00500			0.00323
MMCADD	0.00515					
POSMMC	0.00323	0.00000	0.01015	0.00000		0.00323

DIA_P265(4)

CIR

FORM	0.00021					
DM	0.26817	0.26500	0.00500	-0.00200	0.00317	
X	-0.00172	0.00000			0.00172	
Y	1.00041	1.00000			0.00041	

POS_P265(4)

POI

POSITN	0.00354	0.00000	0.00500			0.00354
MMCADD	0.00492					
POSMMC	0.00354	0.00000	0.00992	0.00000		0.00354

DIA_P265(5)

CIR

FORM	0.00009					
DM	0.26823	0.26500	0.00500	-0.00200	0.00323	
X	-0.00094	0.00000			0.00094	
Y	1.00106	1.00000			0.00106	

POS_P265(5)

POI

POSITN	0.00283	0.00000	0.00500			0.00283
MMCADD	0.00514					
POSMMC	0.00283	0.00000	0.01014	0.00000		0.00283

DIA_P265(6)

CIR

FORM	0.00001					
DM	0.26827	0.26500	0.00500	-0.00200	0.00327	
X	0.00012	0.00000			0.00012	
Y	1.00048	1.00000			0.00048	

POS_P265(6)

POI

POSITN	0.00099	0.00000	0.00500			0.00099
MMCADD	0.00525					
POSMMC	0.00099	0.00000	0.01025	0.00000		0.00099

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 29-Mar-10, 09:37:47			NO\$NAME			Page 3 of 4	

Date: 29-Mar-10, 09:37:47			NO\$NAME			Page 4 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12786	1.12700	0.00200	0.00000	0.00086	
POS_1P127			AXI				
	POSITN	0.00051	0.00000	0.00200	0.00000	0.00051	
DIST_P627			AXI				
	DX	0.62820	0.62700	0.00200	0.00000	0.00120	
POS_P627			AXI				
	POSITN	0.00031	0.00000	0.00200	0.00000	0.00031	
SQRNS_P627			PLA				
	SQRNES	0.00011	0.00000	0.00200	0.00000	0.00011	
RAD_P125(1)			CIR				
	FORM	0.00006					
	RA	0.12205	0.12500	0.00000	-0.00500	-0.00295	
RAD_P125(2)			CIR				
	FORM	0.00003					
	RA	0.12194	0.12500	0.00000	-0.00500	-0.00306	
RAD_P125(3)			CIR				
	FORM	0.00004					
	RA	0.12232	0.12500	0.00000	-0.00500	-0.00268	
RAD_P125(4)			CIR				
	FORM	0.00003					
	RA	0.12174	0.12500	0.00000	-0.00500	-0.00326	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 29-Mar-10, 09:37:47			NO\$NAME			Page 4 of 4	