

Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	012
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 14:48:35
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00031	0.00000	0.00100	0.00000	0.00031	
DATUM_B		CYL					
	FORM	0.00040					
	DM	1.31182	1.31200	0.00000	-0.00200	-0.00018	
RUNOUT_1P312		AXI					
	RADRUN	0.00040	0.00000	0.00200	0.00000	0.00040	
DIA_1P627		CIR					
	FORM	0.00069					
	DM	1.62709	1.62700	0.00100	0.00000	0.00009	
RUNOUT_1P627		AXI					
	RADRUN	0.00071	0.00000	0.00200	0.00000	0.00071	
PLA_P0580		PLA					
	FORM	0.00022					
	Z	-0.05752	0.05800	0.00050	-0.00050	-0.00048	
PAR_P0580		PLA					
	PARALL	0.00025	0.00000	0.00200	0.00000	0.00025	
PLA_P120		PLA					
	FORM	0.00005					
	Z	-0.11944	0.12000	0.00500	-0.00500	-0.00056	
RAD_P045(1)		CIR					
	FORM	0.00005					
	RA	0.05000	0.04500	0.00500	-0.00500	0.00500	0.00000
RAD_P045(2)		CIR					
	FORM	0.00006					
	RA	0.04995	0.04500	0.00500	-0.00500	0.00495	
RAD_P045(3)		CIR					
	FORM	0.00006					
	RA	0.04994	0.04500	0.00500	-0.00500	0.00494	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 26-Mar-10, 14:48:35		NO\$NAME				Page 1 of 4	

Date: 26-Mar-10, 14:48:35			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00006					
RA		0.04990	0.04500	0.00500	-0.00500	0.00490	
RAD_P032(1)			CIR				
FORM		0.00009					
RA		0.03174	0.03200	0.00500	-0.00500	-0.00026	
RAD_P032(2)			CIR				
FORM		0.00016					
RA		0.03145	0.03200	0.00500	-0.00500	-0.00055	
RAD_P032(3)			CIR				
FORM		0.00017					
RA		0.03149	0.03200	0.00500	-0.00500	-0.00051	
RAD_P032(4)			CIR				
FORM		0.00001					
RA		0.03186	0.03200	0.00500	-0.00500	-0.00014	
DIA_2P500			CIR				
FORM		0.00047					
DM		2.49933	2.50000	0.00000	-0.00200	-0.00067	
RUNOUT_2P500			AXI				
RADRUN		0.00050	0.00000	0.00200	0.00000	0.00050	
DIST_P902			AXI				
DY		0.90169	0.90200	0.00200	-0.00200	-0.00031	
POS_DAT\$C			AXI				
POSITN		0.00033	0.00000	0.00200	0.00000	0.00033	
DIST_P402			AXI				
DX		0.40181	0.40200	0.00200	-0.00200	-0.00019	
POS_DAT\$D			AXI				
POSITN		0.00119	0.00000	0.00200	0.00000	0.00119	
SQRNS_CD			PLA				
SQRNES		0.00002	0.00000	0.00200	0.00000	0.00002	
PLA_P600			PLA				
FORM		0.00016					
Z		0.60078	0.60000	0.00500	-0.00500	0.00078	
PLA_P500			PLA				
FORM		0.00009					
Z		0.49907	0.50000	0.00500	-0.00500	-0.00093	
PAR_P500			PLA				
PARALL		0.00017	0.00000	0.00200	0.00000	0.00017	
DIA_P265(1)			CIR				
FORM		0.00005					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00064	0.00000			0.00064	
Y		0.99804	1.00000			-0.00196	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.00413	0.00000	0.00500		0.00413	
MMCADD		0.00517					
POSMMC		0.00413	0.00000	0.01017	0.00000	0.00413	
DIA_P265(2)		CIR					
FORM		0.00006					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		-0.00143	0.00000			0.00143	
Y		0.99858	1.00000			-0.00142	
POS_P265(2)		POI					
POSITN		0.00403	0.00000	0.00500		0.00403	
MMCADD		0.00518					
POSMMC		0.00403	0.00000	0.01018	0.00000	0.00403	
DIA_P265(3)		CIR					
FORM		0.00005					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		-0.00171	0.00000			0.00171	
Y		1.00074	1.00000			0.00074	
POS_P265(3)		POI					
POSITN		0.00373	0.00000	0.00500		0.00373	
MMCADD		0.00515					
POSMMC		0.00373	0.00000	0.01015	0.00000	0.00373	
DIA_P265(4)		CIR					
FORM		0.00005					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		-0.00038	0.00000			0.00038	
Y		1.00229	1.00000			0.00229	
POS_P265(4)		POI					
POSITN		0.00463	0.00000	0.00500		0.00463	
MMCADD		0.00518					
POSMMC		0.00463	0.00000	0.01018	0.00000	0.00463	
DIA_P265(5)		CIR					
FORM		0.00005					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		0.00191	0.00000			0.00191	
Y		1.00178	1.00000			0.00178	
POS_P265(5)		POI					
POSITN		0.00522	0.00000	0.00500		0.00522	
MMCADD		0.00518					
POSMMC		0.00522	0.00000	0.01018	0.00000	0.00522	
DIA_P265(6)		CIR					
FORM		0.00001					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00240	0.00000			0.00240	
Y		0.99950	1.00000			-0.00050	
POS_P265(6)		POI					
POSITN		0.00491	0.00000	0.00500		0.00491	
MMCADD		0.00520					
POSMMC		0.00491	0.00000	0.01020	0.00000	0.00491	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12775	1.12700	0.00200	0.00000	0.00075	
POS_1P127			AXI				
	POSITN	0.00028	0.00000	0.00200	0.00000	0.00028	
DIST_P627			AXI				
	DX	0.62803	0.62700	0.00200	0.00000	0.00103	
POS_P627			AXI				
	POSITN	0.00033	0.00000	0.00200	0.00000	0.00033	
SQRNS_P627			PLA				
	SQRNES	0.00035	0.00000	0.00200	0.00000	0.00035	
RAD_P125(1)			CIR				
	FORM	0.00003					
	RA	0.12220	0.12500	0.00000	-0.00500	-0.00280	
RAD_P125(2)			CIR				
	FORM	0.00000					
	RA	0.12176	0.12500	0.00000	-0.00500	-0.00324	
RAD_P125(3)			CIR				
	FORM	0.00006					
	RA	0.12217	0.12500	0.00000	-0.00500	-0.00283	
RAD_P125(4)			CIR				
	FORM	0.00005					
	RA	0.12189	0.12500	0.00000	-0.00500	-0.00311	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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