

Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	011
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 14:22:24
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00025	0.00000	0.00100	0.00000	0.00025	
DATUM_B		CYL					
	FORM	0.00033					
	DM	1.31144	1.31200	0.00000	-0.00200	-0.00056	
RUNOUT_1P312		AXI					
	RADRUN	0.00033	0.00000	0.00200	0.00000	0.00033	
DIA_1P627		CIR					
	FORM	0.00059					
	DM	1.62694	1.62700	0.00100	0.00000	-0.00006	-0.00006
RUNOUT_1P627		AXI					
	RADRUN	0.00059	0.00000	0.00200	0.00000	0.00059	
PLA_P0580		PLA					
	FORM	0.00022					
	Z	-0.05759	0.05800	0.00050	-0.00050	-0.00041	
PAR_P0580		PLA					
	PARALL	0.00032	0.00000	0.00200	0.00000	0.00032	
PLA_P120		PLA					
	FORM	0.00012					
	Z	-0.12063	0.12000	0.00500	-0.00500	0.00063	
RAD_P045(1)		CIR					
	FORM	0.00005					
	RA	0.04994	0.04500	0.00500	-0.00500	0.00494	
RAD_P045(2)		CIR					
	FORM	0.00006					
	RA	0.04996	0.04500	0.00500	-0.00500	0.00496	
RAD_P045(3)		CIR					
	FORM	0.00007					
	RA	0.04980	0.04500	0.00500	-0.00500	0.00480	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00006					
RA		0.04989	0.04500	0.00500	-0.00500	0.00489	
RAD_P032(1)			CIR				
FORM		0.00000					
RA		0.03187	0.03200	0.00500	-0.00500	-0.00013	
RAD_P032(2)			CIR				
FORM		0.00011					
RA		0.03150	0.03200	0.00500	-0.00500	-0.00050	
RAD_P032(3)			CIR				
FORM		0.00002					
RA		0.03190	0.03200	0.00500	-0.00500	-0.00010	
RAD_P032(4)			CIR				
FORM		0.00001					
RA		0.03190	0.03200	0.00500	-0.00500	-0.00010	
DIA_2P500			CIR				
FORM		0.00044					
DM		2.49944	2.50000	0.00000	-0.00200	-0.00056	
RUNOUT_2P500			AXI				
RADRUN		0.00046	0.00000	0.00200	0.00000	0.00046	
DIST_P902			AXI				
DY		0.90172	0.90200	0.00200	-0.00200	-0.00028	
POS_DAT\$C			AXI				
POSITN		0.00081	0.00000	0.00200	0.00000	0.00081	
DIST_P402			AXI				
DX		0.40181	0.40200	0.00200	-0.00200	-0.00019	
POS_DAT\$D			AXI				
POSITN		0.00140	0.00000	0.00200	0.00000	0.00140	
SQRNS_CD			PLA				
SQRNES		0.00001	0.00000	0.00200	0.00000	0.00001	
PLA_P600			PLA				
FORM		0.00010					
Z		0.60029	0.60000	0.00500	-0.00500	0.00029	
PLA_P500			PLA				
FORM		0.00011					
Z		0.49888	0.50000	0.00500	-0.00500	-0.00112	
PAR_P500			PLA				
PARALL		0.00016	0.00000	0.00200	0.00000	0.00016	
DIA_P265(1)			CIR				
FORM		0.00010					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00169	0.00000			0.00169	
Y		1.00213	1.00000			0.00213	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P265(1)		POI					
	POSITN	0.00544	0.00000	0.00500		0.00544	
	MMCADD	0.00509					
	POSMMC	0.00544	0.00000	0.01009	0.00000	0.00544	
DIA_P265(2)		CIR					
	FORM	0.00007					
	DM	0.26815	0.26500	0.00500	-0.00200	0.00315	
	X	0.00286	0.00000			0.00286	
	Y	0.99986	1.00000			-0.00014	
POS_P265(2)		POI					
	POSITN	0.00572	0.00000	0.00500		0.00572	
	MMCADD	0.00507					
	POSMMC	0.00572	0.00000	0.01007	0.00000	0.00572	
DIA_P265(3)		CIR					
	FORM	0.00008					
	DM	0.26815	0.26500	0.00500	-0.00200	0.00315	
	X	0.00148	0.00000			0.00148	
	Y	0.99775	1.00000			-0.00225	
POS_P265(3)		POI					
	POSITN	0.00539	0.00000	0.00500		0.00539	
	MMCADD	0.00506					
	POSMMC	0.00539	0.00000	0.01006	0.00000	0.00539	
DIA_P265(4)		CIR					
	FORM	0.00006					
	DM	0.26820	0.26500	0.00500	-0.00200	0.00320	
	X	-0.00119	0.00000			0.00119	
	Y	0.99800	1.00000			-0.00200	
POS_P265(4)		POI					
	POSITN	0.00465	0.00000	0.00500		0.00465	
	MMCADD	0.00515					
	POSMMC	0.00465	0.00000	0.01015	0.00000	0.00465	
DIA_P265(5)		CIR					
	FORM	0.00005					
	DM	0.26819	0.26500	0.00500	-0.00200	0.00319	
	X	-0.00228	0.00000			0.00228	
	Y	1.00036	1.00000			0.00036	
POS_P265(5)		POI					
	POSITN	0.00462	0.00000	0.00500		0.00462	
	MMCADD	0.00514					
	POSMMC	0.00462	0.00000	0.01014	0.00000	0.00462	
DIA_P265(6)		CIR					
	FORM	0.00006					
	DM	0.26821	0.26500	0.00500	-0.00200	0.00321	
	X	-0.00064	0.00000			0.00064	
	Y	1.00246	1.00000			0.00246	
POS_P265(6)		POI					
	POSITN	0.00508	0.00000	0.00500		0.00508	
	MMCADD	0.00514					
	POSMMC	0.00508	0.00000	0.01014	0.00000	0.00508	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 14:22:24			NO\$NAME			Page 3 of 4	

Date: 26-Mar-10, 14:22:24			NO\$NAME			Page 4 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12795	1.12700	0.00200	0.00000	0.00095	
POS_1P127			AXI				
	POSITN	0.00056	0.00000	0.00200	0.00000	0.00056	
DIST_P627			AXI				
	DX	0.62776	0.62700	0.00200	0.00000	0.00076	
POS_P627			AXI				
	POSITN	0.00001	0.00000	0.00200	0.00000	0.00001	
SQRNS_P627			PLA				
	SQRNES	0.00032	0.00000	0.00200	0.00000	0.00032	
RAD_P125(1)			CIR				
	FORM	0.00004					
	RA	0.12211	0.12500	0.00000	-0.00500	-0.00289	
RAD_P125(2)			CIR				
	FORM	0.00002					
	RA	0.12211	0.12500	0.00000	-0.00500	-0.00289	
RAD_P125(3)			CIR				
	FORM	0.00001					
	RA	0.12194	0.12500	0.00000	-0.00500	-0.00306	
RAD_P125(4)			CIR				
	FORM	0.00007					
	RA	0.12222	0.12500	0.00000	-0.00500	-0.00278	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 14:22:24			NO\$NAME			Page 4 of 4	