

Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	013
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 15:16:49
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00036	0.00000	0.00100	0.00000	0.00036	
DATUM_B		CYL					
	FORM	0.00049					
	DM	1.31155	1.31200	0.00000	-0.00200	-0.00045	
RUNOUT_1P312		AXI					
	RADRUN	0.00048	0.00000	0.00200	0.00000	0.00048	
DIA_1P627		CIR					
	FORM	0.00055					
	DM	1.62709	1.62700	0.00100	0.00000	0.00009	
RUNOUT_1P627		AXI					
	RADRUN	0.00063	0.00000	0.00200	0.00000	0.00063	
PLA_P0580		PLA					
	FORM	0.00022					
	Z	-0.05746	0.05800	0.00050	-0.00050	-0.00054	-0.00004
PAR_P0580		PLA					
	PARALL	0.00028	0.00000	0.00200	0.00000	0.00028	
PLA_P120		PLA					
	FORM	0.00012					
	Z	-0.11938	0.12000	0.00500	-0.00500	-0.00062	
RAD_P045(1)		CIR					
	FORM	0.00005					
	RA	0.04987	0.04500	0.00500	-0.00500	0.00487	
RAD_P045(2)		CIR					
	FORM	0.00007					
	RA	0.05012	0.04500	0.00500	-0.00500	0.00512	0.00012
RAD_P045(3)		CIR					
	FORM	0.00004					
	RA	0.04957	0.04500	0.00500	-0.00500	0.00457	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 26-Mar-10, 15:16:49			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00004					
RA		0.04985	0.04500	0.00500	-0.00500	0.00485	
RAD_P032(1)			CIR				
FORM		0.00001					
RA		0.03194	0.03200	0.00500	-0.00500	-0.00006	
RAD_P032(2)			CIR				
FORM		0.00007					
RA		0.03169	0.03200	0.00500	-0.00500	-0.00031	
RAD_P032(3)			CIR				
FORM		0.00003					
RA		0.03195	0.03200	0.00500	-0.00500	-0.00005	
RAD_P032(4)			CIR				
FORM		0.00001					
RA		0.03200	0.03200	0.00500	-0.00500	0.00000	
DIA_2P500			CIR				
FORM		0.00051					
DM		2.49957	2.50000	0.00000	-0.00200	-0.00043	
RUNOUT_2P500			AXI				
RADRUN		0.00052	0.00000	0.00200	0.00000	0.00052	
DIST_P902			AXI				
DY		0.90178	0.90200	0.00200	-0.00200	-0.00022	
POS_DAT\$C			AXI				
POSITN		0.00151	0.00000	0.00200	0.00000	0.00151	
DIST_P402			AXI				
DX		0.40192	0.40200	0.00200	-0.00200	-0.00008	
POS_DAT\$D			AXI				
POSITN		0.00004	0.00000	0.00200	0.00000	0.00004	
SQRNS_CD			PLA				
SQRNES		0.00013	0.00000	0.00200	0.00000	0.00013	
PLA_P600			PLA				
FORM		0.00012					
Z		0.60044	0.60000	0.00500	-0.00500	0.00044	
PLA_P500			PLA				
FORM		0.00008					
Z		0.49954	0.50000	0.00500	-0.00500	-0.00046	
PAR_P500			PLA				
PARALL		0.00014	0.00000	0.00200	0.00000	0.00014	
DIA_P265(1)			CIR				
FORM		0.00004					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00189	0.00000			0.00189	
Y		0.99927	1.00000			-0.00073	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.00404	0.00000	0.00500		0.00404	
MMCADD		0.00514					
POSMMC		0.00404	0.00000	0.01014	0.00000	0.00404	
DIA_P265(2)		CIR					
FORM		0.00007					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		0.00181	0.00000			0.00181	
Y		1.00048	1.00000			0.00048	
POS_P265(2)		POI					
POSITN		0.00375	0.00000	0.00500		0.00375	
MMCADD		0.00513					
POSMMC		0.00375	0.00000	0.01013	0.00000	0.00375	
DIA_P265(3)		CIR					
FORM		0.00003					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00301	0.00000			0.00301	
Y		1.00139	1.00000			0.00139	
POS_P265(3)		POI					
POSITN		0.00664	0.00000	0.00500		0.00664	
MMCADD		0.00516					
POSMMC		0.00664	0.00000	0.01016	0.00000	0.00664	
DIA_P265(4)		CIR					
FORM		0.00006					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00407	0.00000			0.00407	
Y		1.00087	1.00000			0.00087	
POS_P265(4)		POI					
POSITN		0.00833	0.00000	0.00500		0.00833	
MMCADD		0.00514					
POSMMC		0.00833	0.00000	0.01014	0.00000	0.00833	
DIA_P265(5)		CIR					
FORM		0.00007					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00434	0.00000			0.00434	
Y		0.99946	1.00000			-0.00054	
POS_P265(5)		POI					
POSITN		0.00875	0.00000	0.00500		0.00875	
MMCADD		0.00515					
POSMMC		0.00875	0.00000	0.01015	0.00000	0.00875	
DIA_P265(6)		CIR					
FORM		0.00002					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		0.00338	0.00000			0.00338	
Y		0.99869	1.00000			-0.00131	
POS_P265(6)		POI					
POSITN		0.00725	0.00000	0.00500		0.00725	
MMCADD		0.00520					
POSMMC		0.00725	0.00000	0.01020	0.00000	0.00725	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12778	1.12700	0.00200	0.00000	0.00078	
POS_1P127			AXI				
	POSITN	0.00051	0.00000	0.00200	0.00000	0.00051	
DIST_P627			AXI				
	DX	0.62802	0.62700	0.00200	0.00000	0.00102	
POS_P627			AXI				
	POSITN	0.00035	0.00000	0.00200	0.00000	0.00035	
SQRNS_P627			PLA				
	SQRNES	0.00012	0.00000	0.00200	0.00000	0.00012	
RAD_P125(1)			CIR				
	FORM	0.00007					
	RA	0.12215	0.12500	0.00000	-0.00500	-0.00285	
RAD_P125(2)			CIR				
	FORM	0.00002					
	RA	0.12185	0.12500	0.00000	-0.00500	-0.00315	
RAD_P125(3)			CIR				
	FORM	0.00006					
	RA	0.12230	0.12500	0.00000	-0.00500	-0.00270	
RAD_P125(4)			CIR				
	FORM	0.00000					
	RA	0.12187	0.12500	0.00000	-0.00500	-0.00313	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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